SnapNrack™
Solar Mounting Solutions

Ultra Rail
Residential Roof Mount System
Installation Manual

snapnrack.com

2703 Listed — PV Mounting System

An Intro to SnapNrack Ultra Rail

SnapNrack Ultra Rail Solar Mounting System offers a low profile, visually appealing, photovoltaic (PV) module installation system. This innovative system simplifies the process of installing solar PV modules, shortens installation times, and lowers installation costs..

SnapNrack systems, when installed in accordance with this manual, will be structurally adequate for the specific installation site and will meet the local and International Building Code. Systems will also be bonded to ground, under SnapNrack's UL 2703 Listing.

The SnapNrack installation system is a set of engineered components that can be assembled into a wide variety of solar mounting structures. It is designed to be installed by qualified solar installation technicians. With SnapNrack you will be able to solve virtually any PV module mounting challenge.

Benefits of Installing the SnapNrack Ultra Rail System

Install With Existing Roof Attachments

Compatible with existing SnapNrack roof attachments

Install With Very Few Tools

All Ultra Rail hardware is attached using a standard 1/2" socket

Built in Wire Management and Aesthetics

Extensive wire management solutions have been designed specifically for the system that adapts to multiple possible mounting positions.

The system is designed to be aesthetically pleasing on its own, so it does not require an aesthetic skirt. SnapNrack does offer an optional skirt for those looking for a high end look to the system.

Table of Contents

Certification Details

SnapNrack Ultra Rail system has been evaluated by Underwriters Laboratories (UL) and Listed to UL/ANSI Standard 2703 for Grounding/Bonding, Mechanical Loading, and Fire Classification.

Grounding/Bonding

The Ultra Rail system has been designed in compliance with UL Standard 2703 Section 9.1 Exception, which permits accessible components that **are not part** of the fault current ground path to **not be electrically bonded** to the mounting system (e.g. roof attachments, array skirt, etc.). For more details on the integrated grounding functionality see the Grounding Specifications section.

This racking system may be used to ground and/or mount a PV module complying with UL 1703 only when the specific module has been evaluated for grounding and/or mounting in compliance with the included instructions. See the Grounding Specifications for the list of modules tested with the Ultra Rail system for integrated grounding.

Ground Lugs have been evaluated to both UL 467 and UL 2703 Listing requirements.

Ultra Rail has been listed with a number of Module Level Power Electronic (MLPE) devices. A complete list can be found in the Grounding Specifications section.

The mounting system Bonding Listing is only valid when installed with a Non-Separately Derived PV system. The PV system is required to have a direct electrical connection to another source, such as connecting to the grid via a grid interactive inverter.

SnapNrack recommends that bare copper never come into contact with aluminum.

Mechanical Loading

The Ultra Rail system is Listed for mechanical loading for different load ratings depending on the mounting configuration and PV module installed. For more details on the mechanical loading details see the Mechanical Loading Specifications section.

SnapNrack engineered systems should only be used with SnapNrack components and hardware. Any application outside of those specified in this Installation Manual and the Structural Engineering Report may void the warranty and structural certification could become invalid.

If the module clamps have been engaged and need to be loosened and reengaged, SnapNrack recommends moving the module frame 3mm to engage the bonding pin in a new location.

The UL Listing covers mechanical load ratings for the various span lengths, module orientations and positive, negative, and side load ratings. These values can be found in the Mechanical Loading Specifications section.

SnapNrack recommends a periodic re-inspection of the completed installation for loose components, loose fasteners, and any corrosion, such that if found, the affected components are to be immediately replaced.

Fire

The Ultra Rail system has been evaluated for a Class A System Fire Classification for a Steep-Sloped Roof (≥ 2:12 pitch) using Type 1 and Type 2 modules. In order to maintain the System Classification, modules are clamped to the mounting rails between 0 and 12 inches from the top and bottom edges of the module.

The Ultra Rail system has been evaluated for a Class A System Fire Classification for a Low-Sloped Roof (< 2:12 pitch) using Type 1 and Type 2 modules. In order to maintain the System Classification, modules are clamped to the mounting rails between 0 and 16.3 inches from the top and bottom edges of the module.

The optional Array Skirt accessory has also been evaluated and the Ultra Rail system will maintain the Class A System Fire Classification detailed above if installed with the Skirt.

Because the system was tested at 5 inches above the test roof fixture Ultra Rail can be installed without any height restrictions and will maintain the Class A System Fire Classification. See Rail Installation section for potential module-specific height restrictions due to module temperature.
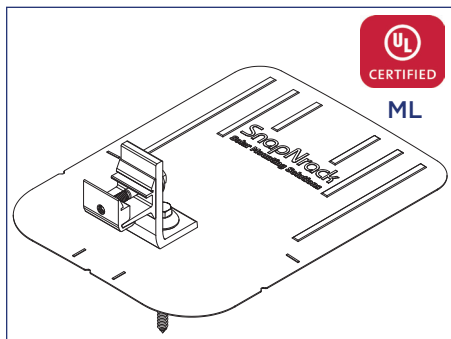
Component Details

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Structural Components
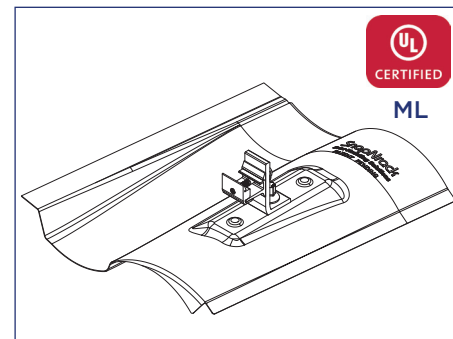

Composition Roof Attachment

Roof attachment kit for composition shingle roofs including L foot, umbrella lag screw, flashing, and hardware
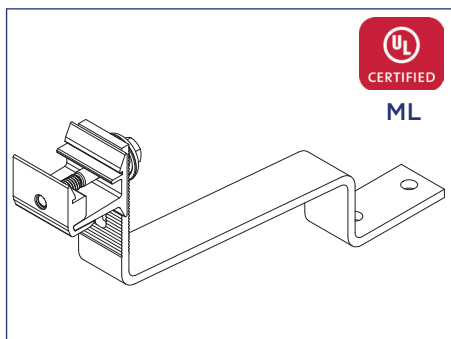

Composition Roof Attachment

Roof attachment kit for composition shingle roofs including chemically flashed L foot, lag screw, and hardware

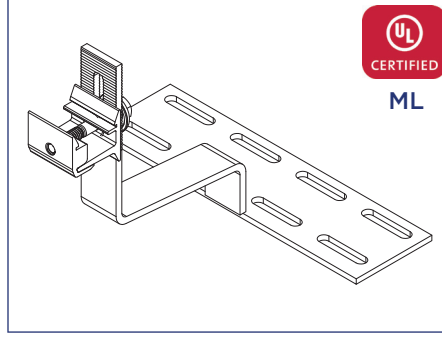
Tile Replacement Roof Attachment

Roof attachment kit for flat, S, and W tile roofs including base, riser, tile replacement flashing, L foot, and hardware

Flat Tile Roof Attachment

Roof attachment kit for flat tile roofs including tile hook and hardware

W & S Tile Roof Attachment

Roof attachment kit for W and S tile roofs including tile hook and hardware
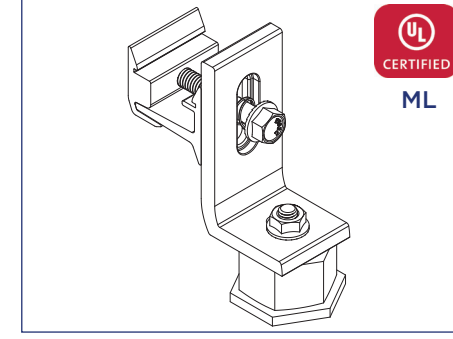
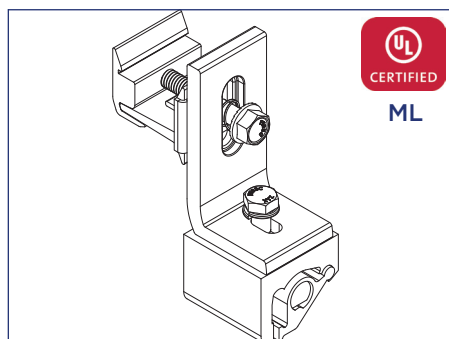**Metal Roof Base Attachment**

Roof attachment kit for flat metal roofs including metal roof base, L foot, and hardware
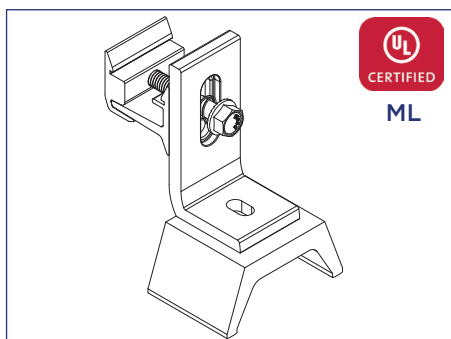
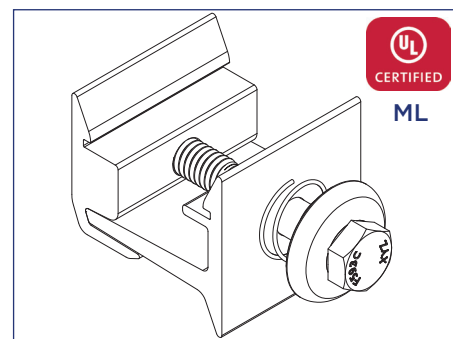
Corrugated Roof Block Attachment

Roof attachment for sinusoidal corrugated metal roofs including roof block, L foot, and hardware

Seam Clamp Roof Attachment

Roof attachment for standing seam metal roofs including seam clamp, L foot, and hardware

Ultra Rail Mounting Hardware

Hardware kit for attaching Ultra Rail to any roof attachment that uses an L foot or other slotted mount that accepts 5/16" hardware
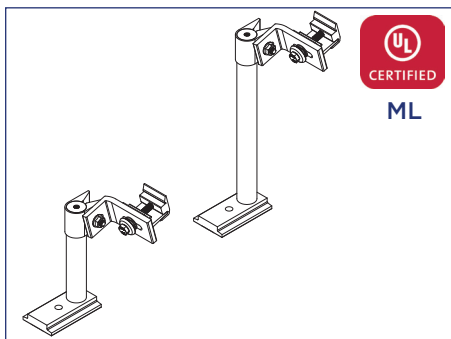
UL Listing Legend:

ML – Evaluated for Mechanical Loading
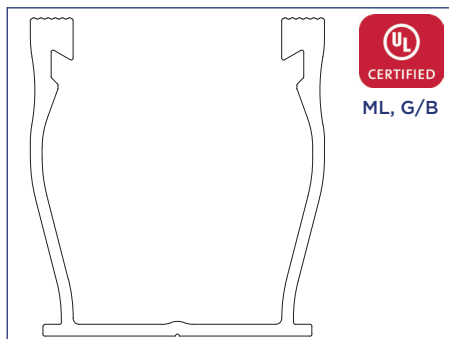G/B – Evaluated for Grounding/Bonding

5

Structural Components

ML

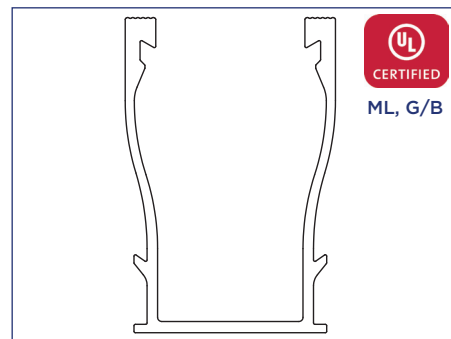### Fixed Tilt Standoff Roof Attachments

Roof attachment kits that provide additional tilt off roof surface including standoffs, bases, and hardware
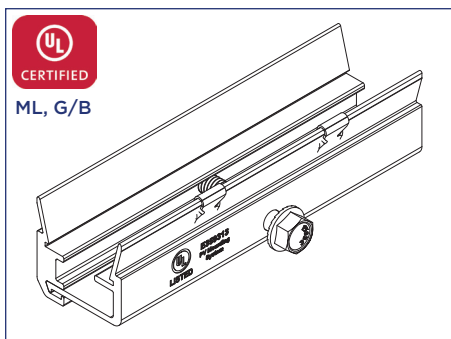
ML, G/B

UR-40 Rail

UR-40 rail for Ultra Rail roof mount racking system

ML, G/B

UR-60 Rail

UR-60 rail for Ultra Rail roof mount racking system

ML, G/B

UR-40 Rail Splice

UR-40 rail splice component including two splice halves and hardware
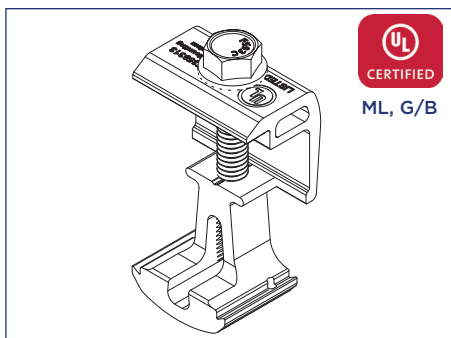
ML, G/B

UR-60 Rail Splice

UR-60 rail splice component including slide-on sleeve and hardware

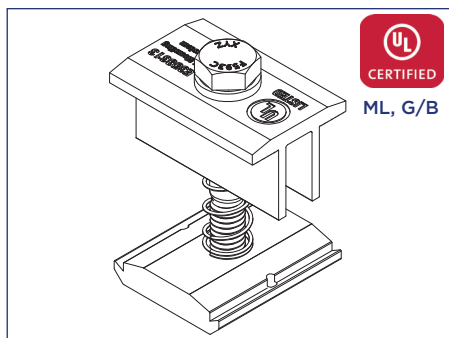**ML, G/B**

Ultra Rail Mid Clamp

Universal top-down module mid clamp including clamp and hardware
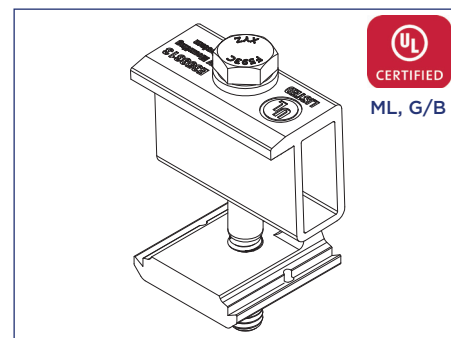
ML, G/B

Ultra Rail End Clamp

Universal top-down module end clamp including clamp and hardware

ML, G/B

Mid Clamp

Top-down module mid clamp including clamp and hardware

ML, G/B

Adjustable End Clamp
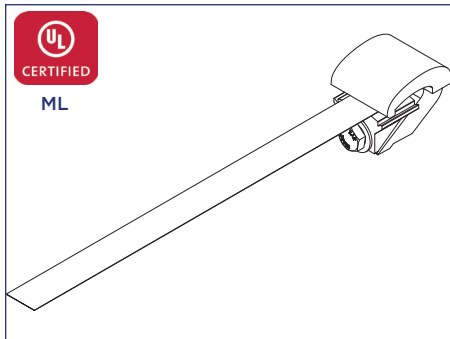
Top-down module end clamp including clamp and hardware

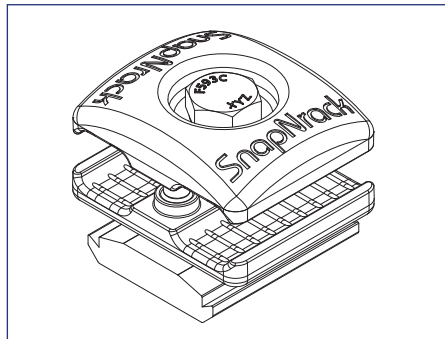**UL Listing Legend:**

ML – Evaluated for Mechanical Loading

G/B – Evaluated for Grounding/Bonding

Wire Management/Grounding Component
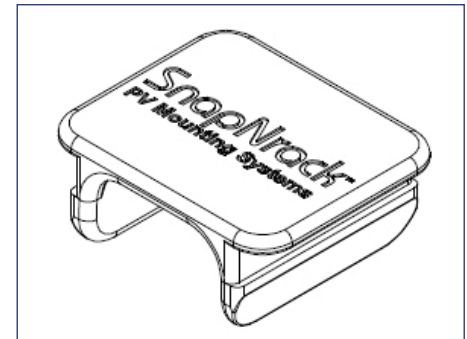
ML

Universal End Clamp
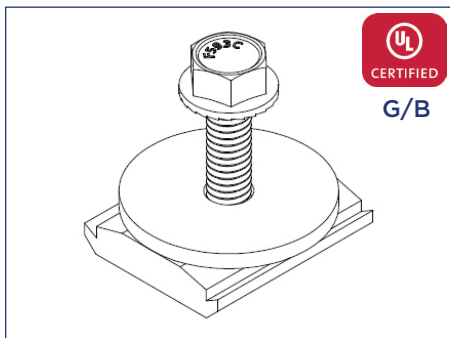Bottom-mount module end clamp including clamp and hardware

Universal Wire Clamp
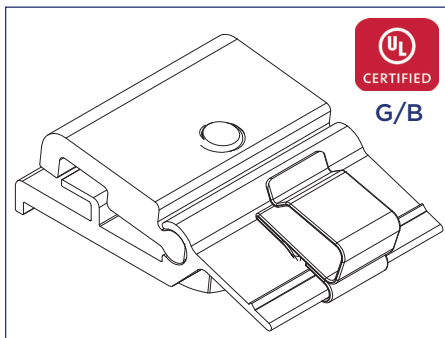Wire management component used to secure conductors between rails

Wire Retention Clip
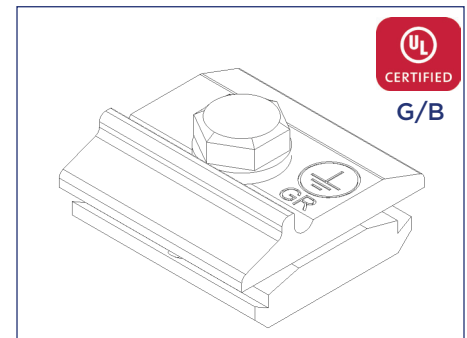Wire management component used to secure conductors in rails

G/B

MLPE Rail Attachment Kit
Rail attachment for module level power electronics like microinverters and optimizers
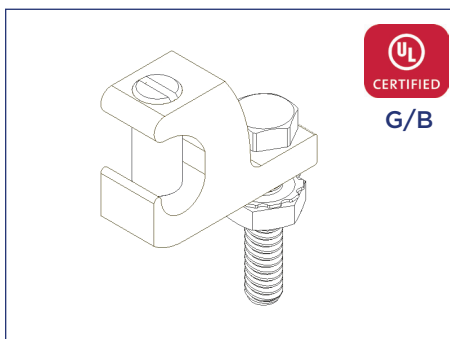
G/B

MLPE Frame Attachment Kit
Module frame attachment for module level power electronics like microinverters and optimizers
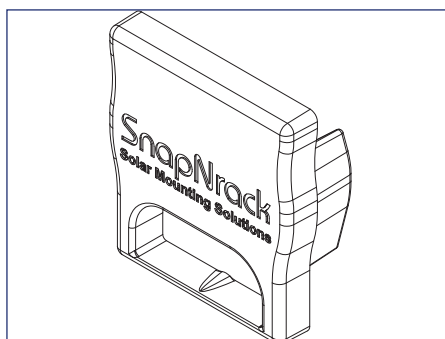
G/B

SnapNrack Ground Lug

Aesthetic Components

G/B

Ilsco Lay-In Lug – GBL-4DBT

UR-40 Rail End Cap
Plastic end cap for UR-40 Rail

UR-60 Rail End Cap
Plastic end cap for UR-60 Rail

Component Details

Hardware Torque Specifications

| Hardware Description	Torque Specification
SnapNrack Ground Lug model 242-02101 to Grounding Electrode Conductor (6-12 AWG Solid Copper)	16 ft-lbs (192 in-lbs)
SnapNrack Ground Lug model 242-92202 to Grounding Electrode Conductor and Module Frame	8 ft-lbs (96 in-lbs)
Ilsco Lay-in Lug GBL-4DBT to Rail or Module Frame	2.92 ft-lbs (35 in-lbs)
Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (10-14 AWG Solid Copper)	1.67 ft-lbs (20 in-lbs)
Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (8 AWG Stranded Copper)	1.04 ft-lbs (25 in-lbs)
Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (4-6 AWG Stranded Copper); Ground Lug SGB-4 to Grounding Electrode Conductor (4-14 AWG Solid or Stranded Copper)	1.46 ft-lbs (35 in-lbs)
Ilsco Ground Lug SGB-4 to Module Frame	6.25 ft-lbs (75 in-lbs)
Adjustable End Clamp, Mid Clamp, Universal End Clamp, Umbrella Nut for Tile Replacement Kits, Flange Nut for MRB	10 ft-lbs (120 in-lbs)
Rail Splice, Flashed L Foot to Rail, Tile Hook F to Rail, Tile Hook WS to Rail, MRB to Rail, Seam Clamp to Rail	12 ft-lbs (144 in-lbs)
Ultra Rail End Clamp, Ultra Rail Mid Clamp	16 ft-lbs (192 in-lbs)
Standard Base Seam Clamp, Wide Base Seam Clamp	15-16 ft-lbs (180-192 in-lbs)
SolarEdge Frame Mounted Bracket to Module Frame	7 ft-lbs (84 in-lbs)
MLPE Rail Attachment Kit, MLPE Frame Attachment Kit	10 ft-lbs (120 in-lbs)
Enphase Frame Mounted Bracket to Module Frame	13 ft-lbs (156 in-lbs)

Site Survey

● Measure the roof surfaces and develop an accurate drawing, including any obstacles such as chimneys and roof vents.

● If plans are available, check to make sure that the plans match the final structure.

● Identify any roof access areas or keep-out areas as required by the local AHJ (i.e. fire lanes).

● Identify any construction issues that may complicate the process of locating roof framing members from the roof surface.

