

## FLOODED LEAD ACID BATTERY TEST REPORT

(THIS TEST RESULT COVERS ALL BATTERY MODELS IN TROJAN BATTERY'S INDUSTRIAL PRODUCT LINE)

**Product group:** Flooded/wet lead acid cells with flat plates  
**Type designation:** IND13-6V, 6V, 600Ah (10-hr rate) battery  
**Endurance in cycles according to Test, Chapter:** IEC 61427:2005-05  
 IEC 61427:2005-05: Secondary cells and batteries for PV energy systems – General requirements and methods of test Chapter 8.4: Cycle endurance test in photovoltaic application (extreme conditions)  
**Test laboratory:** Trojan Battery Company  
**Test temperature:**  $40^{\circ}\text{C} \pm 3^{\circ}\text{C}$   
**Test started:** June 22, 2010  
**Test ended:** February 25, 2013

### Test Description

In photovoltaic (PV) applications the battery will be exposed to a large number of shallow cycles, but at different states of charge. The cycle endurance test is an accelerated simulation in extreme conditions of the battery operation in a PV energy system. It is conducted by submitting the single 2V cell repeatedly to 150-cycle sequences (50 cycles in Phase A and 100 cycles in Phase B) until the cell reaches end of life.

Each of these 150-cycle sequences may be considered one macro cycle, while the Phase A and Phase B cycles may be looked at as micro cycles. Thus, 50 Phase A micro cycles plus 100 Phase B micro cycles equal one macro cycle.

Table 1 below summarizes the test methodology for Phase A low state of charge (LSOC) and Phase B high state of charge (HSOC) cycles.

Phase A: Low state of charge (LSOC) cycling protocol			
Step	Discharged Time (hrs)	Charge Time (hrs)	Current, A
(a)	9		$I_{10}$
(b)		3	$1.03I_{10}$
(c)	3		$I_{10}$
Repeat steps (b) and (c) 49 times, then proceed to Phase B			
Phase B: High state of charge (HSOC) cycling protocol			
Step	Discharged Time (hrs)	Charge Time (hrs)	Current, A
(a)	2		$1.25I_{10}$
(b)		6	$I_{10}$ (Voltage limited to manufacturer's recommendation)
Repeat steps (a) and (b) 99 times			

Table 1: LSOC and HSOC micro cycles per IEC 61427.



### Test Process

The test began with a fully charged battery, which was brought to a temperature of  $40^{\circ}\text{C} \pm 3^{\circ}\text{C}$  and stabilized for 16 hours. The temperature was maintained for the entire duration of the test.

The Phase A micro cycles (see Table 1) of the test simulated shallow cycling at a LSOC. Each micro cycle subjected the cell to the steps outlined below. As shown in Table 1, the three steps were repeated 49 times, thus subjecting the battery to a total of 50 Phase A LSOC micro cycles.

1. Discharge at  $I_{10}$  amps for 9 hours or until the voltage drops to 1.75 VPC.
2. Recharge the battery for 3 hours with a current 1.03 times the  $I_{10}$  amps.
3. Discharge at  $I_{10}$  amps for 3 hours.

The Phase B micro cycles of the test (see Table 1) simulated shallow cycling at a HSOC. Each micro cycle subjected the cell to the steps outlined below. As shown in Table 1, the two steps were repeated 99 times, thus subjecting the battery to a total of 100 Phase B HSOC micro cycles.

1. Discharge at 1.25 times the  $I_{10}$  amps for 2 hours.
2. Recharge the battery for 6 hours with a current of  $I_{10}$  amps; the charge voltage was limited to 2.40 VPC.

A capacity check at the 10-hour rate ( $C_{10}$ ) was performed after completing the Phase B micro cycles. The battery was first cooled down to room temperature and stabilized at this value for 16 hours before performing the capacity tests.

The capacity was checked after each period of 150 Phase A and Phase B micro cycles. The value of actual capacity delivered after each macro cycle (or after 150 micro cycles) is recorded in Table 1. The cycle life is expressed in number of 150 micro cycle sequences completed, or the number of macro cycles completed with one macro cycle is equal to 150 micro cycles.

The test was complete when either of the following criteria was met:

- The voltage measured during Phase A discharge was less than 1.5 VPC.
- The capacity delivered after Phase B was less than 80% of rated capacity.

The test standard requires measuring the water consumption of flooded battery types and cells with partial gas recombination (Chapter 8.4.5). During the cycle endurance test, the battery was topped off with water and the amount of water added was measured.