● If you find structural problems such as termite damage or cracked roof framing members that may compromise the structure's integrity, consult a structural engineer.
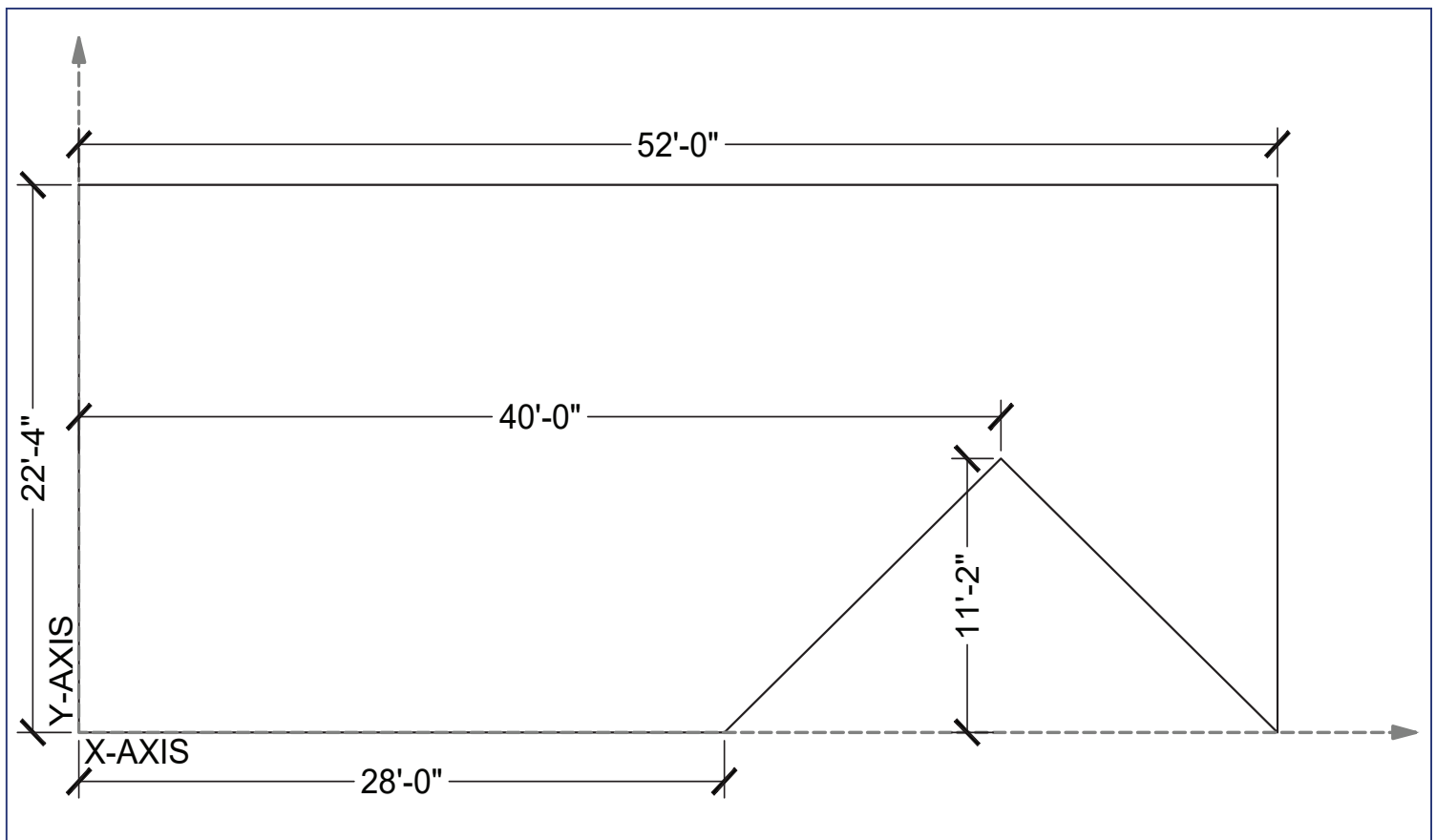
Design Guidance

1) Layout the modules in the available roof area. Adjacent modules in the same row are spaced 1/2" apart by Mid Clamps or 3/4" apart by Ultra Rail Mid Clamps. Adjustable End Clamps require an additional 1" of rail extending past module frame, while Universal End Clamps require no extra rail. When installing multiple rows of modules, a minimum spacing gap of 1/8" should be used between rows (3/4" is recommended for improved rail spans).

2) Draw the roof framing member location on the layout to identify where roof attachments can be installed.

3) Determine site conditions for calculating the engineering values, confirm site conditions and code versions comply with local AHJ requirements.

4) Reference site conditions and system specifications in Ultra Rail Structural Engineering Report to determine maximum attachment spacing and resulting cantilever values (34% of maximum attachment spacing).

5) Draw roof attachment locations on layout based on maximum attachment spacing and cantilever values.

6) Confirm design complies with UL 2703 Listing for Mechanical Loading. For more details on the mechanical loading details see the Mechanical Loading Specifications section.

7) To simplify the design process and automatically generate a bill of materials (BOM) for the mounting system, use the Ultra Rail Configuration Tool located on the SnapNrack website. Always refer to Approved Module Lists in Installation Manuals to ensure installation complies with UL 2703 Listing.

8) Mark distance from array edge to identifiable roof features in x and y axes.

9) Insert SnapNrack installation details in to design set specific to the project requirements.
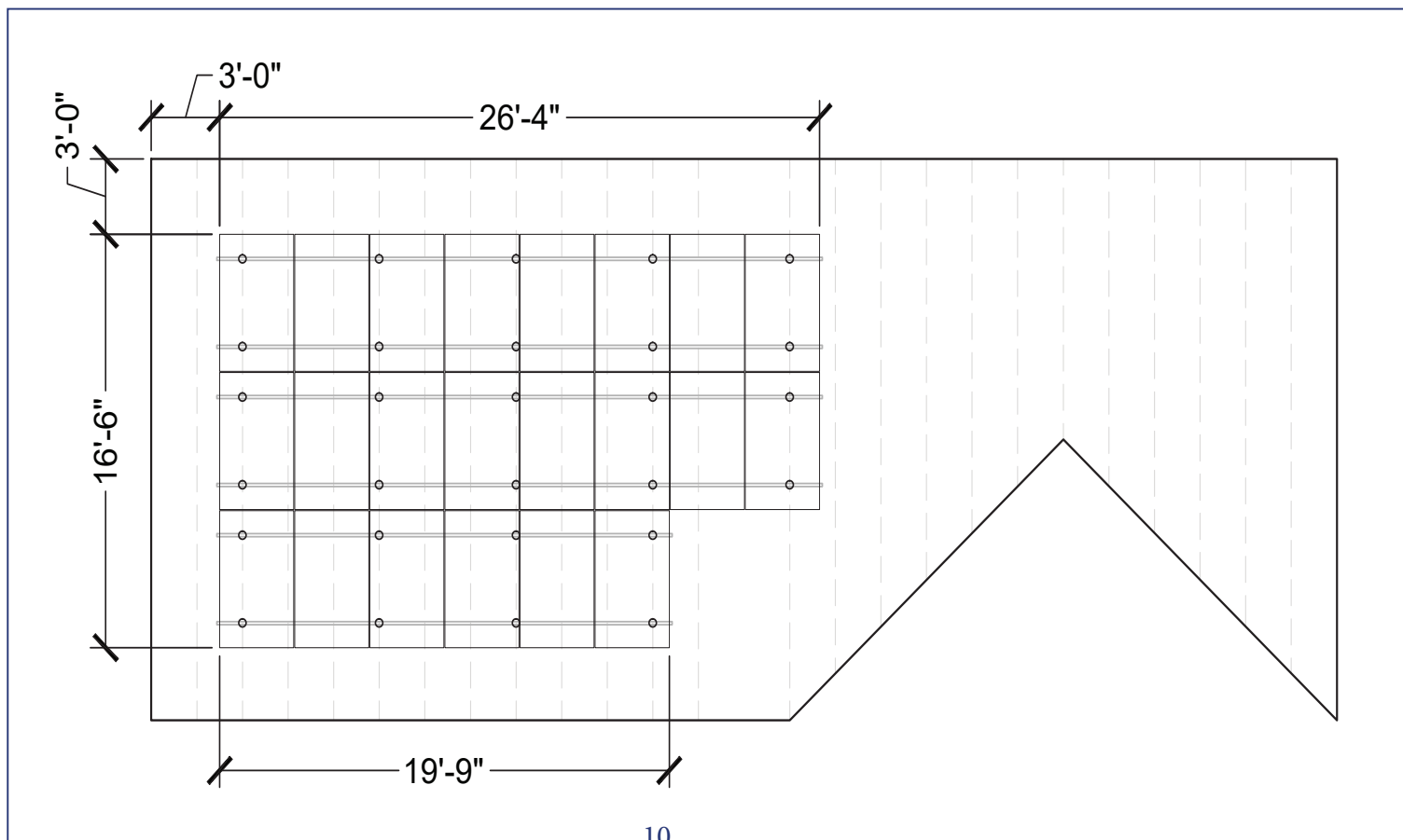
⚙ Design Note:

Ultra Rail allows for multiple mounting configurations. Modules can be mounted in portrait (long side of module perpendicular to ridge) or landscape (long side of module parallel to ridge) orientations. In addition, modules can also be short side-mounted (module clamps on short side) or long side-mounted (module clamps on long side). Long-side mounting is recommended for maximum material efficiency. Most residential structures utilize roof framing members that run in-slope with the roof, so a portrait orientation with long-side mounting is typically the most efficient use of materials.

PORTRAIT, LONG-SIDE MOUNTING

LANDSCAPE, SHORT-SIDE MOUNTING

LANDSCAPE, LONG-SIDE MOUNTING

PORTRAIT, SHORT-SIDE MOUNTING
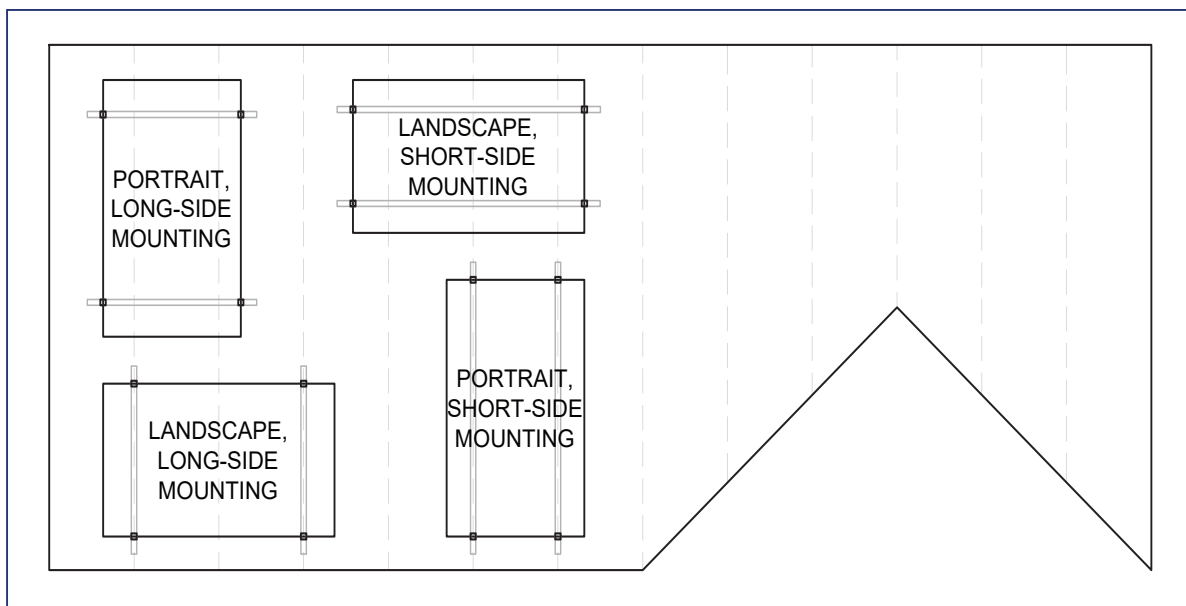
⚙ Installation Note:

● Ensure the lag screws will be installed in a solid portion of the roof framing member.

● If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

⚠ Safety Guidance

● Always wear appropriate OSHA approved safety equipment when at active construction site

● Appropriate fall protection or prevention gear should be used. Always use extreme caution when near the edge of a roof

● Use appropriate ladder safety equipment when accessing the roof from ground level

● Safety equipment should be checked periodically for wear and quality issues

● Always wear proper eye protection

System Layout

1) Transfer the array layout to the roof using a roof marking crayon to mark the inside and outside corners of the array.

2) Locate the estimated roof framing member positions and mark them in the array area with a roof marking crayon.

3) Transfer rail locations using a chalk line.

4) Mark roof attachment locations on the roof, noting that attachments will be located at intersections of rails and roof framing members. Layout rails such that module frames do not overhang mounting rails more than specified by module manufacturer, more than 25% of total module length, or more than required by the Class A Fire Certification (see Certification Details section).

> ⚙ Layout Note:
>
> Ensure final roof attachment locations do not exceed the maximum attachment spacing and cantilever specified in the design.
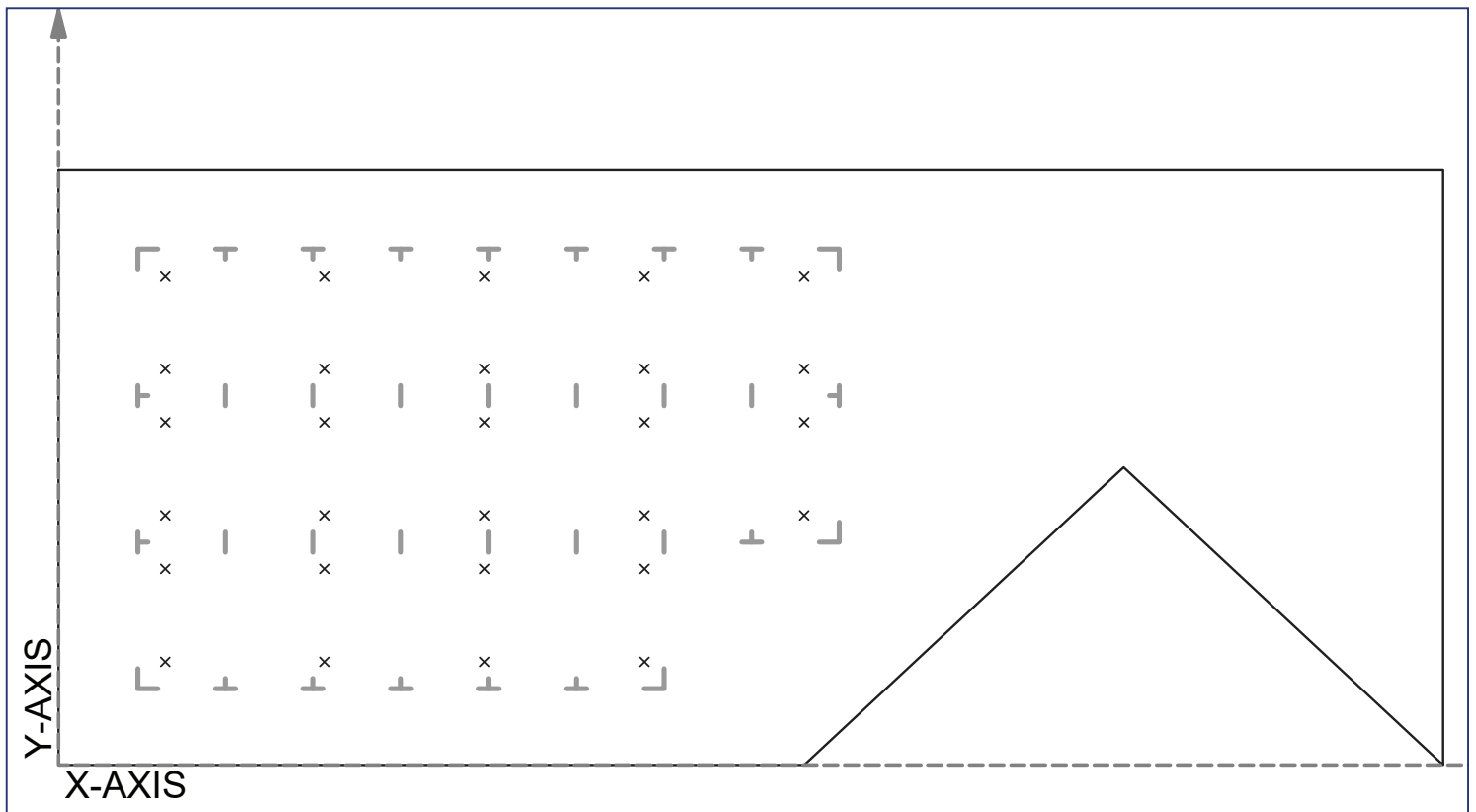
Required Tools

- Hammer or Stud Finder
- Roof Marking Crayon
- Drill with 3/16" Pilot Drill Bit
- Roof Sealant
- Torque Wrench
- Socket Wrench
- 1/2" Socket

Materials Included - L Foot Mount

1. (1) SnapNrack Comp Umbrella Flashing
2. (1) SnapNrack Umbrella Lag Screw
3. (1) SnapNrack Umbrella L Foot
4. (1) SnapNrack Ultra Mount (Tapped)
5. (1) SnapNrack Ultra Mount (Thru-Hole)
6. (1) SnapNrack Ultra Mount Spring
7. (1) SnapNrack Ultra Mount Spring Cage
8. (1) 5/16"-18 X 2-1/4" SS HCS Bolt
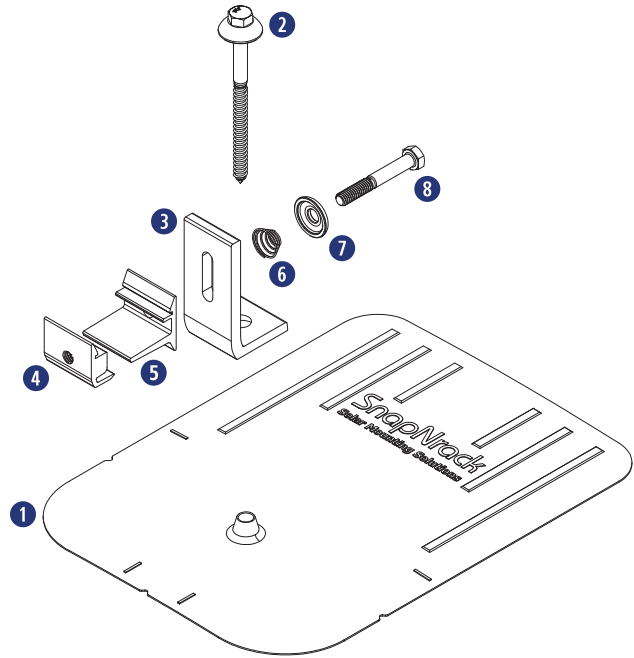
Application Note:

Install on composition shingle roofs.
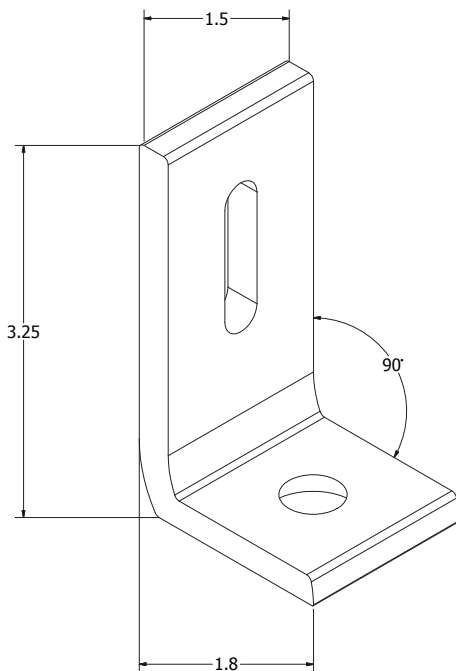
Dimensioned L Foot
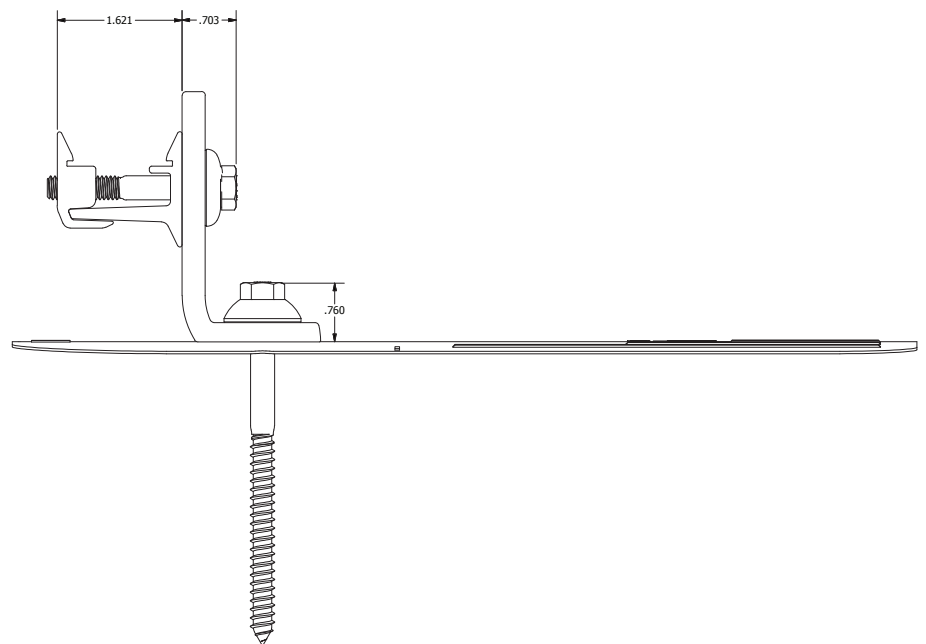
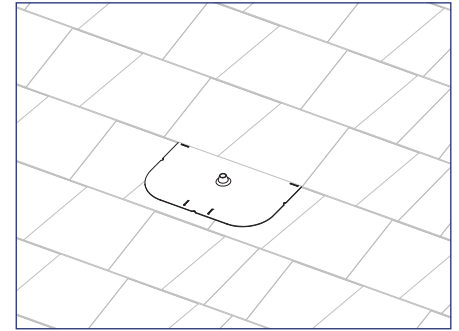Dimensioned L Foot Assembly
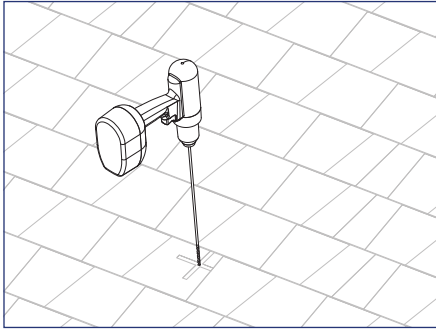
L Foot Mount

INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.
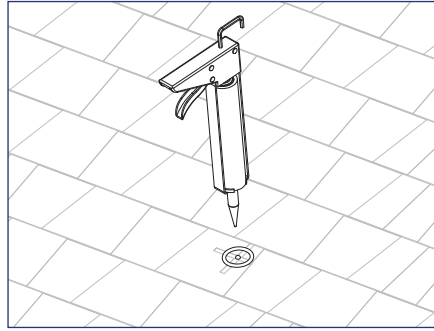
2) Apply roofing sealant in and around the pilot hole, and directly onto the lag screw to ensure a water tight seal.


3) Pry up shingles with a breaker bar and install flashing underneath shingle course above pilot hole, and position flashing so cone is in line with pilot hole.
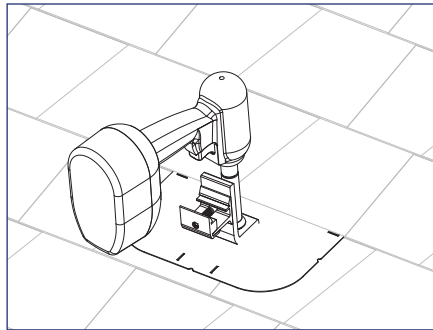
⚙❓ Install Note:

Ensure flashing extends minimum (2) courses above pilot hole, and does not overhang bottom edge of shingle course.

Apply a horseshoe of sealant under flashing to direct water away from penetration.
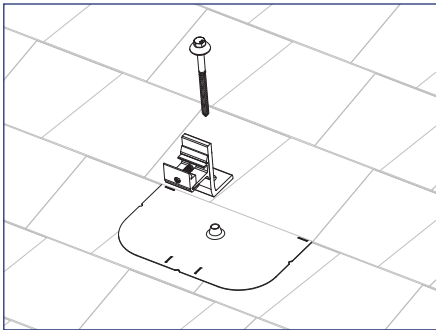
4) Insert Umbrella Lag Screw through Umbrella L Foot and cone in flashing, then drive lag screw for minimum 2.5" embedment into the roof framing member.

⚙❓ Install Note:

The L Foot can be attached in any orientation.

⚙❓ Best Practice:

If using an impact driver, finish tightening lag screw with a hand wrench to prevent L Foot from rotating.

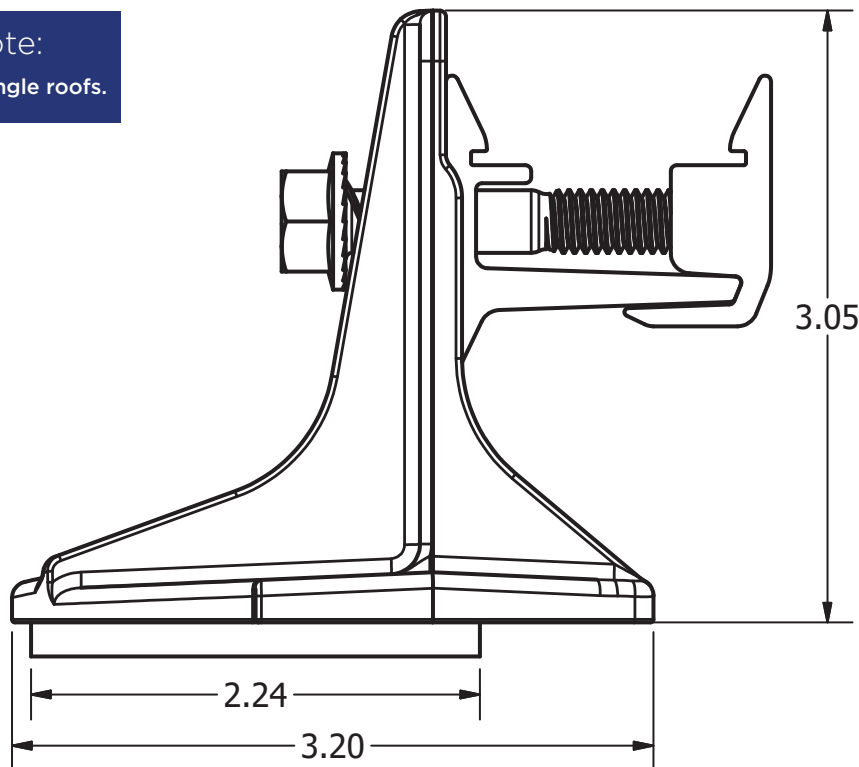# SpeedSeal™ Foot

Required Tools

- Hammer or Stud Finder
- Roof Marking Crayon
- Drill with 3/16" Pilot Drill Bit
- Roof Sealant
- Torque Wrench
- Socket Wrench
- 1/2" Socket

Materials Included - SpeedSeal™ Foot

1. (1) SnapNrack Sealing Lag Screw
2. (1) SnapNrack SpeedSeal™ Foot
3. (1) SnapNrack Ultra Mount (Tapped)
4. (1) SnapNrack Ultra Mount (Thru-Hole)
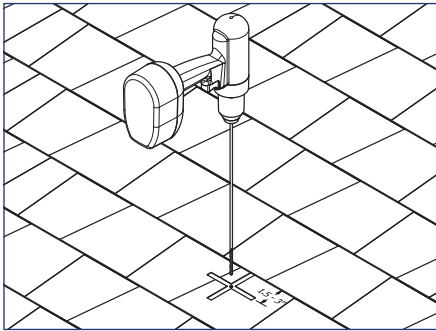5. (1) SnapNrack Utra Mount Spring
6. (1) 5/16"-18 X 2" SS Flange Bolt
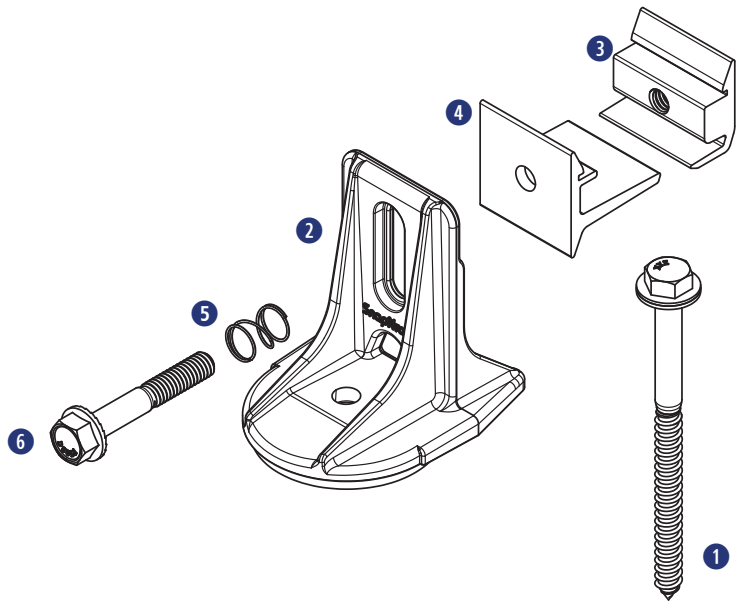
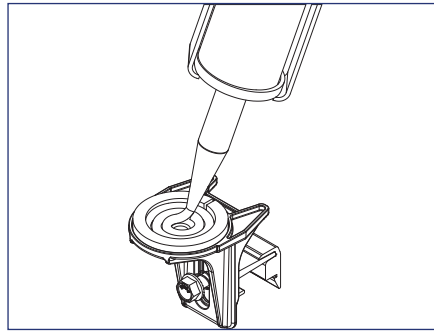**Application Note:**
Install on composition shingle roofs.
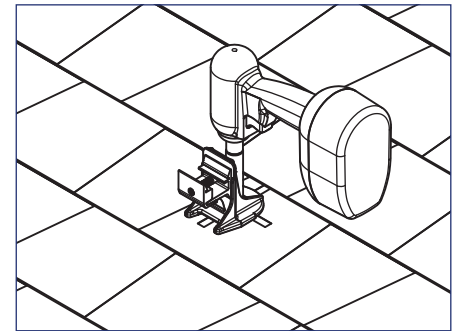
Dimensioned SpeedSeal™ Foot

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SpeedSeal™ Foot

INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.

> **⊘ Best Practice:**
>
> Pilot hole should be located 1.5" - 3" from edge of shingle course above, and SpeedSeal™ Foot should never be installed across two shingle courses.

2) Fill cavity on bottom of SpeedSeal™ Foot created by sealant ring with roof sealant, as well as the pilot hole to ensure a water tight seal.

> **⊘ Best Practice:**
>
> Remove any dirt or debris from roof surface before SpeedSeal™ Foot is installed.
>
> All missed pilot holes should be properly sealed before SpeedSeal™ Foot is installed.

3) Insert sealing lag screw through SpeedSeal™ Foot, then drive lag screw for minimum 2.5" embedment into the roof framing member.

> **⊘ Install Note:**
>
> Roof sealant should seep out from the cavity located underneath the Ultra Rail Mount, which ensures that a sufficient amount of roof sealant has been applied. If no sealant is seen, remove SpeedSeal™ Foot and add more sealant before reinstalling.
>
> **Best Practice:**
>
> If using an impact driver, finish tightening lag screw with a hand wrench to prevent Foot from rotating.

Tile Replacement

Required Tools

- Hammer or Stud Finder
- Roof Marking Crayon
- Drill with 3/16" Pilot Drill Bit
- Roof Sealant
- Torque Wrench
- Socket Wrench
- 1/2" Socket
- Flat Pry Bar
- Tape Measure
- SnapNrack Tile Replacement Installation Template (optional)

Materials Included - Tile Replacement

1. (1) SnapNrack Tile Replacement Base
2. (1) SnapNrack Tile Replacement Riser
3. (1) SnapNrack Tile Replacement Flashing
4. (1) SnapNrack Umbrella Nut
5. (1) SnapNrack Umbrella L Foot
6. (1) 5/16"-18 X 1-3/4" SS Set Screw
7. (1) 5/16"-18 X 1" SS Flange Bolt
8. (1) SnapNrack Ultra Mount (Tapped)
9. (1) SnapNrack Ultra Mount (Thru-Hole)
10. (1) SnapNrack Ultra Mount Spring
11. (1) SnapNrack Ultra Mount Spring Cage
12. (1) 5/16"-18 X 2-1/4" SS HCS Bolt
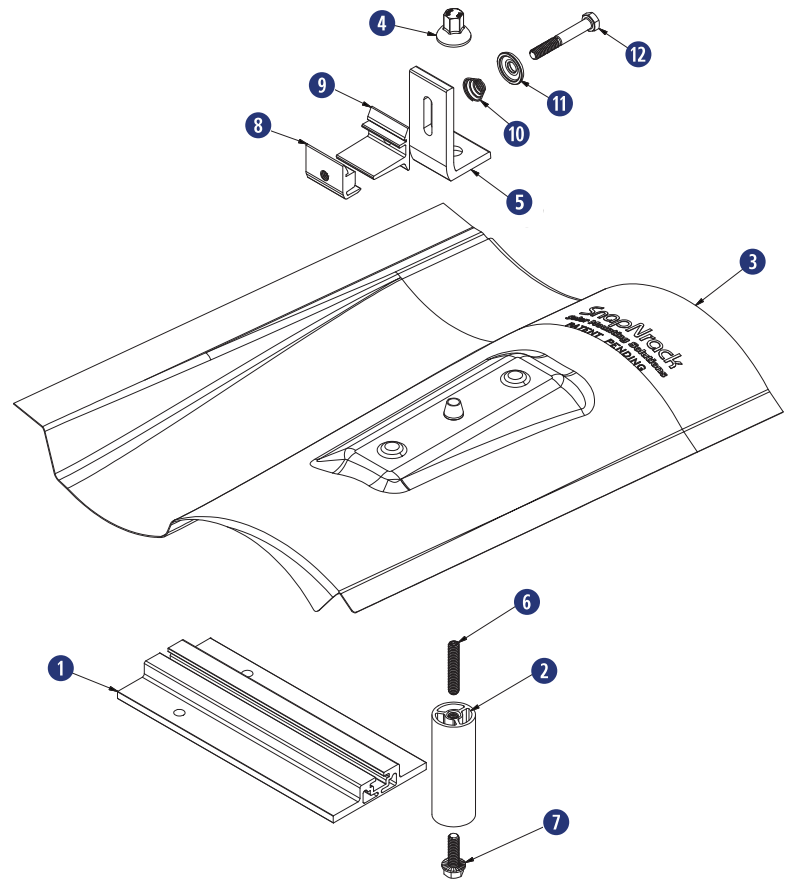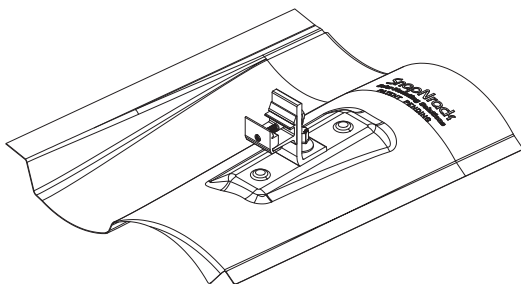
Other Materials Required - *Not Shown*

① (2) 5/16" Lag Screw
② (2) 5/16" Washer
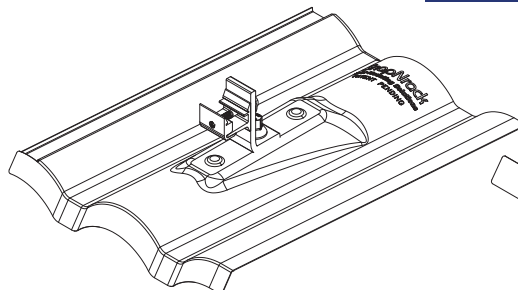③ Flexible Flashing (when required for deck level flashing)

> ### Application Note:
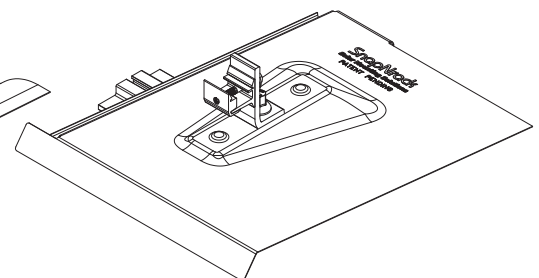> Install on flat, W and S style concrete tile roofs.
> - Tile Course Spacing: 13"-16"
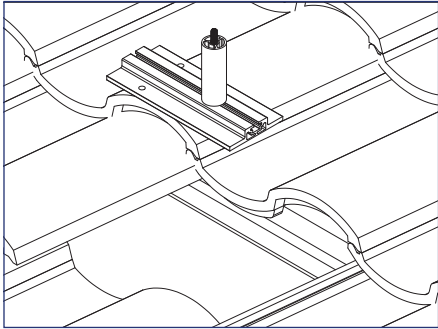> - Tile Thickness: 1-1/4"±1/8"

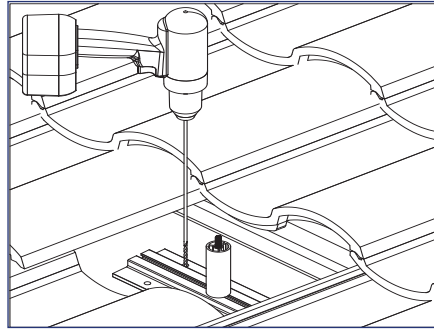S Tile Replacement

W Tile Replacement

Flat Tile Replacement

INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, remove roof tile where the roof attachment will be installed. Slide riser assembly into base channel and snug by hand.

2) Locate base over rafter using riser position and Diagram 1 with measurements found in Table 1, then drill two pilot holes through the roofing material into the roof framing member.

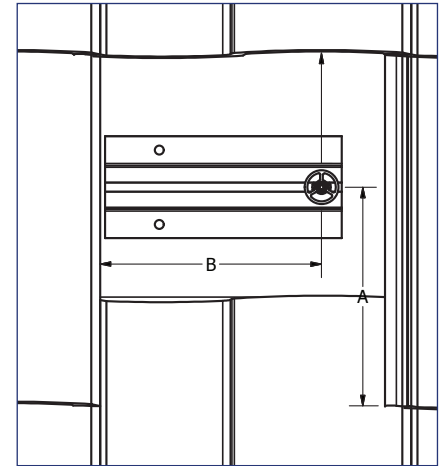| Tile Profile	Riser Center to Tile Front Edge (A)	Riser Center Side – Side (B)
S	8.25"	Center of peak
W	8"	Center of peak
Flat	8"	5"

Table 1

Diagram 1

? Install Note:

Base can be flipped and neighboring tile may need to be removed to attach to the roof framing member and line up riser with flashing.

Working from RIGHT TO LEFT and UP THE ROOF will prevent neighboring tiles from lifting flashings.
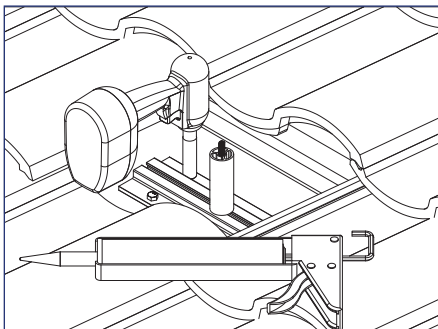
3) Apply roofing sealant and attach the base with (2) 5/16" lag screws, drive lag screws for minimum 2.5" embedment into the roof framing member.
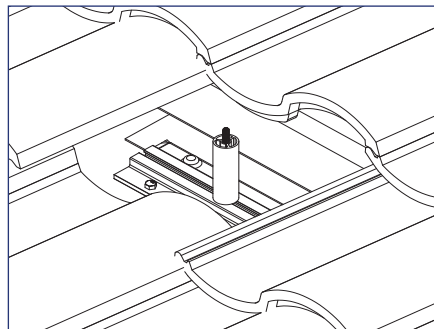
4) If deck level flashing is required, install flexible flashing per the Deck Level Flashing for Tile Replacement Installation Manual.
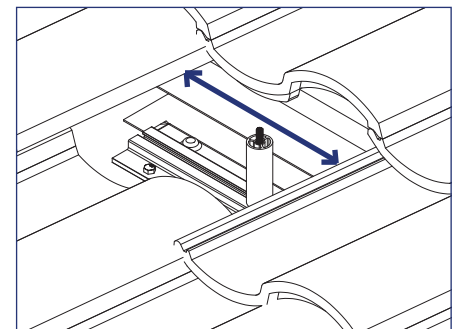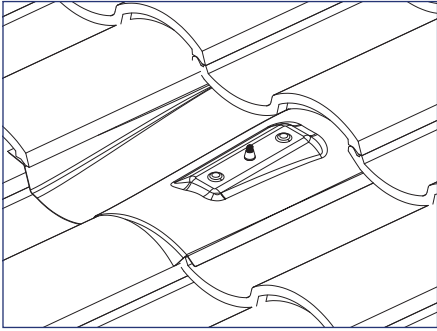

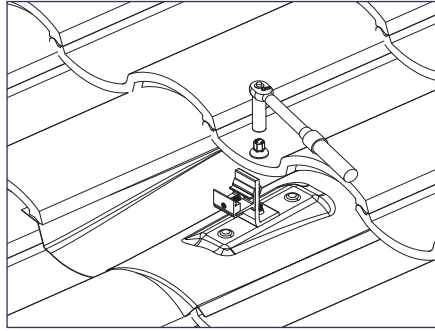5) Align the riser with the hole in the flashing and tighten riser.

? Best Practice:

Flashing can be used as a template for locating riser.

INSTALLATION INSTRUCTIONS

6) Install flashing into place on top of riser, allowing stud to come through hole in Tile Replacement flashing.


7) Install L Foot onto stud with Umbrella Nut, and tighten hardware to 10 ft-lbs.

Required Tools

- Hammer or Stud Finder
- Roof Sealant
- 1/2" Socket
- Roof Marking Crayon
- Torque Wrench
- Flat Pry Bar
- Drill with 3/16" Pilot Drill Bit
- Socket Wrench
- Tape Measure

Materials Included - Ultra Rail Tile Hook F

1. (1) SnapNrack Ultra Rail Flat Tile Hook
2. (1) 5/16"-18 x 1-3/4" SS Flange Bolt
3. (1) SnapNrack Ultra Mount Spring Cage
4. (1) SnapNrack Ultra Mount Spring
5. (1) SnapNrack Ultra Mount (Thru-Hole)
6. (1) SnapNrack Ultra Mount (Tapped)
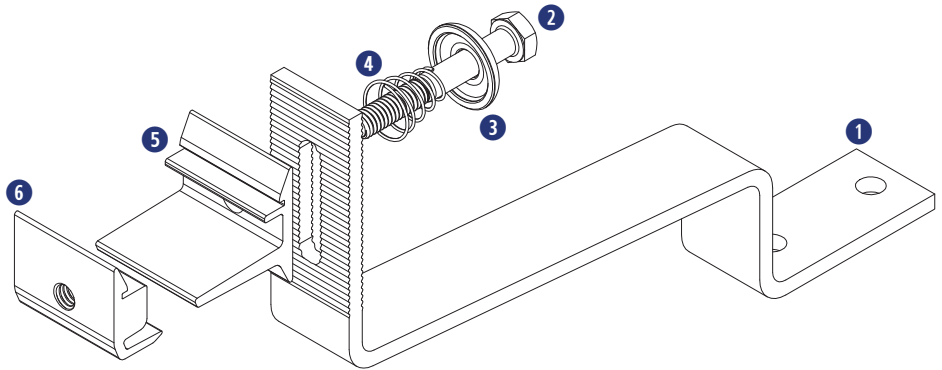
Other Materials Required (Not Shown)

1. (2) 5/16" Lag Screw
2. (2) 5/16" Washer
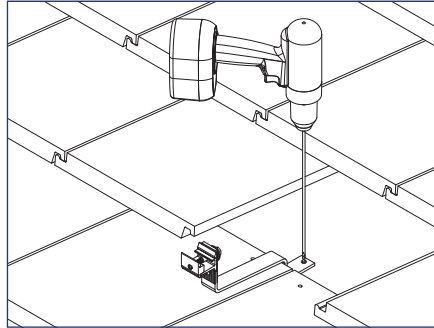3. Flexible Flashing (when required for deck level flashing)

> **Application Note:**
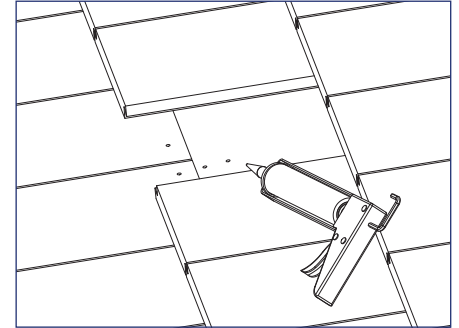> Install on flat concrete tile roofs.
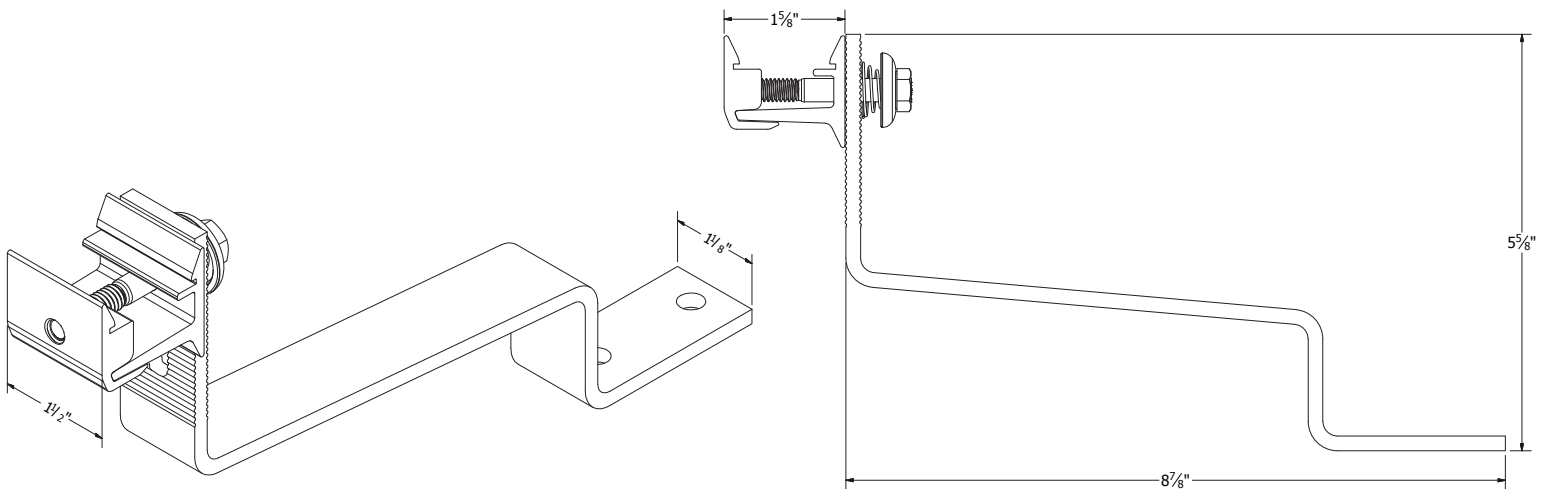
Dimensioned Ultra Rail Tile Hook F Assembly
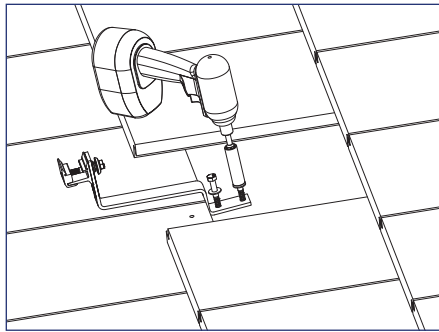
Tile Hook F

INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, remove roof tile where the roof attachment will be installed.
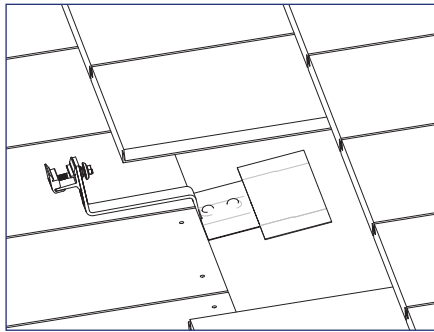

2) Align the hook over the rafter and drill two pilot holes through the roofing material into the roof framing member.
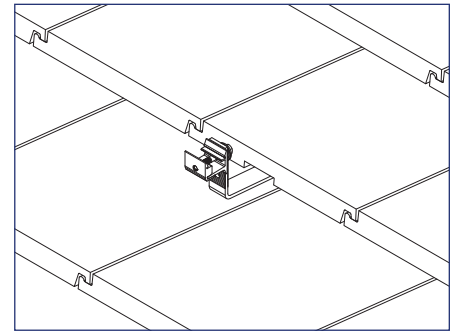

3) Apply roofing sealant to pilot holes and Tile Hook.