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## Test Results

Table 2 shows the raw results of the 10-hour ( $C_{10}$ ) capacity tests, each performed after 150 micro cycles or after one macro cycle. As noted before, the test concluded when the  $C_{10}$  capacity delivered by the battery is less than 80% of its rated capacity.

The data presented in Table 2 is reproduced in graphical form in Figure 1 for the amp-hour capacity, and percent of rated capacity in Figure 2.

IEC macro cycle #	Phase A + Phase B cycles	Capacity at $C_{10}$ rate	Percent of rated $C_{10}$ capacity
1	150	561.4	93.6%
2	300	586.9	97.8%
3	450	587.2	97.9%
4	600	587.8	98.0%
5	750	579.7	96.6%
6	900	584.1	97.4%
7	1050	557.7	93.0%
8	1200	556.7	92.8%
9	1,350	565.0	94.2%
10	1,500	562.4	93.7%
11	1,650	559.4	93.2%
12	1,800	561.7	93.6%
13	1,950	557.3	92.9%
14	2,100	539.8	90.0%
15	2,250	550.2	91.7%
16	2,400	555.9	92.7%
17	2,550	442.4	73.7%

Table 2: Capacity test results after each macro cycle.

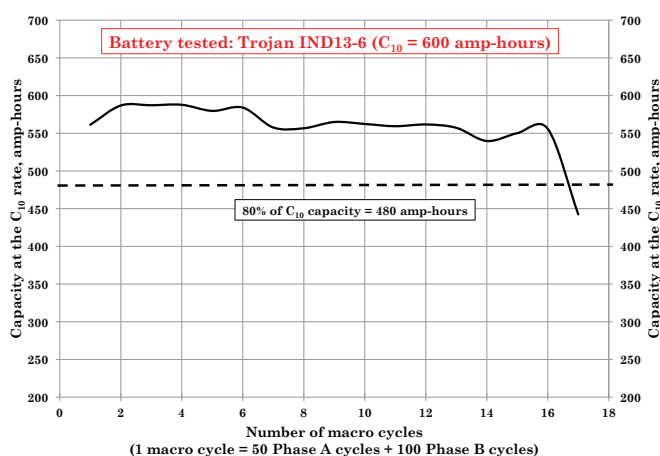


Figure 1: Capacity delivered after each macro cycle.

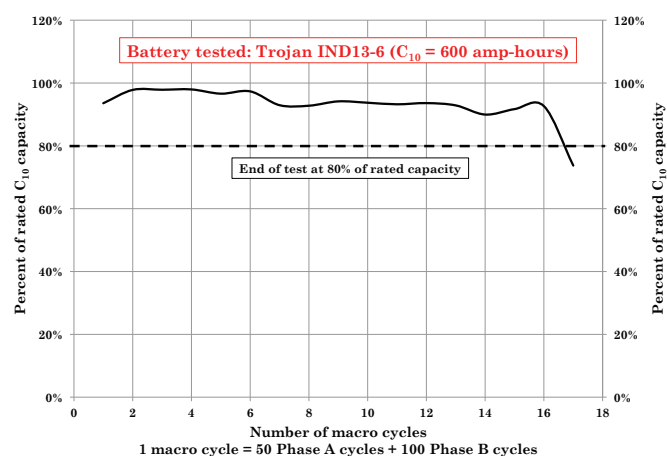


Figure 2: Percent capacity remaining after each macro cycle.

## Conclusion

As shown in Table 2 and Figures 1 and 2, the Industrial battery performed extremely well when subjected to the IEC 61427 test protocol. This is a particularly harsh test because not only does it subject the battery to partial state of charge (PSOC) cycling, but is done at an elevated temperature of  $40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ , which the battery was exposed to throughout the test.

The Industrial battery reached its end of life after 17 macro cycles, or after a total of 2,550 micro cycles. Because of the two factors mentioned in the previous paragraph (PSOC cycling and cycling at a continuous temperature of  $40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ ), each macro cycle that the battery successfully delivered is considered to be the equivalent of one year of the battery's service life.

Therefore, since the Industrial battery delivered 17 macro cycles before its delivered capacity dropped to under 80% of its rated capacity, Trojan Battery Company's Industrial battery line has a service life of 17 years, which is reflected in Table 3 below.

Finally, the results obtained from testing the IND13-6V battery apply to all other Industrial models (current and future) by virtue of similarity of design.

Battery type	Equivalent service life
All Industrial models	17 years

Table 3: Service life of the Trojan Battery Industrial line.



Trojan batteries are available worldwide through Trojan's Master Distributor Network. We offer outstanding technical support, provided by full-time application engineers.

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