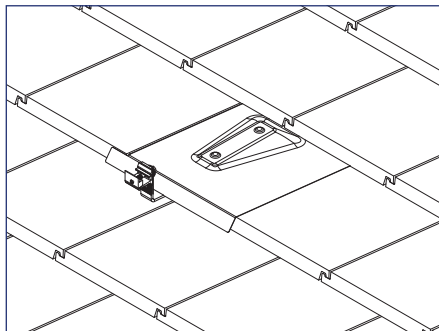4) Attach the base with (2) 5/16" lag screws, drive lag screws for minimum 2.5" embedment into the roof framing member.

5) If deck level flashing is required, install flexible flashing per the following instructions.

6) Replace tile

7) **OPTIONAL:** Install Tile Replacement flashing in place of roof tile over tile hook.

⚙❓ Best Practice:

Mold or slightly trim flashing around hook to achieve desired fitment.

Tile Hook WS

Required Tools

- Hammer or Stud Finder
- Roof Sealant
- 1/2" Socket

- Roof Marking Crayon
- Torque Wrench
- Flat Pry Bar

- Drill with 3/16" Pilot Drill Bit
- Socket Wrench
- Tape Measure

Materials Included - Ultra Rail Tile Hook WS

1 (1) SnapNrack Ultra Rail Tile Hook WS

2 (1) 5/16"-18 x 1-3/4" SS Flange Bolt

3 SnapNrack Ultra Mount Spring Cage

4 (1) SnapNrack Ultra Mount Spring

5 (1) SnapNrack Ultra Mount (Thru-Hole)
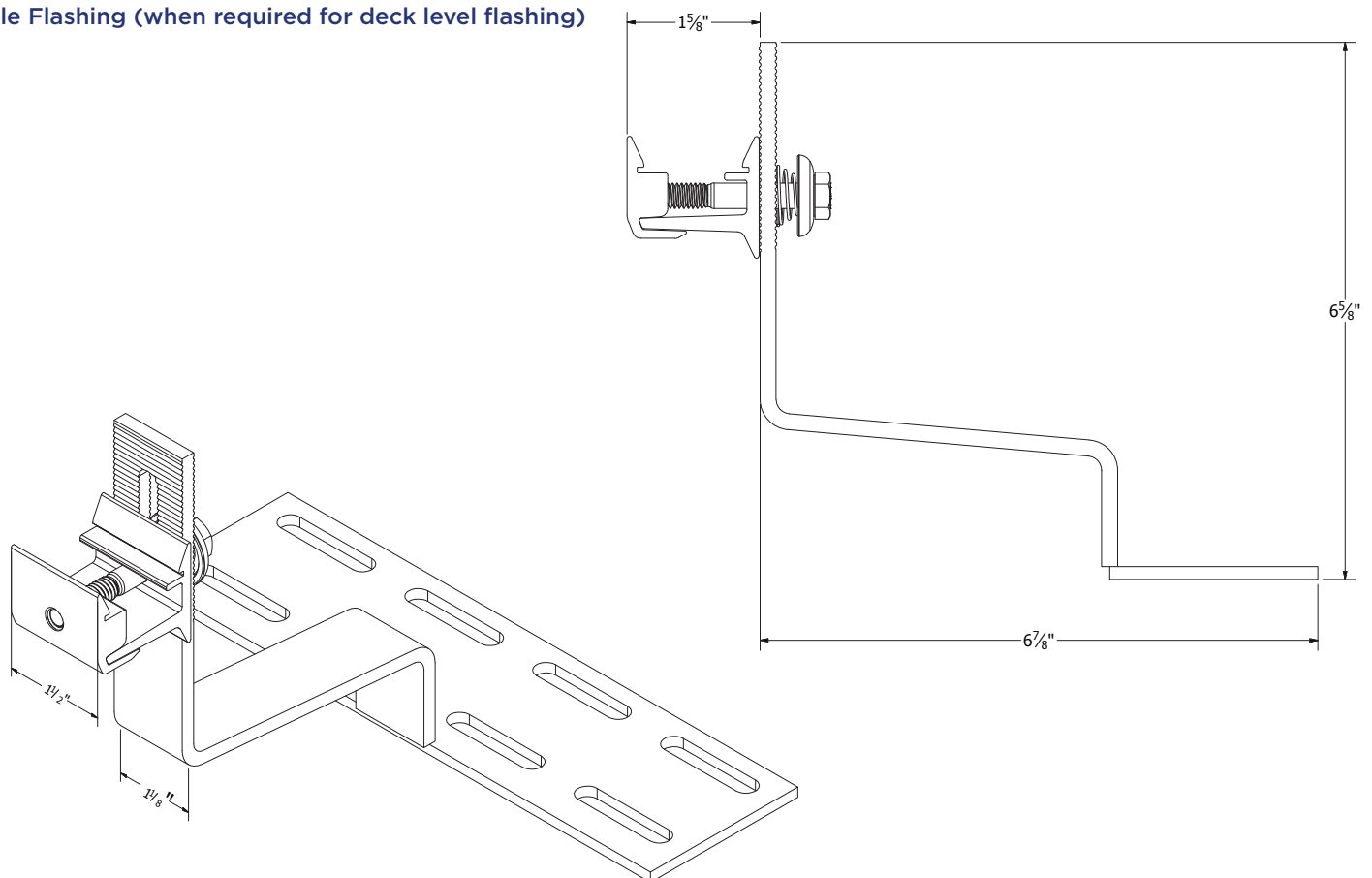
6 (1) SnapNrack Ultra Mount (Tapped)
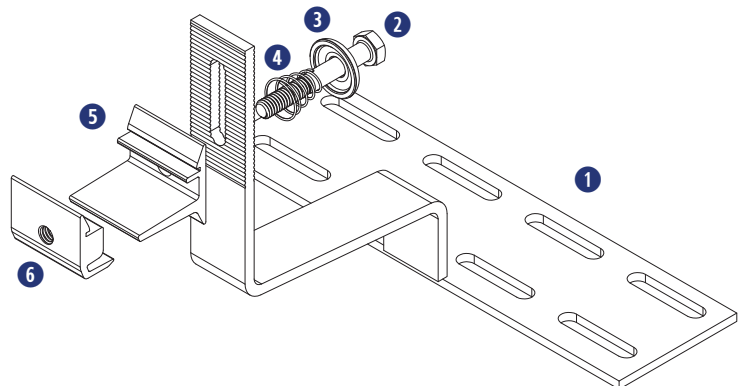
Other Materials Required (Not Shown)

① (2) 5/16" Lag Screw

② (2) 5/16" Washer

③ Flexible Flashing (when required for deck level flashing)

> ⚙ **Application Note:**
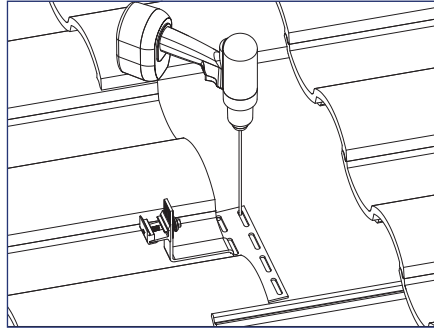> Install on W and S style concrete tile roofs.

Dimensioned Ultra Rail Tile Hook WS Assembly

INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, remove roof tile where the roof attachment will be installed.
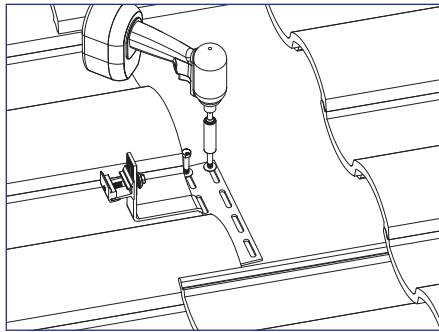
> ### ⚙ Install Note:
> A neighboring tile may need to be removed to attach to the roof framing member and line up hook with the tile.

2) Align the base over the rafter so the hook can enter at the valley of a tile (W and S Tile). Drill two pilot holes through the roofing material into the roof framing member.
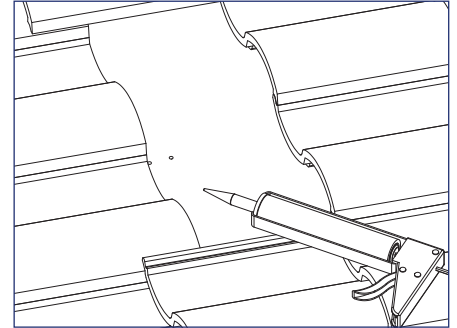
3) Apply roofing sealant to pilot holes and Tile Hook base.

4) Attach the base with (2) 5/16" lag screws, drive lag screws for minimum 2.5" embedment into the roof framing member.

5) If deck level flashing is required, install flexible flashing per the following instructions.

6) Replace tile

7) OPTIONAL: Install Tile Replacement flashing in place of roof tile over tile hook.

> ### ⚙ Best Practice:
> Mold or slightly trim flashing around hook to achieve desired fitment.

Metal Roof Base
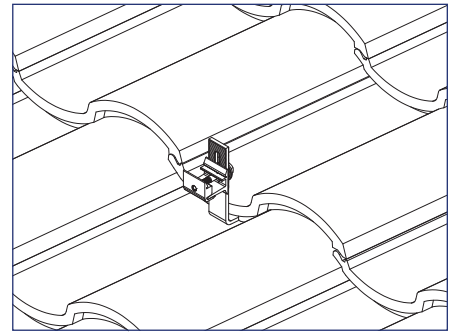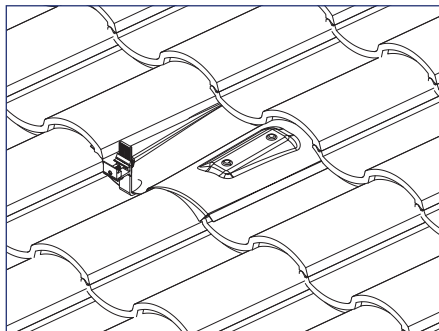
Required Tools

- Hammer Or Stud Finder
- Torque Wrench
- Roof Marking Crayon
- Socket Wrench
- Drill with 3/16" Pilot Drill Bit
- 1/2" Socket

Materials Included - Metal Roof Base

1. (1) SnapNrack Metal Roof Base
2. (1) SnapNrack All Purpose L Foot
3. (1) 5/16"-18 SS Flange Nut
4. (1) SnapNrack Ultra Mount (Tapped)
5. (1) SnapNrack Ultra Mount (Thru-Hole)
6. (1) SnapNrack Ultra Mount Spring
7. (1) SnapNrack Ultra Mount Spring Cage
8. (1) 5/16"-18 X 2-1/4" SS HCS Bolt
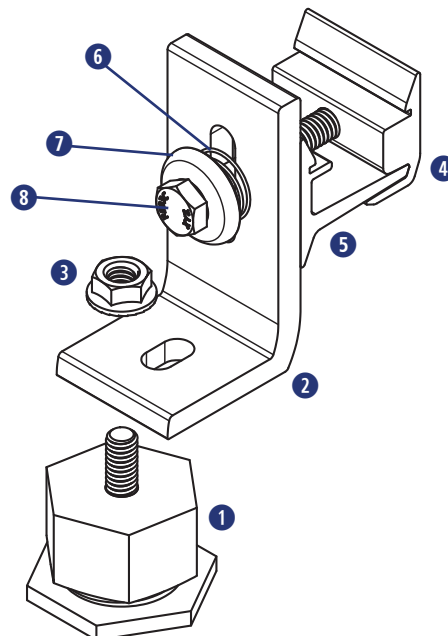
Other Materials Required - *Not Shown*

1. (1) 5/16" Lag Screw or 1/4" Self-Drilling Screw
2. (1) 5/16" or 1/4" Washer (3/4" max O.D.)

> ### ⚙ Application Note:
> Install on metal roof profiles with flat surface large enough to accommodate 1-5/8" wide base

> ### ⚙ Installation Note:
> Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.

1-3/8" CAP

1-5/8" BASE

5/16"-18 x 5/8" STUD

1" INSTALLED HEIGHT

Dimensioned Metal Roof Base Assembly

INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.

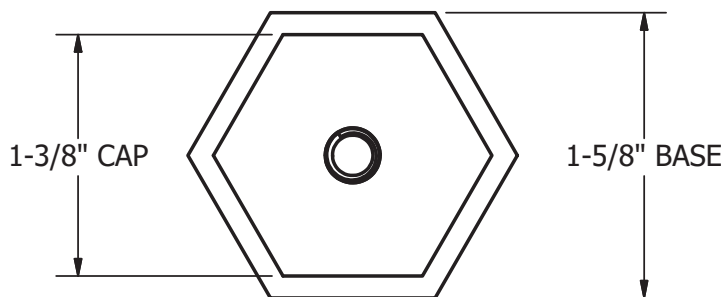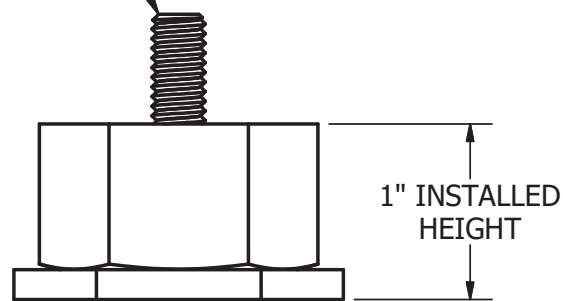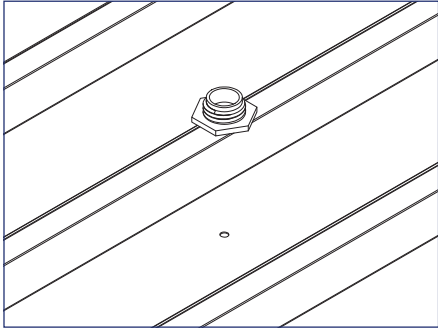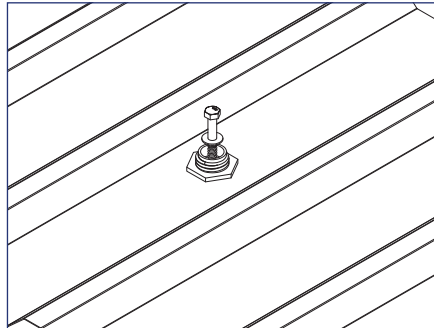2) Attach the base with 5/16" lag screw (or 1/4" self-drilling screw for metal structures), drive screw for minimum 2.5" embedment into the roof framing member.

⚙ Install Note:

Ensure area is free from metal shavings and debris before installing Metal Roof Base. Metal roofs with excessive debris, corrosion, or non-factory coating should be evaluated for adequate sealing surface.

Additional roof sealant not required but can be applied after tightening the Metal Roof Base to roof, if desired.

3) Thread Metal Roof Base cap onto Metal Roof Base bottom, ensuring cap is fully seated to base.

⚙ Install Note:

Take care to ensure the base does not twist when cap is tightened.
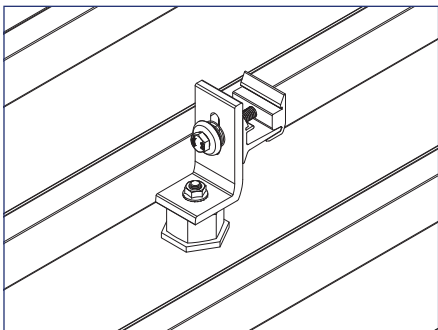
4) Attach L Foot to stud in Metal Roof Base cap and tighten hardware to 10 ft-lbs.

⚙Best Practice:

Finish tightening hardware with a hand wrench to prevent L Foot from rotating.

Corrugated Straddle Block

Required Tools

- Hammer Or Stud Finder
- Drill with 3/16" Pilot Drill Bit
- Roof Sealant
- Torque Wrench
- Socket Wrench
- 1/2" Socket

Materials Included - Corrugated Straddle Block

1 (1) SnapNrack Corrugated Straddle Block

2 (1) SnapNrack All Purpose L Foot

3 (1) SnapNrack Ultra Mount (Tapped)

4 (1) SnapNrack Ultra Mount (Thru-Hole)

5 (1) SnapNrack Ultra Mount Spring

6 (1) SnapNrack Ultra Mount Spring Cage

7 (1) 5/16"-18 X 2-1/4" SS HCS Bolt
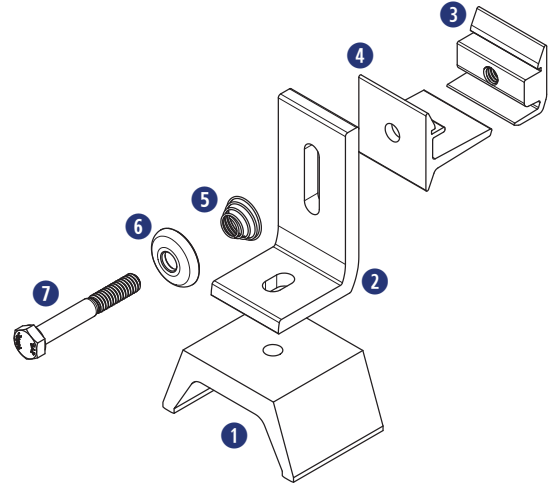
Other Materials Required - *Not Shown*

① (1) 5/16" Lag Screw or 1/4" Self-Drilling Screw

② (1) Washer

> **Application Note:**
> Use self-drilling screw for steel roofing members, lag screw for wooden roof framing members

> **Application Note:**
> Install on sinusoidal style corrugated metal roofs

> **Installation Note:**
> Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.

Ø5/16"

1 3/16"

1 5/16"

7/8"

2 7/16"

2 15/16"

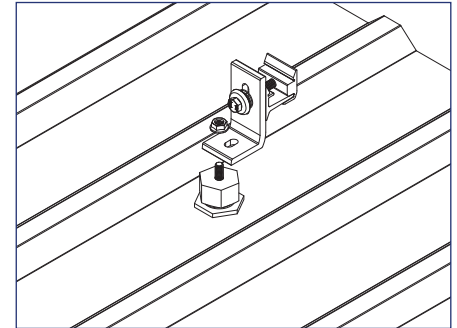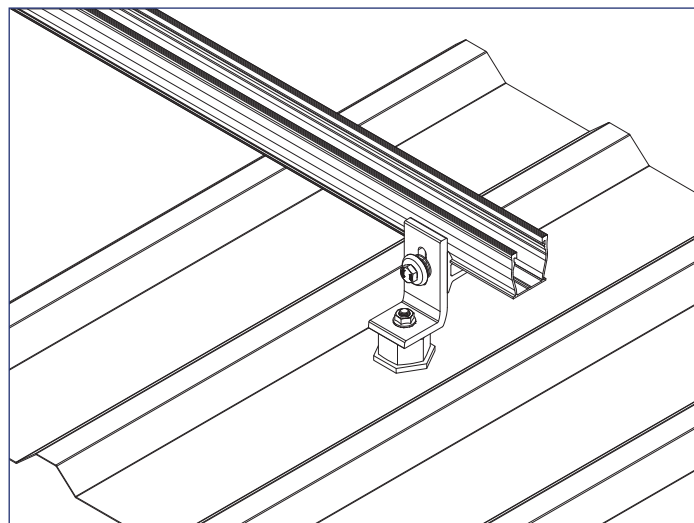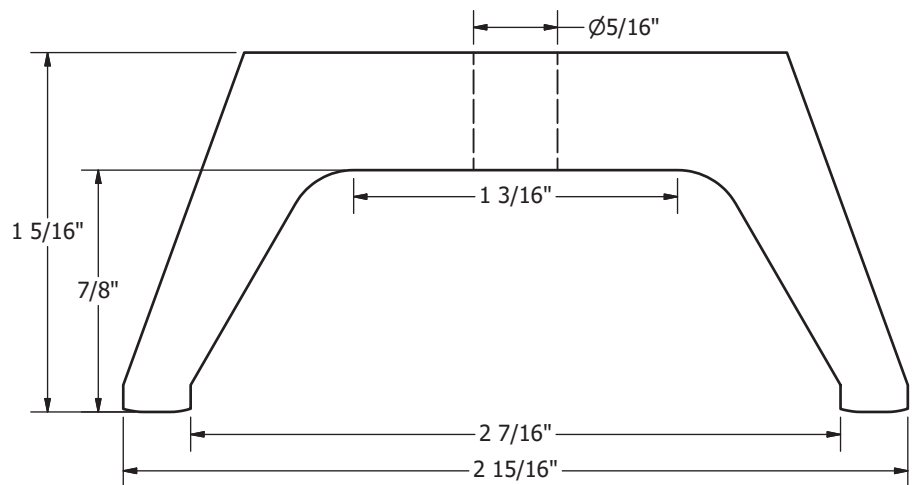**Dimensioned Corrugated Straddle Block**

Corrugated Straddle Block

INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, drill a pilot hole through the high point of the roofing material into the roof framing member.

❓ Install Note:

Ensure the lag or self-drilling screws will be installed in a solid portion of the roof framing member.

If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

2) Apply roofing sealant directly onto the pilot hole and the lag to ensure a water tight seal.
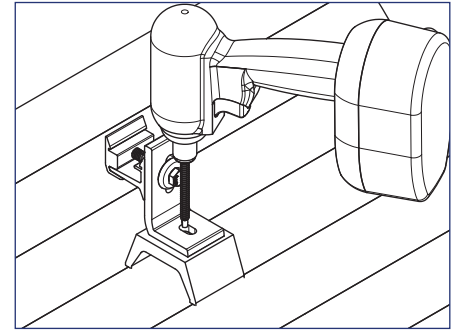
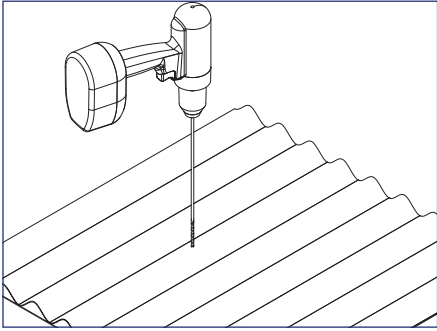3) Attach the Straddle Block and L Foot with 5/16" lag screw (or 1/4" self-drilling screw for metal structures), drive screw for minimum 2.5" embedment into the roof framing member.

❓Best Practice:

If using an impact driver, finish tightening lag screw with a hand wrench to prevent L Foot from rotating.
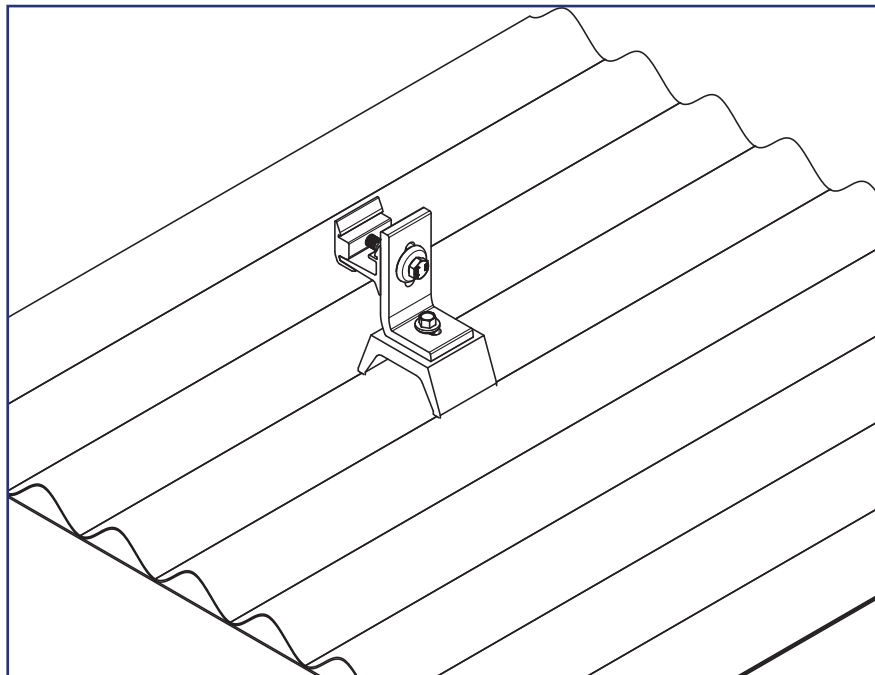
Seam Clamp

Required Tools

● Torque Wrench   ● Socket Wrench   ● 1/2" Socket

Materials Included - Standard Base Seam Clamp Kit

1 (1) 5/16"-18 X 1-1/2" SS HCS Bolt (Black)

2 (1) 5/16" SS Split Lock Washer

3 (1) SnapNrack Seam Clamp Insert

4 (1) SnapNrack Seam Clamp Cam

5 (1) SnapNrack Seam Clamp Standard Base

6 (1) SnapNrack All Purpose L Foot

7 (1) SnapNrack Rotation Lock

8 (1) SnapNrack Ultra Mount (Tapped)

9 (1) SnapNrack Ultra Mount (Thru-Hole)

10 (1) SnapNrack Ultra Mount Spring

11 (1) SnapNrack Ultra Mount Spring Cage

12 (1) 5/16"-18 X 2-1/4" SS HCS Bolt

Materials Included - Wide Base Seam Clamp Kit

1 (1) 5/16"-18 X 1-1/2" SS HCS Bolt (Black)

2 (1) 5/16" SS Split Lock Washer

3 (1) SnapNrack Seam Clamp Insert

4 (1) SnapNrack Seam Clamp Cam

5 (1) SnapNrack Seam Clamp Wide Base

6 (1) SnapNrack All Purpose L Foot

7 (1) SnapNrack Rotation Lock

8 (1) SnapNrack Ultra Mount (Tapped)

9 (1) SnapNrack Ultra Mount (Thru-Hole)

10 (1) SnapNrack Ultra Mount Spring

11 (1) SnapNrack Ultra Mount Spring Cage

12 (1) 5/16"-18 X 2-1/4" SS HCS Bolt
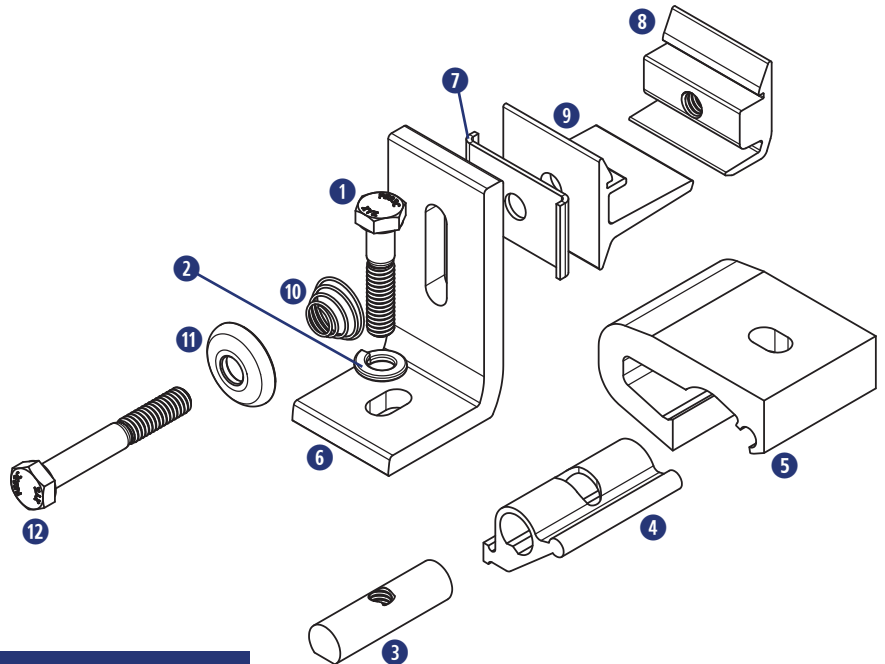
Application Note:
Install on standing metal seam roofs

Installation Note:
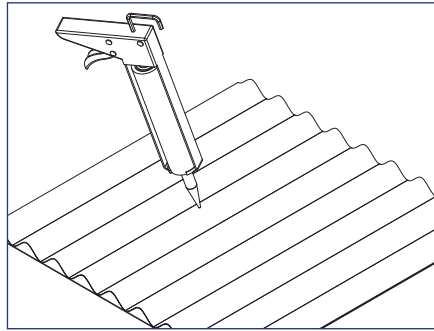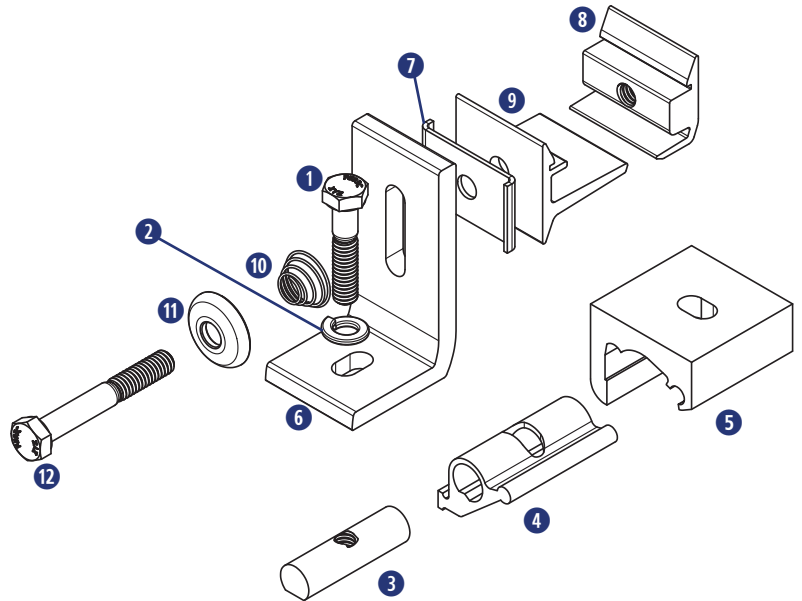Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.

Seam Clamp

INSTALLATION INSTRUCTIONS
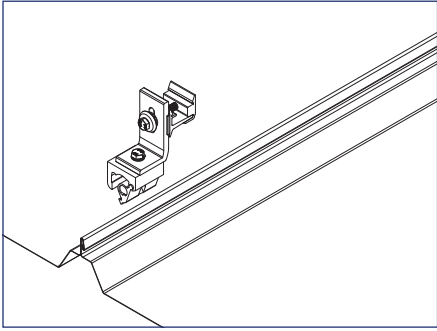
1) Loosen seam clamp hardware and use roof attachment locations to lay out seam clamps on roof.
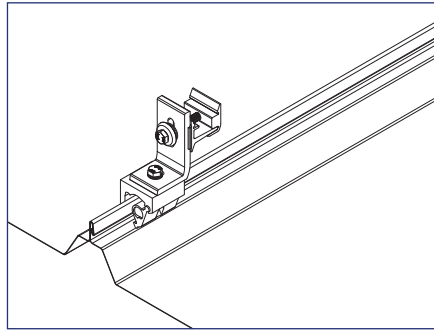
2) Attach the seam clamp to the standing metal seam by opening the seam clamp cam and placing the clamp over the top of the standing metal seam.
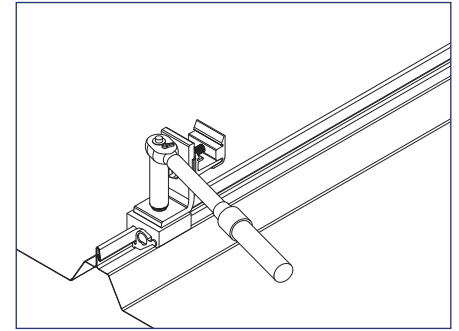
3) Torque black seam clamp bolt to 15-16 ft-lbs.

Install Note:
Seam clamps should never be installed using an impact driver.
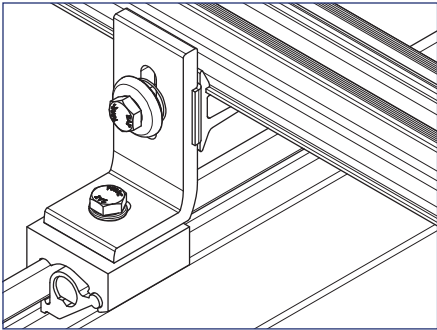
4) Ensure rotation lock is properly aligned with Ultra Mount and L foot during rail installation.

SnapNrack Seam Clamps have been designed to work with a variety of standing seam metal roofs, the most common seam types are:
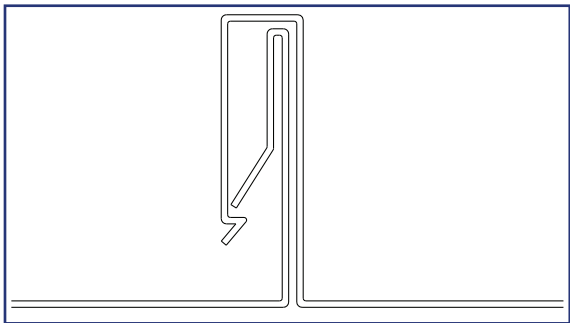
Snap Lock
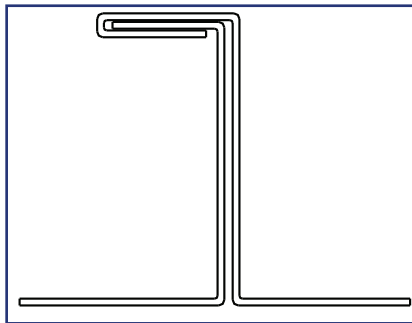
Single Lock
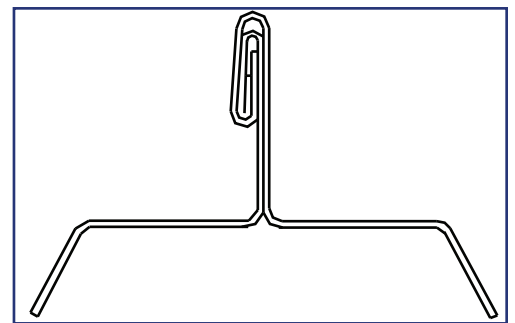
Double Lock

Install Note:
If a specific roof seam is not found on list, contact SnapNrack prior to installation.

Ultra Rail Mounting Hardware

Required Tools

● Torque Wrench   ● Socket Wrench   ● 1/2" Socket

Materials Included - Ultra Rail Mounting Hardware

1 (1) SnapNrack Ultra Mount (Tapped)

2 (1) SnapNrack Ultra Mount (Thru-Hole)

3 (1) SnapNrack Ultra Mount Spring

4 (1) SnapNrack Ultra Mount Spring Cage

5 (1) 5/16"-18 X 2-1/4" SS HCS Bolt
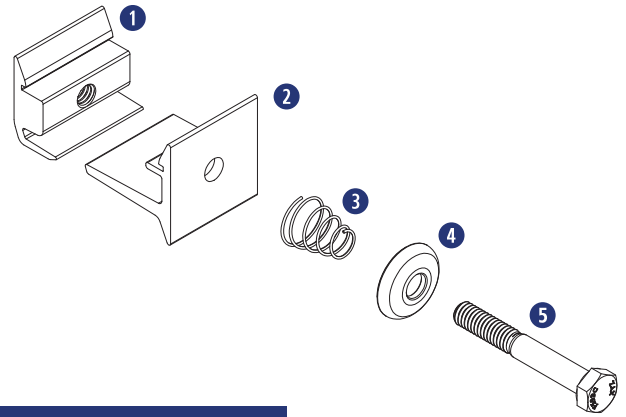
Other Materials Required - *Not Shown*

① Roof Attachment

> ⚙ **Application Note:**
> Install Ultra Rail onto any roof attachment that uses an L foot or other slotted mount that accepts 5/16" hardware.
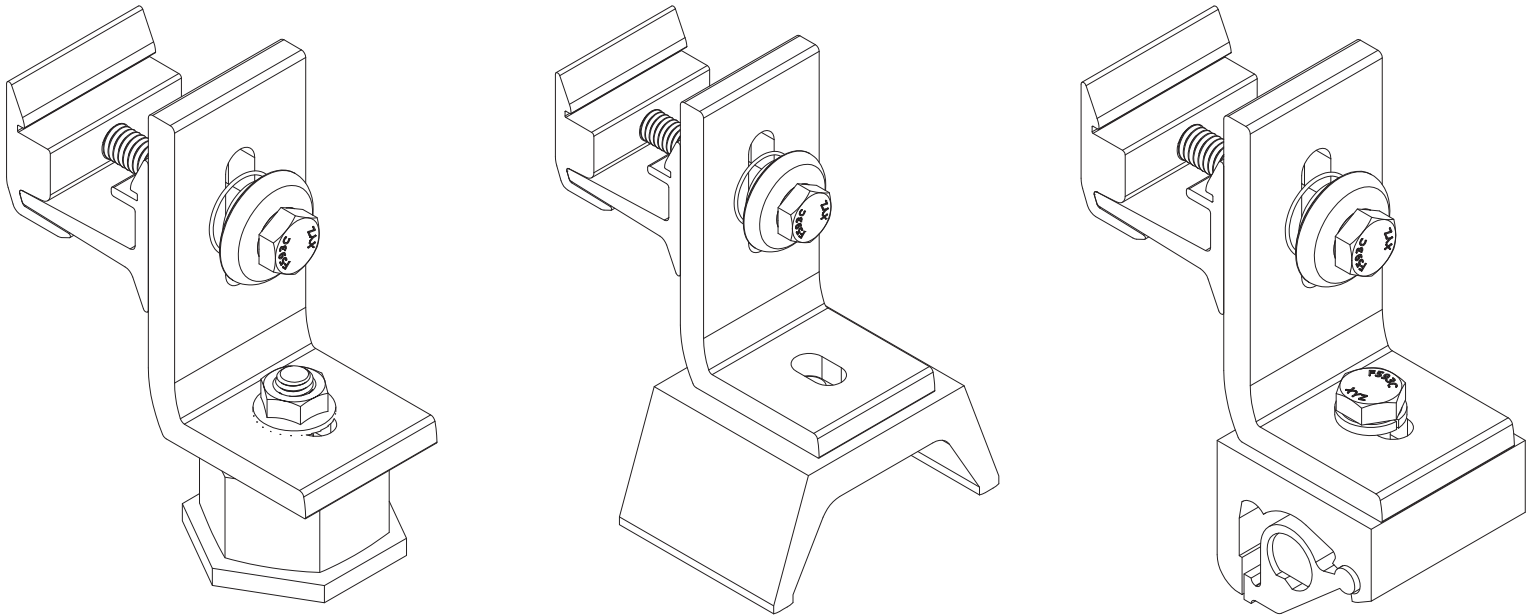
Ultra Rail Mounting Hardware Installed on Different Roof Attachments

> ⚙ **Install Note:**
> Roof attachments used must always meet minimum structural requirements. Consult licensed structural engineer if necessary.

INSTALLATION INSTRUCTIONS
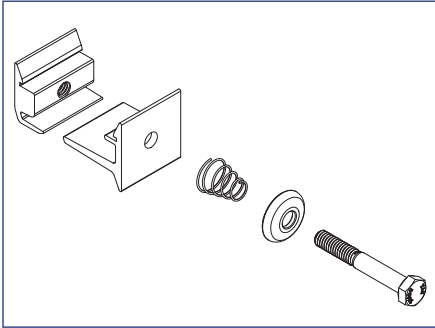
1) Disassemble Ultra Rail Mounting Hardware components, taking note of their installation order and orientation.

⚙ Install Note:

See exploded view on previous page for clarification.
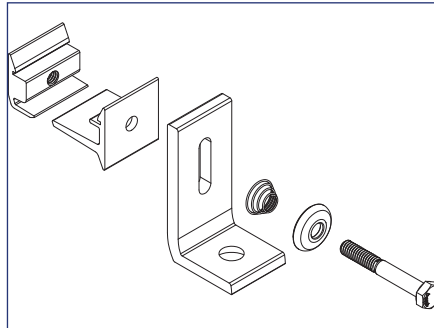
2) Re-assemble Ultra Rail Mounting Hardware components onto roof attachment in the following order:

Ultra Mount (tapped) – Ultra Mount (thru-hole) – roof attachment – spring – spring cage – bolt

⚙ Best Practice:

Ensure bolt is threaded into mount, but leave assembly loose for rail installation.

1/8" - 3/8"
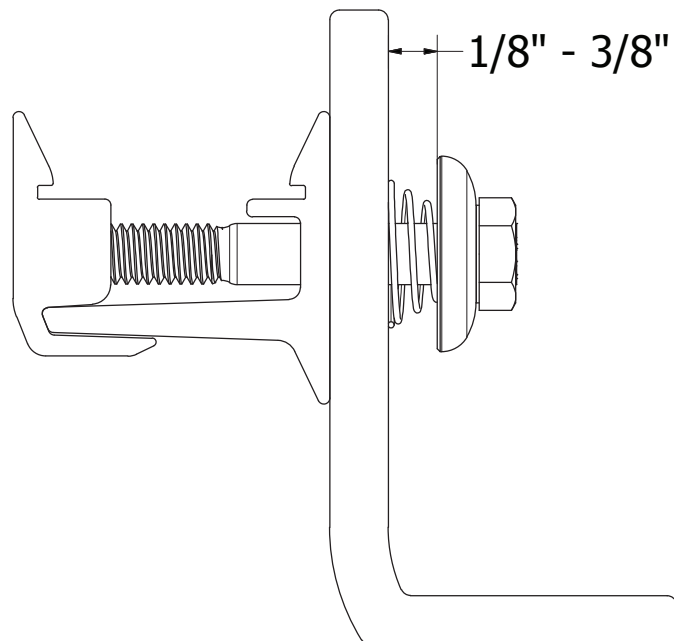
Recommended Ultra Rail Mounting Hardware Installation

Required Tools

- Hammer or Stud Finder
- Roof Sealant
- 1/2" Socket
- Roof Marking Crayon
- Socket Wrench
- Tape Measure
- Drill with 3/16" Pilot Drill Bit (wood roof structures)
- Torque Wrench
- Pitch Finder Tool (Inclinometer)

Materials Included - Ultra Rail Tilt & Bases

1. (2) 1-Hole Base or 4-Hole Base
2. (1) Standoff with Ultra Rail Tilt Clamp, 5-1/2"
3. (1) Standoff with Ultra Rail Tilt Clamp, 10", 14" or 23"
4. (2) Rubber Rain Collar (not required when sealing with pourable roof sealant)

> **Note:**
> Bases and Standoffs with Ultra Rail Tilt Clamp are ordered separately to configure desired tilt up arrangement for roof type.

Other Materials Required - *Not Shown*

1-Hole Bases

1. (2) 5/16" SS Lag Screw (wood) or 1/4" SS Self-Drilling, Self-Tapping Screw (metal)
2. (2) 5/16" or 1/4" SS Washers

4-Hole Bases on metal frame structure

1. (2 - 4) 1/4" Lag Screw (wood) or 1/4" SS Self-Drilling, Self-Tapping Screw (metal)
   Note: (2) 1/4" x 3" lag screws are supplied, standard with 4-Hole Bases
2. (2) Conical flashings to match roof type or a pourable type roof penetration seal system

> **Application Note:**
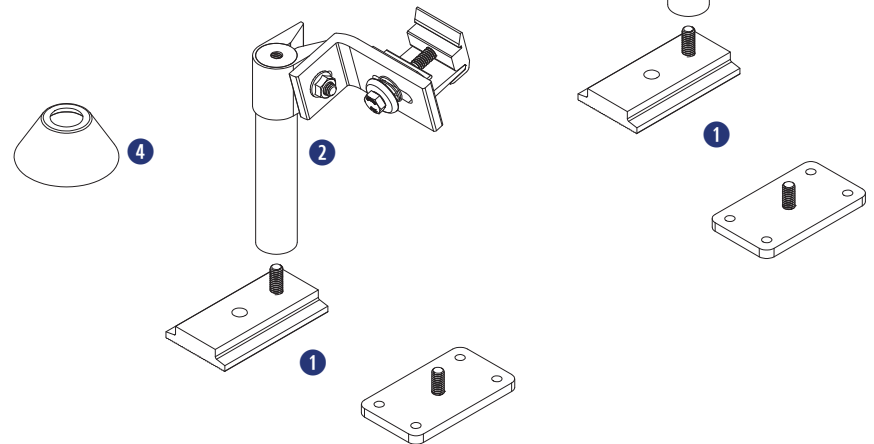> Install on flat roof, composition shingle roof, or tile roofs when additional tilt of solar array is required

> **Note:**
> 5° - 30° is the approximate tilt angle relative to the roof surface, and is dependent on front to back standoff spacing and module orientation.
> Approximate tilt angles (all arrangements are based on the requirement for the front leg to be limited to the 5-1/2" Standoff Shaft): See Tilt Angle Table to right.

Installation Parameters:

- Maximum tilt angle relative to horizontal =30° (+/- 2°)
- Module tilt to be in the same azimuth direction as roof they are to be mounted on
  Exception: Flat roofs (defined as having a slope of less than 7°)
- Maximum roof slope = 23°

Tilt Angle (nominal)

Front to back attachment	Landscape			Portrait		
	5-1/2" & 10" Standoffs	5-1/2" & 14" Standoffs	5-1/2" & 23" Standoffs	5-1/2" & 10" Standoffs	5-1/2" & 14" Standoffs	5-1/2" & 23" Standoffs
16	16°	28°	N/A	N/A	N/A	N/A
24	10°	20°	N/A	N/A	N/A	N/A
32	8°	15°	28°	8°	15°	28°
48	N/A	N/A	N/A	5°	10°	20°

Notes:
1. Table is based on 62 cell modules
2. Table assumes mounting zone on portrait modules not exceeding 25% of module length
3. Maximum tilt angle allowed = 30° relative to horizontal
4. All tilt ups must have 5-1/2" Standoff in front
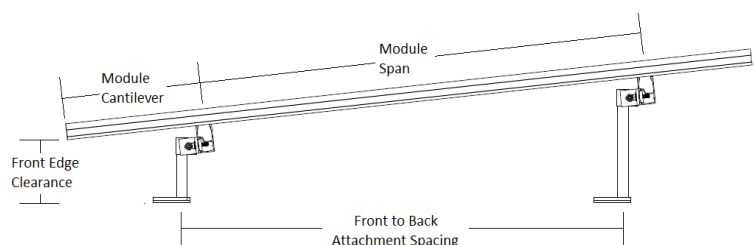
INSTALLATION INSTRUCTIONS
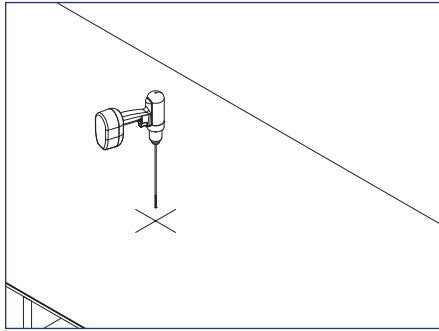
1) Using roof attachment locations drawn on roof during system layout, drill pilot hole(s) into roof framing member.

> ### ⚙ Install Note:
>
> When installing only 2 fasteners (minimum required) for the 4-Hole Base, select two holes located diagonally from each other.
>
> Ensure the lag or self-drilling screws are installed in a solid portion of the roof framing member. If roof framing member is not found, seal the pilot hole immediately with proper roof sealant.

2) Apply roofing sealant to underside of Base and in pre-drilled pilot hole(s). Attach Base to roof with the following fasteners:
1-Hole Bases: 5/16" lag screw (wood roof framing) or 1/4" min. self-drilling screw (metal roof framing) and washer. Drive lag screws for a minimum 2.5" embedment into wood roof framing.
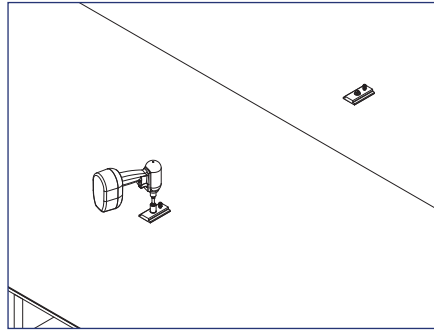**4-Hole Bases:** (2-4) 1/4" lag screws (wood framing) or (2-4) 1/4" self-drilling screws (metal roof framing). (2) 1/4" x 3" lags are supplied with 4-hole bases. Drive lag screws for a minimum 1.25" embedment into wood roof framing.

Installation Sequence #'s 3 through 5 pertain to installations with cone type flashings at roof. See Installation Sequence #'s 6 through 7 for installations with pourable type roof penetration seal systems.
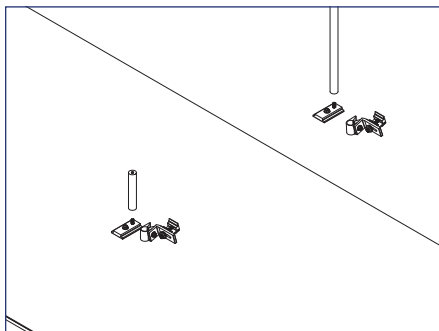
3) Cone Type Flashings: Remove the Ultra Rail Tilt Clamp assembly from the Standoff Shafts and set aside. Install Standoff shaft onto base.

> ### ⚙ Install Note:
>
> Standoff shafts need to be tightened to base using channel lock pliers.
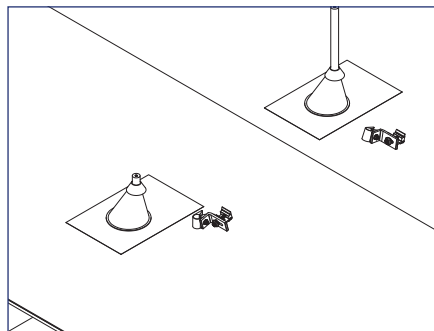
4) Cone Type Flashings: Install appropriate roof flashing over Standoff Shaft and seal to roof surface per roofing standards and best practices. Install Rubber Rain Collar over the Standoff Shaft.
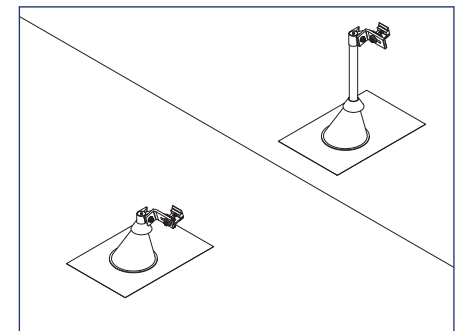
5) Cone Type Flashings: Install SnapNrack Ultra Rail Tilt Clamp assemblies back on to Standoff Shafts.

> ### ⚙ Install Note:
>
> Set the Standoff Clamp assemblies approximately 1/2" below top of Standoff Shaft to accommodate final leveling adjustments.

Skip to installation sequence #8.

INSTALLATION INSTRUCTIONS

6) Pourable Type Roof Penetration Seal System: With Ultra Rail Tilt Clamp assembly on the Standoff Shaft, install Standoff shaft onto base.

> **Install Note:**
>
> Standoff shafts need to be tightened to base using channel lock pliers.
>
> **Best Practice:**
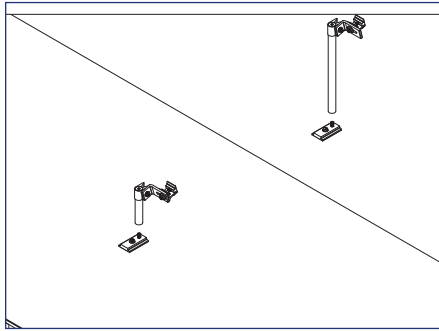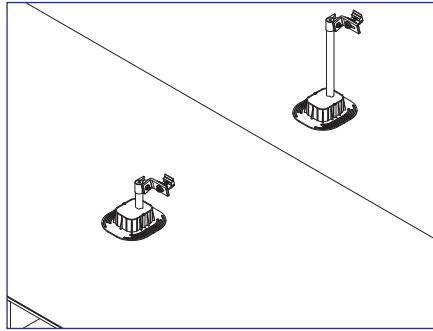> Set the Standoff Clamp assemblies approximately 1/2" below top of Standoff Shaft to accommodate final leveling adjustments.

7) Pourable Type Roof Penetration Seal System: Seal roof penetrations at bases by placing curb around Base then applying pourable sealant material.

> **Install Note:**
>
> Follow manufacturer's instructions closely when applying this type of roof sealing system.
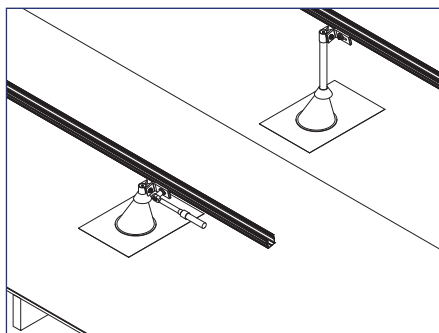
8) Set rails into the Ultra Rail Mounting Hardware on front and rear mounts then tighten the Ultra Rail Mounting Hardware. Connect multiple lengths of rail using the Ultra Rail Splice *(see "UR-40 or UR-60 Rail Splice" sections of manual)*
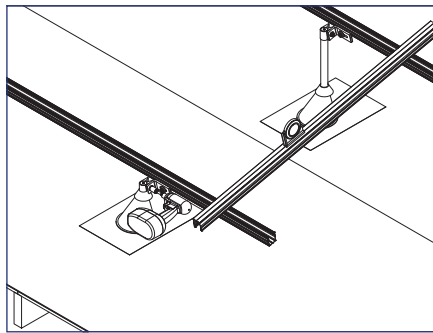
9) Set all Ultra Rail Mount angles to desired tilt angle using Inclinometer tool. Tighten bolts to 10+ ft-lbs.

> **Best Practice:**
>
> Verify that tilt angles for both front and rear rails are in alignment and flush with each other by laying a section of rail (tilt setting rail) across both ails simulating an installed module.

Installing and Leveling Rails

Required Tools

- Level
- String Line or Spare Rail
- Pitch Meter
- Torque Wrench
- Socket Wrench
- 1/2" Socket

Materials Included - Installing and Leveling Rails

❶ SnapNrack Ultra Rail (UR-40 or UR-60)

❷ SnapNrack Ultra Rail Splice (UR-40 or UR-60)

❸ Pre-Installed SnapNrack Roof Attachments

    (L Foot Mount, Tile Replacement, etc.)

Other Materials Required - *Not Shown*

① SnapNrack Ultra Rail Leveling Spacer

UR-40 Rail Profile

1-1/2"

1-5/8"

UR-60 Rail Profile

1.50

2.25
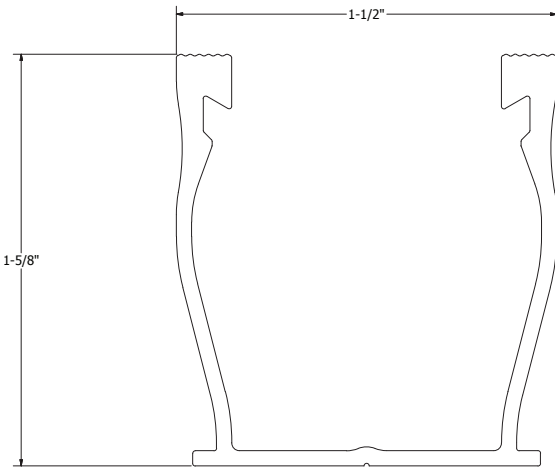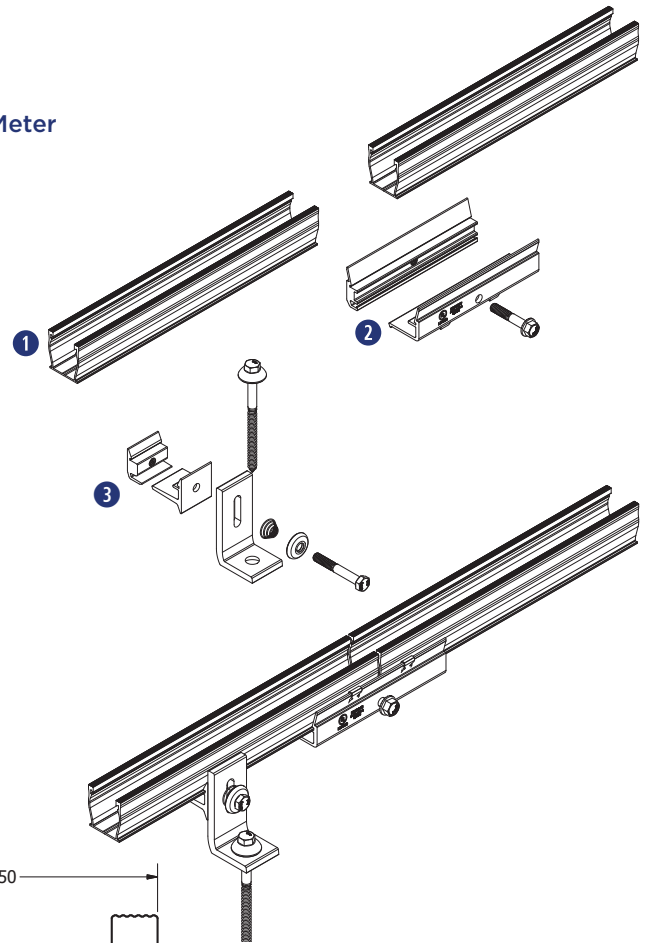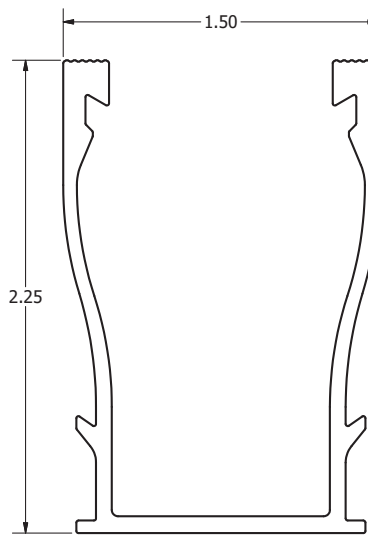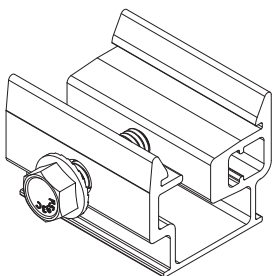
Ultra Rail Leveling Spacer

UR-40 Rail Splice

UR-60 Rail Splice

Installing and Leveling Rails
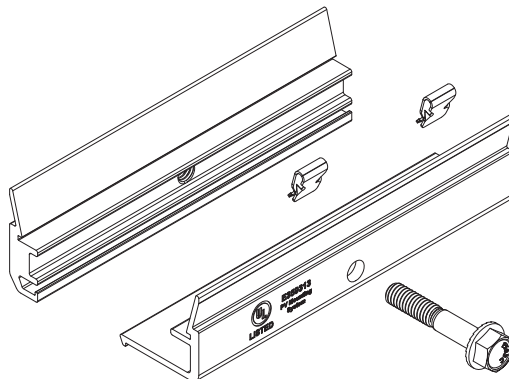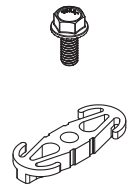
INSTALLATION INSTRUCTIONS
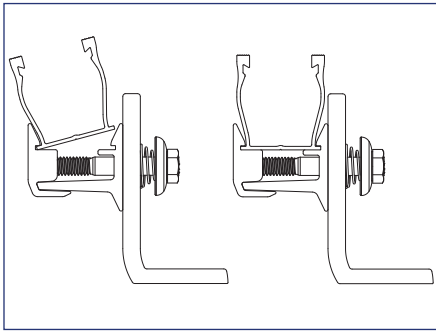
1) Set rails into the attachments by dropping and snapping into the mounts. Connect multiple lengths of rail end to end using the SnapNrack Ultra Rail Splice (see "Ultra Rail Splice" section).

> **⚙ Install Note:**
> Slightly rocking rail into mounts can ease installation, leading first with side of rail furthest from mount.
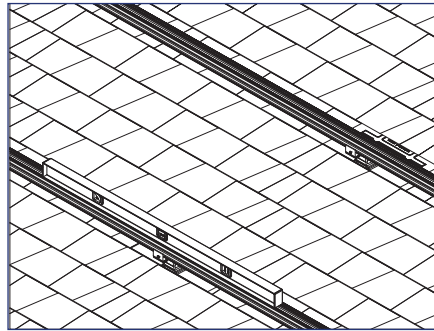
2) Level the bottom rail of the array to the roof and tighten attachment points.

> **⚙ Best Practice:**
> Set attachments in the middle of available leveling range to start.
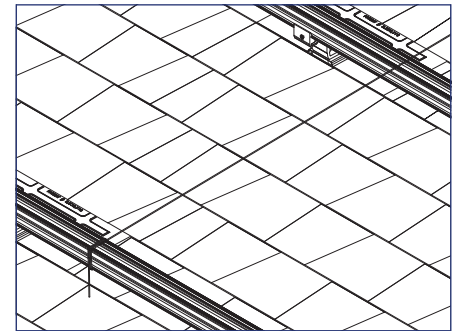
3) Run a string line or spare rail from the bottom rail to the top rail and set desired pitch of the array by adjusting the top rail, add L Foot Extension if needed.

> **⚙ Install Note:**
> See "Leveling Components" section for installation instruction and restrictions.
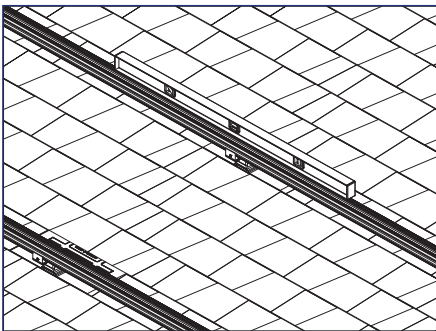

4) Level the top rail by moving the string line down the length of the rail, matching pitch over the entire length of the array.
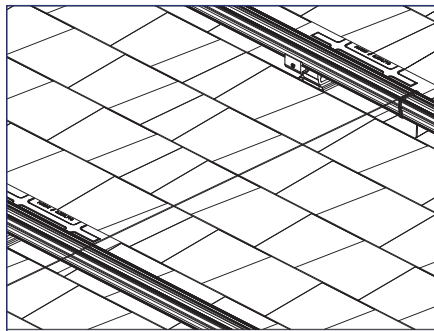
5) Level the remaining rails to the string line by working out from the middle rail, add L Foot Extensions or spacers if needed.
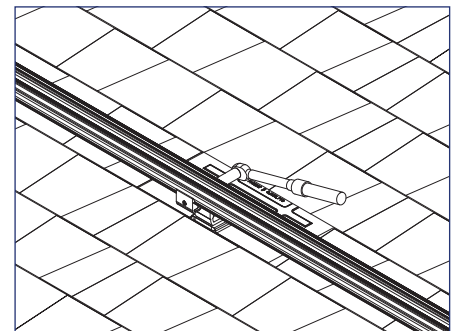
6) Tighten all racking hardware to 12 ft-lbs.

> **⚙ Note:**
> The minimum standoff height between the modules and roof is as follows:
> ● REC Solar, Yingli, and Suniva modules: 4.00"
> ● ReneSola modules: 3.93" (100 mm)
> ● Trina Solar modules: 4.53" (115 mm)

Leveling Components

INSTALLATION INSTRUCTIONS

SnapNrack Ultra Rail Leveling Spacer
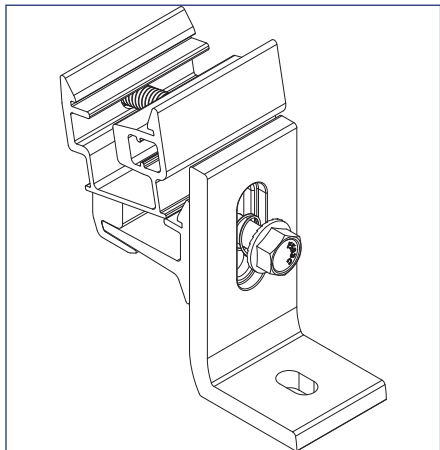
1) Snap leveling spacer into Ultra Rail mount.
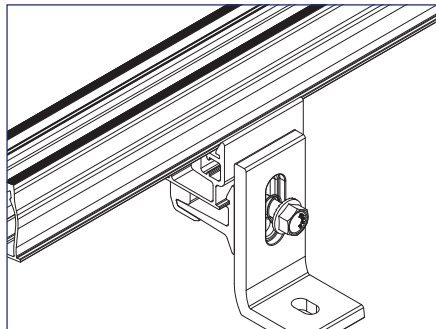
2) Snap Ultra Rail into leveling spacer.
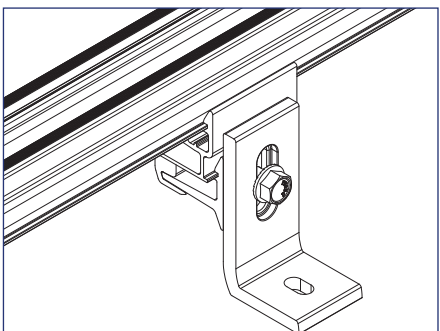
3) Finalize rail position and tighten all hardware to 12 ft-lbs.
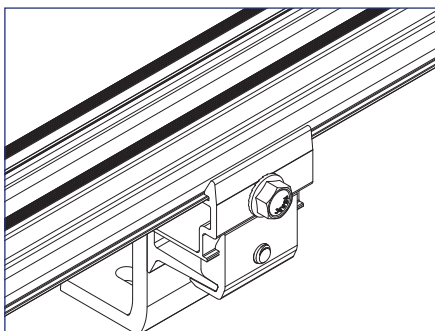
Use a single leveling spacer on no more than 30% of attachment points, and no more than two leveling spacers on more than 10%.

$(4\tfrac{3}{8}")$

$(5\tfrac{1}{2}")$

$(6\tfrac{5}{8}")$
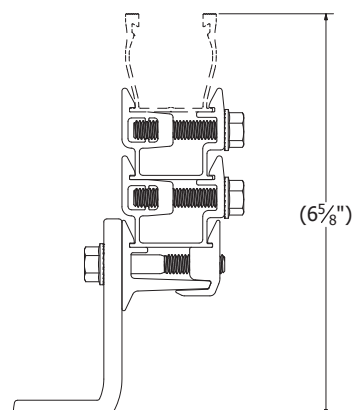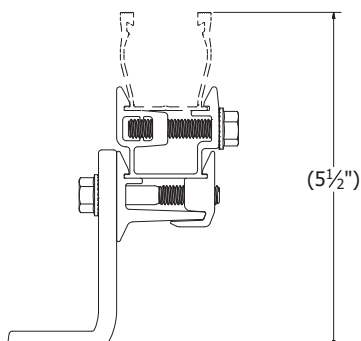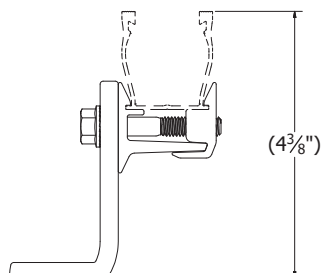
Leveling Spacer Provides Up To 2.25" of Additional Height Adjustment
(UR-60 Rail Adds 5/8" To Overall Height)

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UR-40 Rail Splice

INSTALLATION INSTRUCTIONS
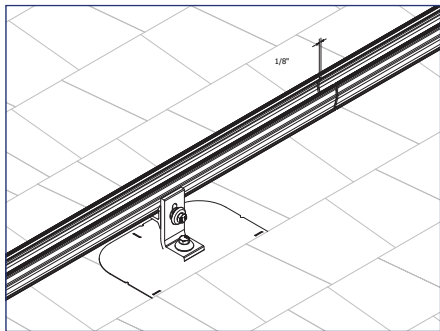
1) Align sections of rail and leave a 1/8" - 1/4" gap.

> **Install Note:**
>
> Leaving a gap between rails will allow for thermal expansion of rail and drainage.
>
> Any section of rail that is spliced will need to be supported by a roof attachment on both sides. Splices are not allowed to be installed on rail cantilevers.
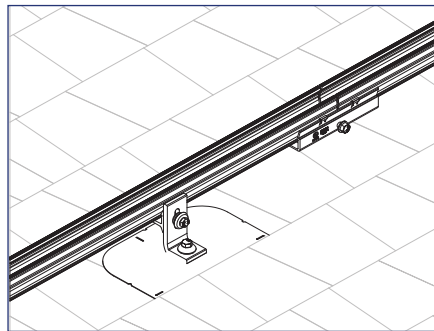
2) Install rail splice assembly onto bottom of rail, making sure both rails are seated in grooves of splice and that the splice is centered.

> **Install Note:**
>
> Gap between rails must land between bonding clips on splice.
>
> **Best Practice:**
>
> Hold sides of splice together on rails with one hand and tighten with the other.

3) Tighten splice hardware to 12 ft-lbs.

2" MAX

2" MAX

1/8" - 1/4" RAIL GAP

E359313
PV Mounting
System

UL LISTED

F59JC

RAIL EDGE MUST NOT PASS CLIP EDGE, AS SHOWN
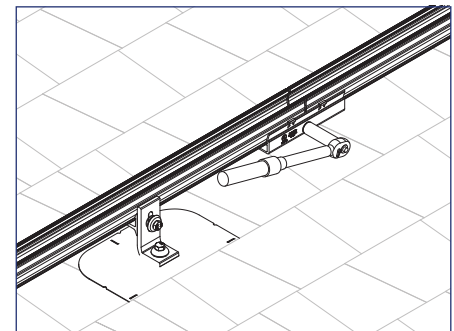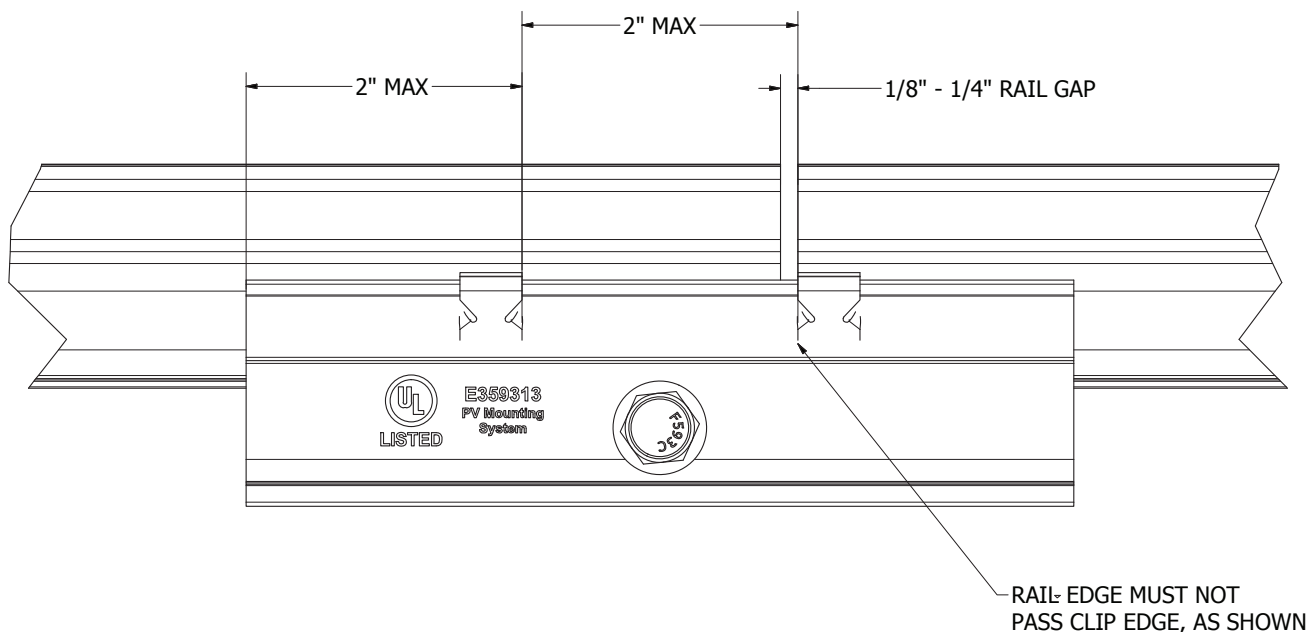
UR-40 Splice Installation Limitations

UR-60 Rail Splice

INSTALLATION INSTRUCTIONS
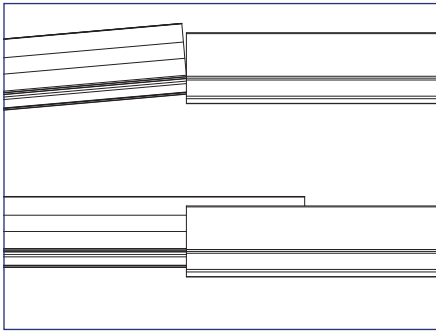
1) Slide first rail into splice, ensuring that BOTH rail flanges are engaged into lower section of splice.

Best Practice:
Rocking rail in slightly from the bottom can ease install.

Install Note:
Any section of rail that is spliced will need to be supported by a roof attachment on both sides. Splices are not allowed to be installed on rail cantilevers.
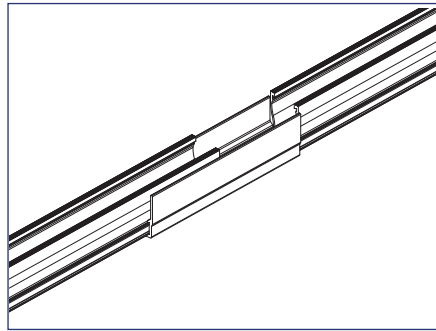
2) Slide second rail into splice, ensuring that BOTH rail flanges are engaged into lower section of splice.

Best Practice:
Rocking rail in slightly from the bottom can ease install.

3) Tighten splice hardware to 12 ft-lbs

Install Note:
Line up rails with notches in bridge and leave approximately 1/2" gap between rails to allow for thermal expansion of rail.

3/8" - 5/8" RAIL GAP

LINE UP RAIL EDGE WITH NOTCH, AS SHOWN
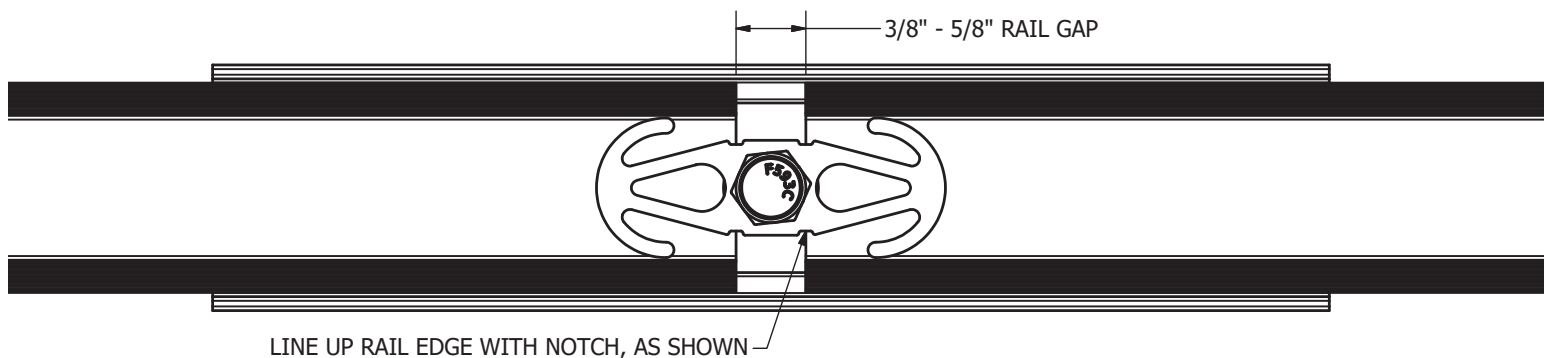
UR-60 Splice Installation Limitations

Module Installation

Required Tools

● Torque Wrench   ● Socket Wrench   ● 1/2" Socket

Materials Needed - Module Installation

❶ Pre-Installed SnapNrack Roof Attachments

❷ Pre-Installed SnapNrack Rails

❸ SnapNrack Mid Clamp Assemblies

❹ SnapNrack End Clamp Assemblies

❺ PV Modules
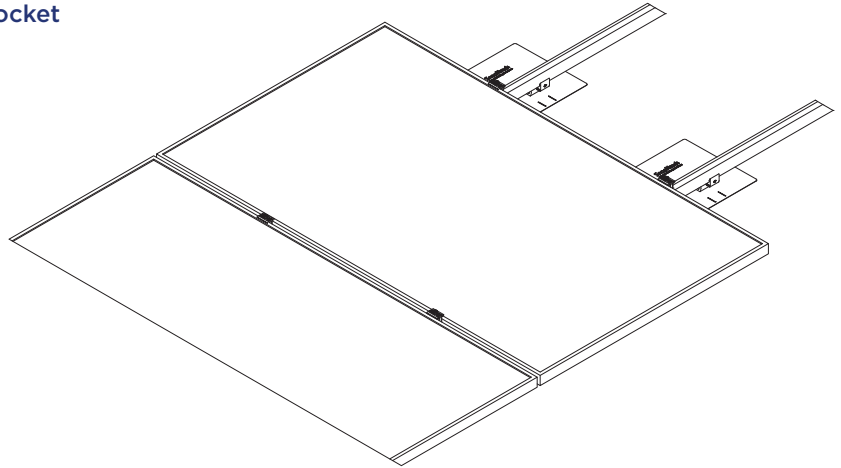
Ultra Rail Mid Clamp Assembly

❶ (1) 5/16"-18 X 1-1/2" SS Flange Bolt

❷ (1) SnapNrack Ultra Rail Mid Clamp Top

❸ (1) SnapNrack Ultra Rail Mid Clamp Base
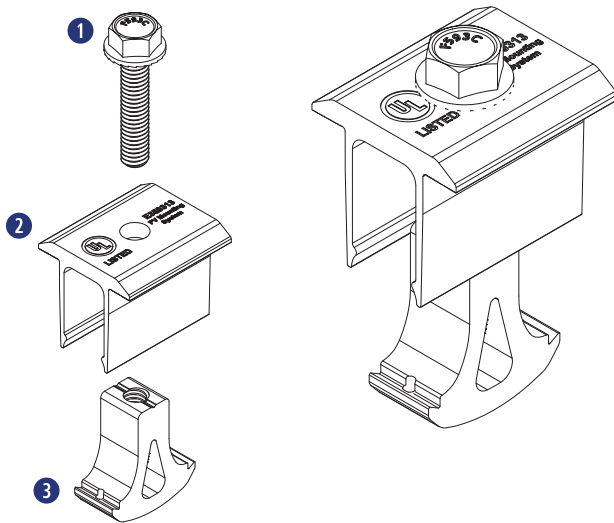
Ultra Rail End Clamp Assembly

❶ (1) 5/16"-18 X 1-1/2" SS Flange Bolt

❷ (1) SnapNrack Ultra Rail End Clamp Top

❸ (1) SnapNrack Ultra Rail End Clamp Base

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Module Installation
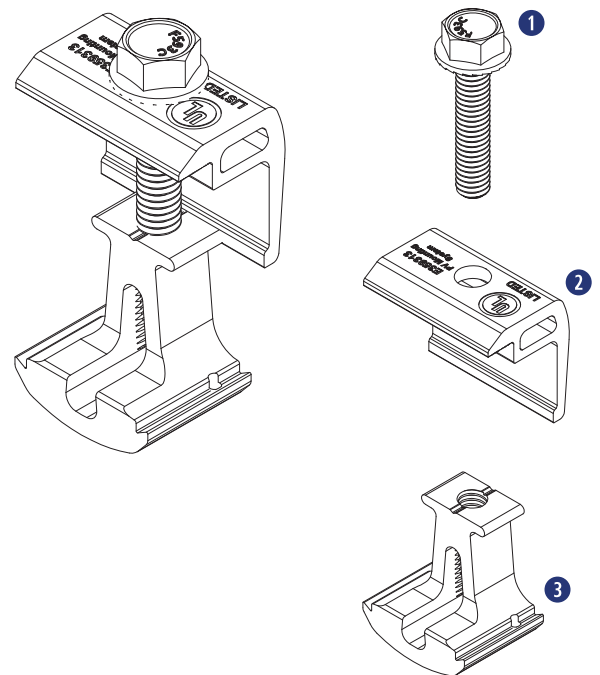
snapnrack.com

Mid Clamp Assembly

1. (1) 5/16"-18 SS HCS Bolt
2. (1) 5/16" SS Split Lock Washer
3. (1) SnapNrack Mid Clamp
4. (1) SnapNrack SS Mid Clamp Spring
5. (1) 5/16"-18 SnapNrack Channel Nut
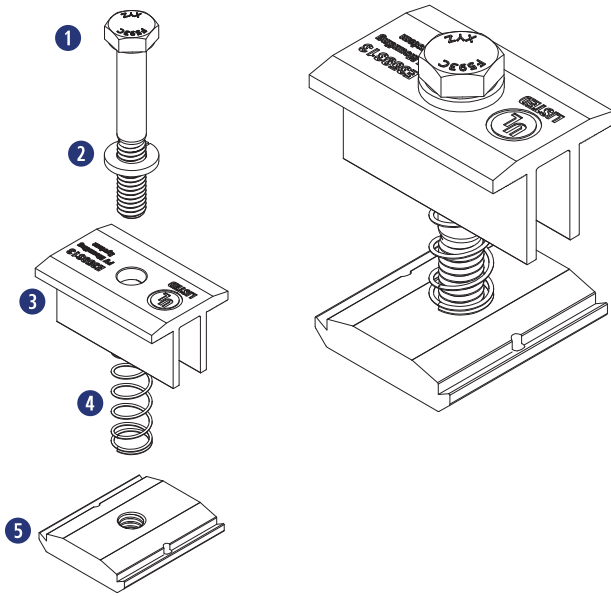
Adjustable End Clamp Assembly

1. (1) 5/16"-18 SS HCS Bolt
2. (1) 5/16" SS Split Lock Washer
3. (1) SnapNrack Adjustable End Clamp Top
4. (1) SnapNrack Adjustable End Clamp Bottom
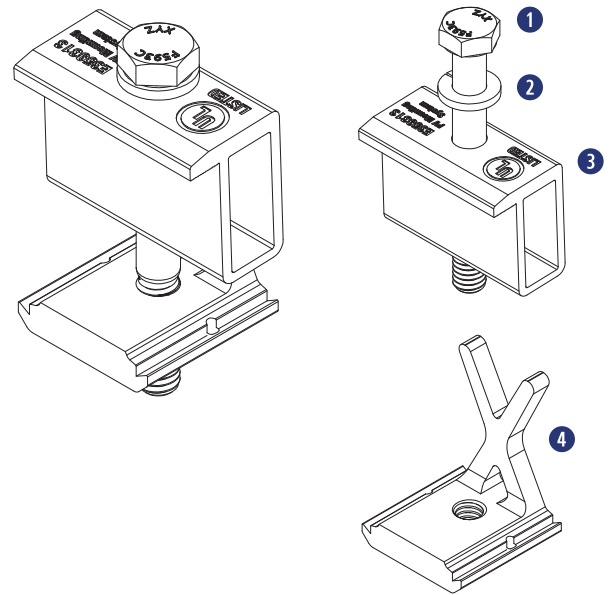
Universal End Clamp Assembly

1. (1) 5/16"-18 X 1-1/2" SS HCS Bolt
2. (1) 5/16" X 3/4" SS Flat Washer
3. (1) SnapNrack Universal Wedge
4. (1) SnapNrack Universal Wave

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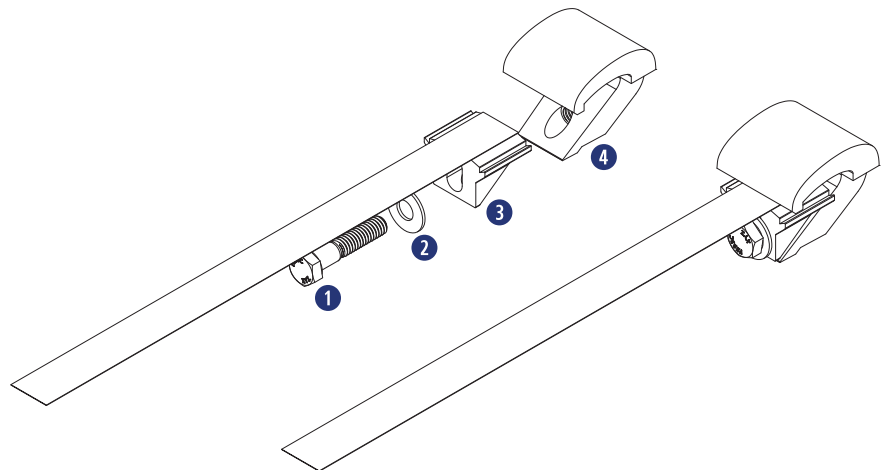
INSTALLATION INSTRUCTIONS

SnapNrack Ultra Rail Mid Clamp
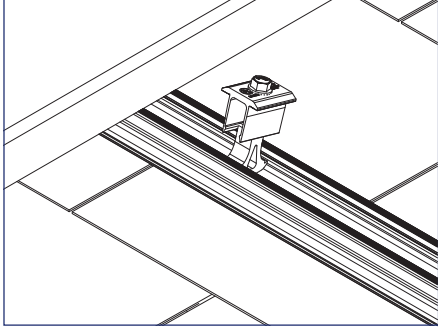
1) Snap the base into the top channel of the rail.

> **⚙ Best Practice:**
> Backing off bolt will ease installation into rail channel.

> **⚙ Install Note:**
> Module clamps cannot be installed anywhere there is a gap between rails (i.e. splice locations). Modules should be shifted slightly when this occurs.
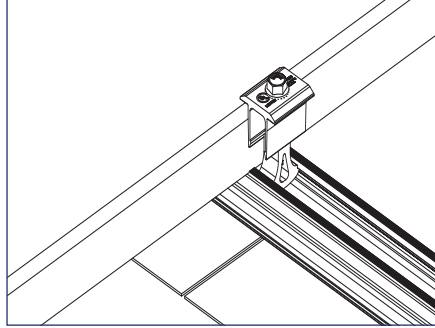
2) Slide the clamp flush to the module with the top lip of the mid clamp over the top edge of the module frame.

> **⚙ Install Note:**
> Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.
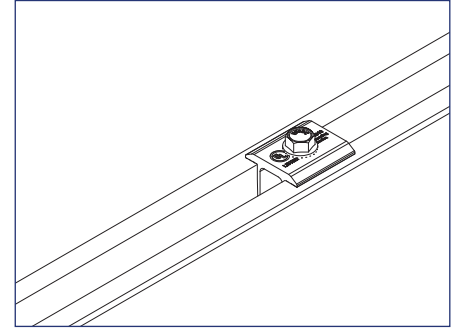
3) Place the next module flush to the other side of the mid clamp.

> **⚙ Install Note:**
> Ultra Rail Mid Clamps create 3/4" gap between modules.
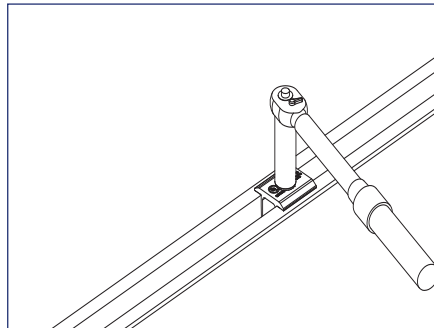
4) Tighten hardware to 16 ft-lbs.

INSTALLATION INSTRUCTIONS

SnapNrack Ultra Rail End Clamp
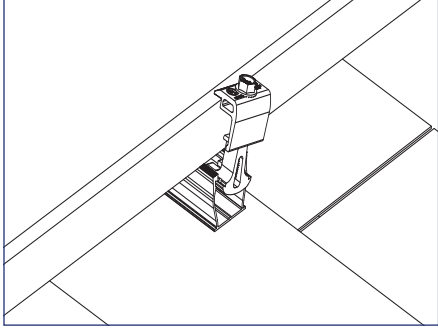
1) Snap the end clamp base into the top channel of the rail.
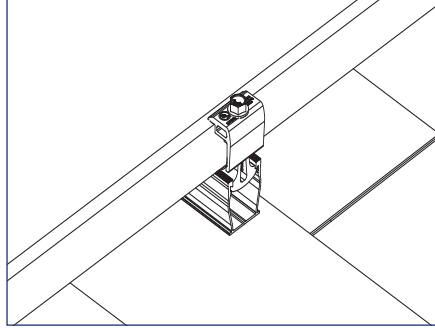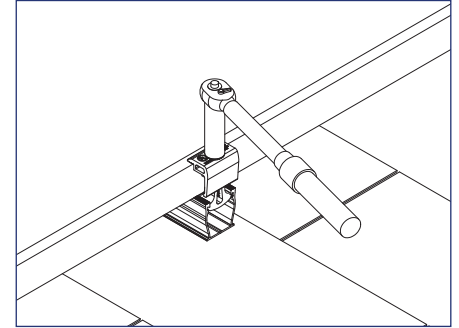
> **⚙ Install Note:**
>
> Ultra Rail End Clamps require extra rail to ensure that channel nut is fully engaged.
>
> Module clamps cannot be installed anywhere there is a gap between rails (i.e. splice locations). Modules should be shifted slightly when this occurs.

2) Slide the clamp flush to the module with the top lip of the end clamp over the top edge of the module frame.

> **⚙ Install Note:**
>
> Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.

3) Tighten hardware to 16 ft-lbs.

4) Install end cap to finish.

Module Installation

INSTALLATION INSTRUCTIONS

SnapNrack Mid Clamp
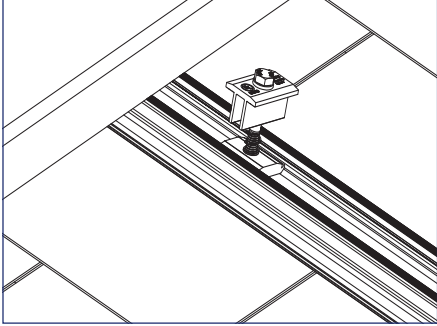
1) Snap the channel nut into the top channel of the rail.

⚙ Best Practice:
Backing channel nut off bolt will ease installation into rail channel.
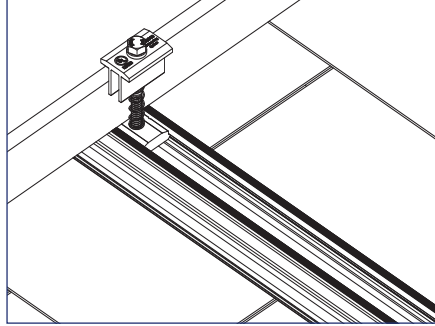
2) Slide the clamp flush to the module with the top lip of the mid clamp over the top edge of the module frame.

⚙ Install Note:
Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.
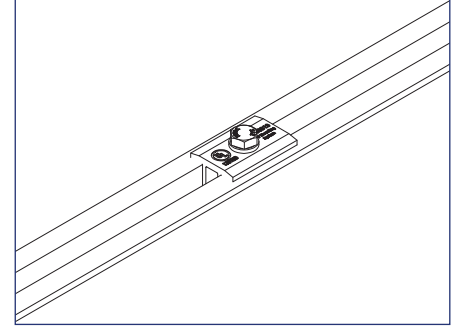
3) Place the next module flush to the other side of the mid clamp.

⚙ Install Note:
Mid clamps create 1/2" gap between modules.
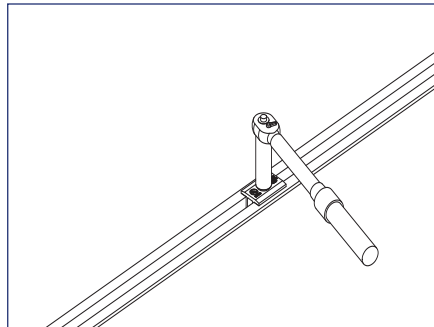
4) Tighten hardware to 10 ft-lbs.

⚙ Install Note:
Mid clamps are Listed with and without springs.

Module Installation

INSTALLATION INSTRUCTIONS

SnapNrack Adjustable End Clamp
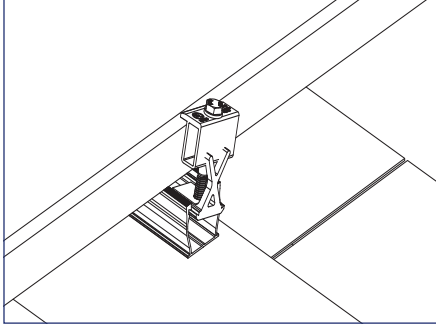
1) Snap the channel nut into the top channel of the rail.

> **ⓘ Install Note:**
> Adjustable End Clamps require extra rail to ensure that channel nut is fully engaged.
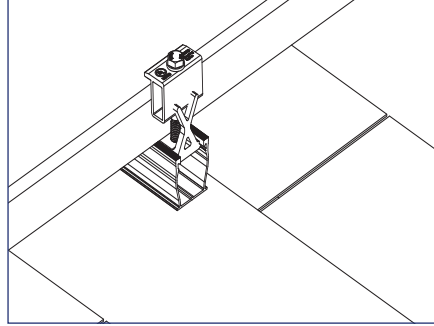
2) Slide the clamp flush to the module with the top lip of the end clamp over the top edge of the module frame.

> **ⓘ Install Note:**
> Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.
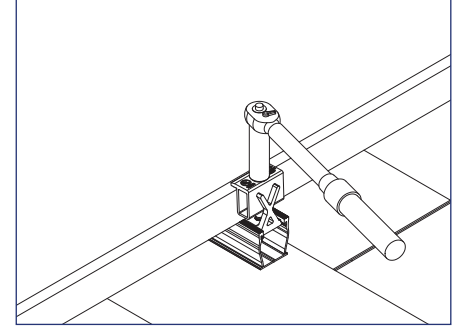
3) Tighten hardware to 10 ft-lbs.
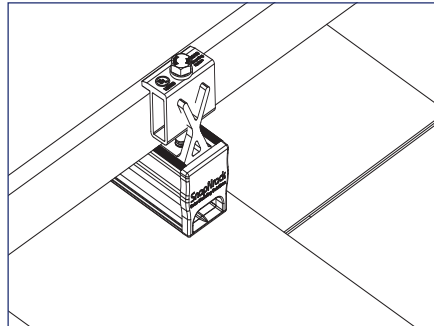
4) Install end cap to finish.

INSTALLATION INSTRUCTIONS

SnapNrack Universal End Clamp
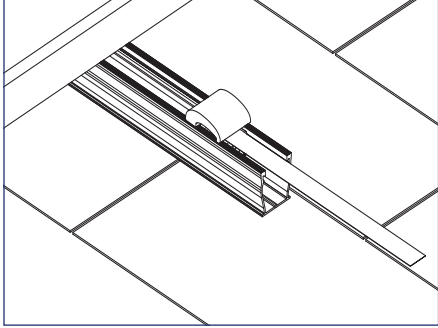
1) Slide the preassembled Universal End Clamp (UEC) into the end of the rail.
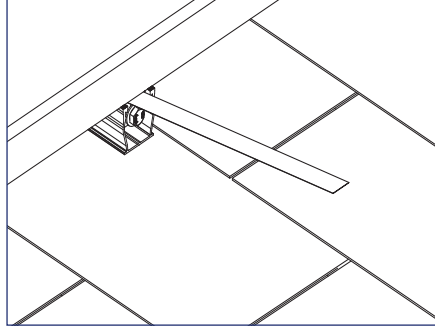
2) Lift the module and slide the clamp far enough under the module to pass the lip of the bottom edge of the module frame.

> **Install Note:**
> Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.
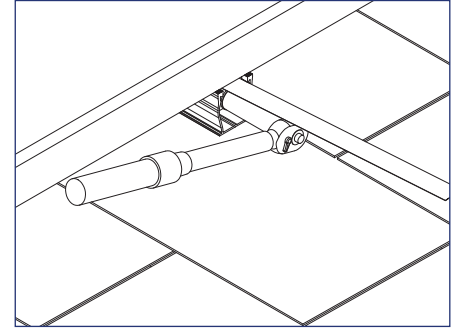
3) Use the pull tab to hold the UEC taut towards the end of the rail and tighten hardware to 10 ft-lbs.

> **Install Note:**
> Rail can be cut flush to the module when using UEC.
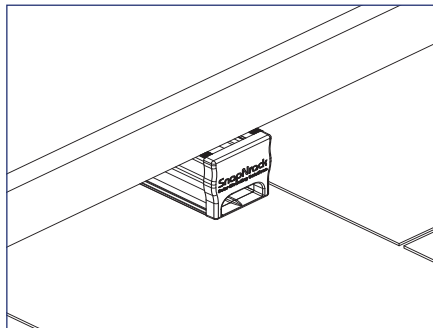
4) Install end cap to finish.

> **Install Note:**
> Modules need to be grounded separately when Universal End Clamps are the only type of clamp attaching a module.

Rail Finishing

Required Tools

● **Reciprocating Saw or Portable Band Saw**

Materials Included - Rail Cutting Tool and Rail End Cap

❶ **(1) SnapNrack Rail Cutting Tool**

❷ **(1) SnapNrack Ultra Rail End Cap (UR-40 or UR-60)**
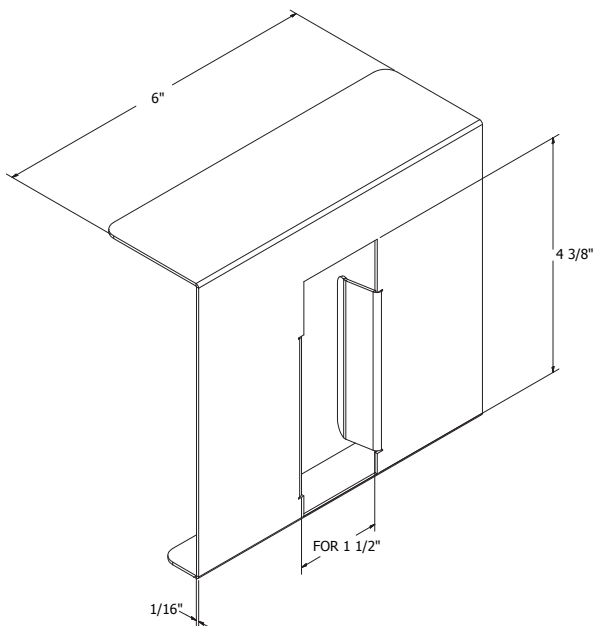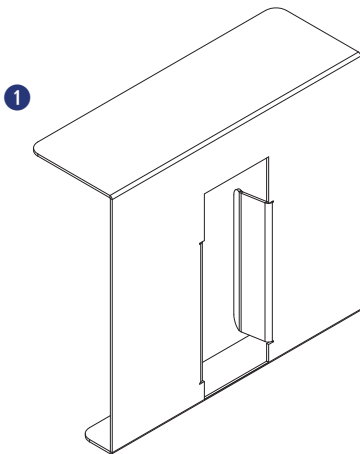
Dimensioned Rail Cutting Tool

6"

4 3/8"

FOR 1 1/2"

1/16"
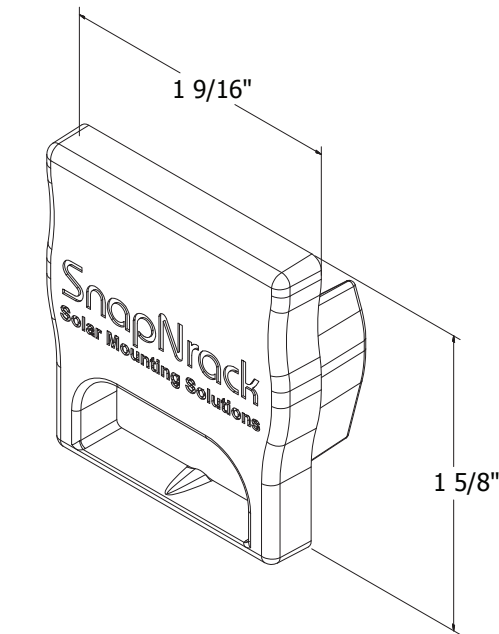
Dimensioned UR-40 Rail End Cap

1 9/16"

1 5/8"
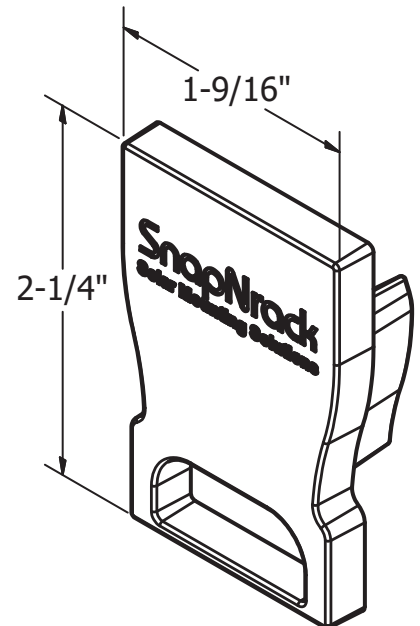
Dimensioned U-60 Rail End Cap

1-9/16"

2-1/4"

⚙ **Application Note:**

Use to cut rail flush to module frame when using Universal End Clamps (UEC).

INSTALLATION INSTRUCTIONS
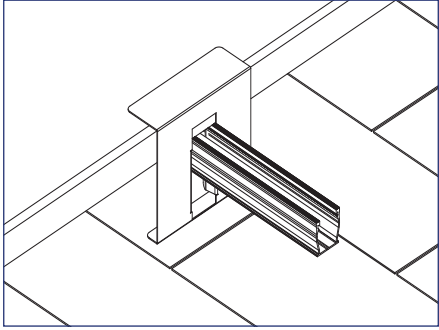
1) Slide the Rail Cutting Tool over the end of the rail and place it so that the upper lip is safely covering the edge of the module *(optional)*.
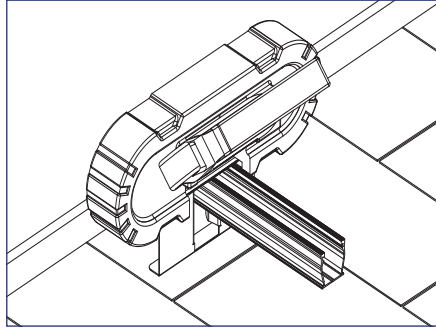
2) Use the reciprocating saw or band saw to cut off the end of the rail, then remove any sharp edges.
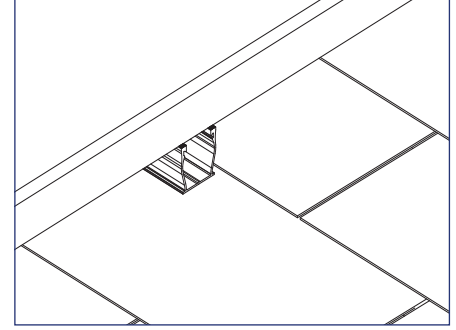
3) Remove the Cutting Tool from the rail, then remove any sharp edges.
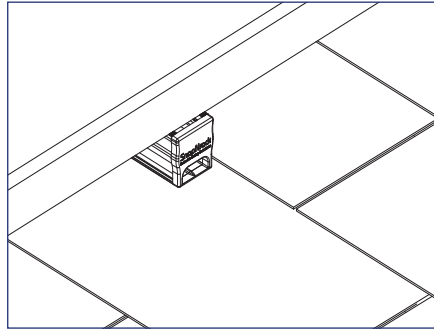
4) Insert SnapNrack Ultra Rail End Cap into the cut end of the rail to create a flush finish to the array.

Wire Management

Required Tools

● **Reciprocating Saw or Chop Saw (Rail Cover)**

● **Socket Wrench (Wire Clamp)**

● **1/2" Socket (Wire Clamp)**

Materials Included - Rail Cover

❶ **(1) SnapNrack 48" Rail Cover**

> ⚙ Application Note:
>
> Install to protect any conductors that are exposed to sunlight that are not approved for use in UV light.

48"
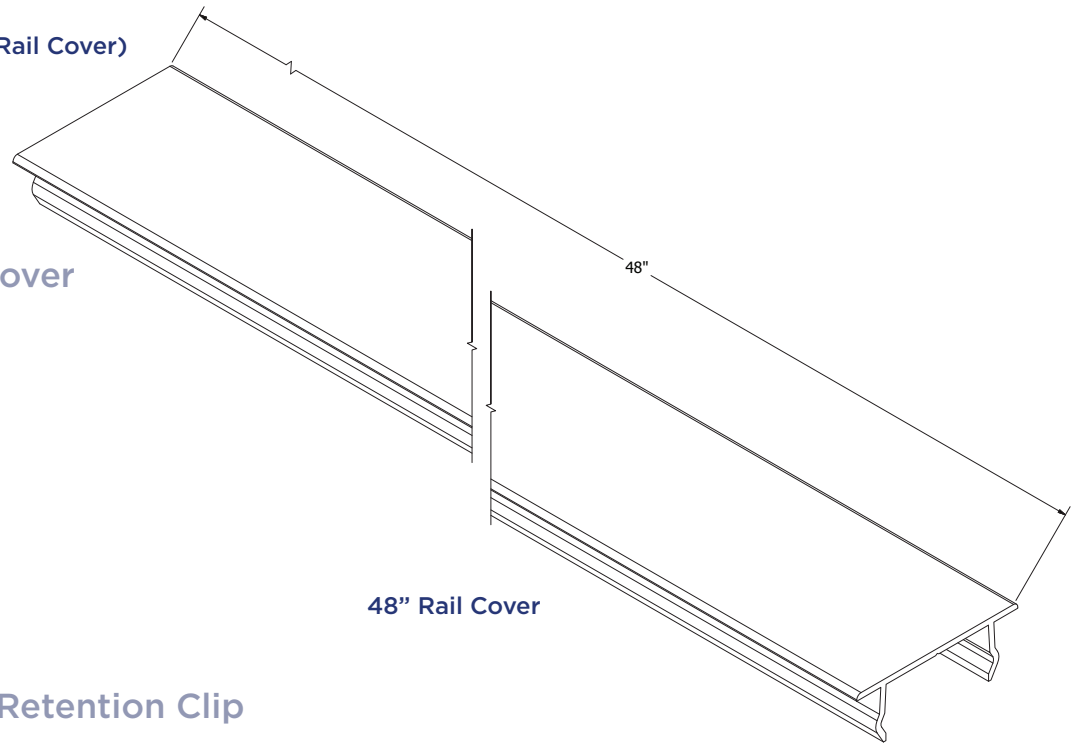
48" Rail Cover

Materials Included - Wire Retention Clip

❶ **SnapNrack Wire Retention Clip**

> ⚙ Application Note:
>
> Install as necessary to manage and safely retain conductors within SnapNrack rails.

Wire Retention Clip

Materials Included - Wire Clamp

❶ **(1) SnapNrack 4-Wire Clamp, Trunk Cable Clamp, or Universal Wire Clamp**

> ⚙ Application Note:
>
> Install as necessary to secure cables and conductors running from rail to rail, or transitioning out/in from a rail channel
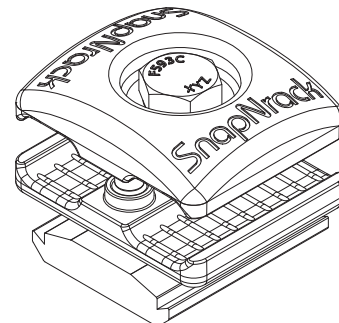
Universal Wire Clamp Assembly

Wire Management

INSTALLATION INSTRUCTIONS

SnapNrack 48" Rail Cover
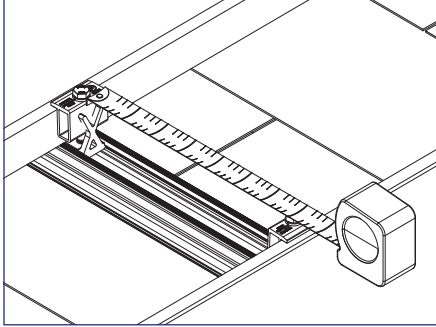
1) Measure the length of the SnapNrack 48" Rail Cover that is needed.
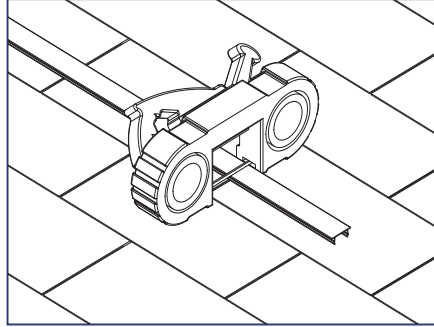
2) Cut the rail cover to length, then remove any sharp edges.
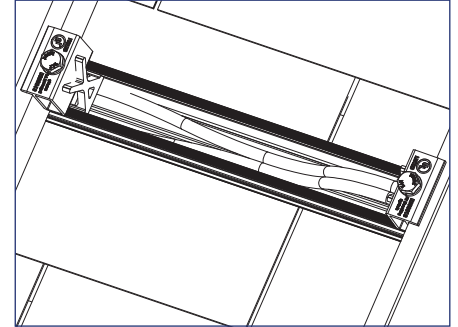
3) Place all electrical conductors in the bottom of the rail channel.
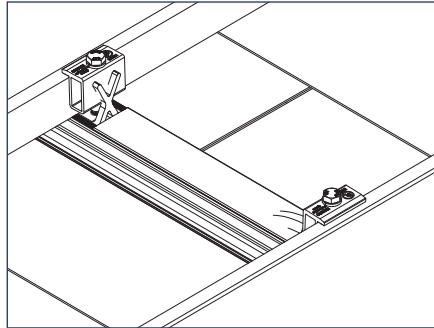
4) Snap Rail Cover into place, enclosing all conductors inside of rail channel.

> ⚙ **Install Note:**
>
> **SnapNrack Rail Cover is designed to stay in place once installed, use a flat blade screw driver if it needs to be relocated or removed.**

Wire Management

snapnrack.com

INSTALLATION INSTRUCTIONS

SnapNrack Wire Retention Clip
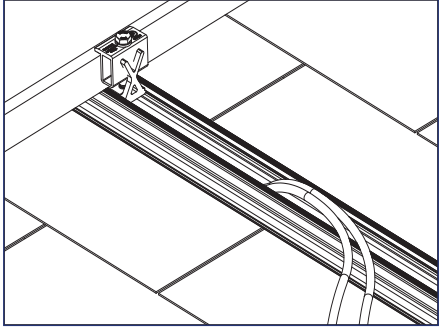
1) Place all electrical conductors in the bottom of the rail channel.
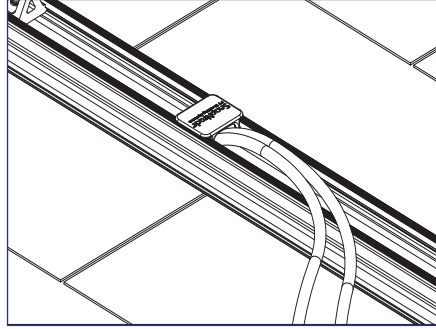
2) Install the Wire Retention Clip by snapping it into place on the rail.

SnapNrack 4-Wire, Trunk Cable, or Universal Wire Clamp
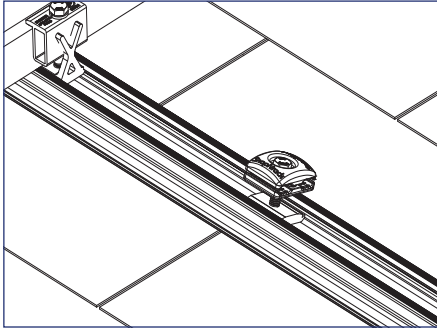
1) Snap Wire Clamp into top or side rail channel.
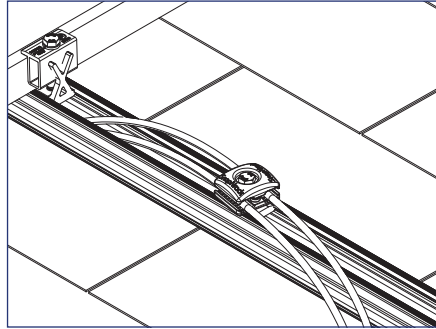
2) With Wire Clamp loose, place conductors or cables in slots.
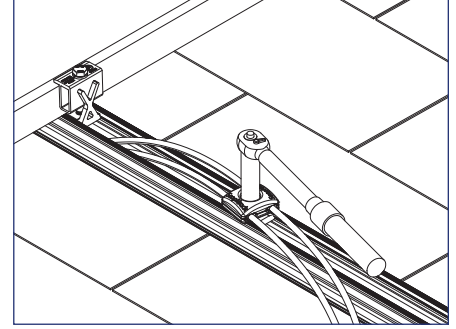
3) Tighten Wire Clamp with 1/2" socket, ensure cables and conductors are aligned in the clamp slots.

Install Note:
Wire Clamps can be rotated and oriented in any direction.
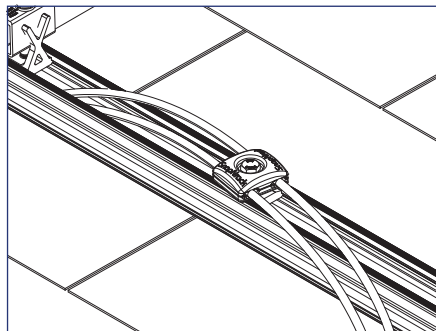
4) 4-Wire Clamp intended for PV Wire conductors, Trunk Cable Clamp intended for trunk cables, Universal Wire Clamp intended for both PV Wire conductors and AC trunk cables.

Install Note:
Conductors of different types should be placed under separate Universal Wire Clamps.

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Required Tools

- Torque Wrench
- Socket Wrench
- 1/2" Socket

Materials Included - MLPE Rail Attachment Kit

1 (1) 5/16" X 1-1/2" X 0.125" SS Fender Washer

2 (1) SnapNrack Channel Nut

3 (1) 5/16"-18 X 1-1/4" SS Flange Bolt

Other Materials Required

① (1) MLPE Unit

BOLT-TO-PLATE BONDING

5/16"-18 SS FLANGE BOLT (TORQUE TO 16 FT-LBS)

MOUNTING PLATE

MIN 1/8" THICK SS FENDER WASHER

CHANNEL NUT

RAIL

SS BONDING PIN
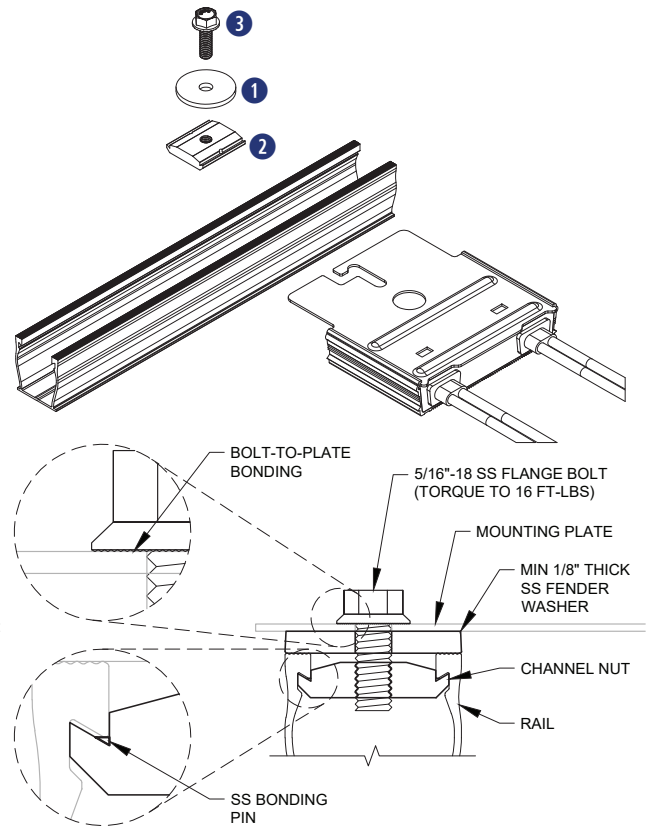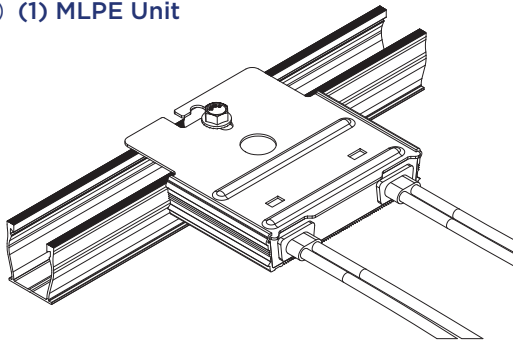
Materials Included - MLPE Frame Attachment Kit

1 (1) SnapNrack MLPE Frame Attachment Top

2 (1) SnapNrack MLPE Frame Attachment Bottom

3 (1) 5/16"-18 X 3/4" SS Flange Bolt

4 (1) SnapNrack Smart Clip II

5 (1) SnapNrack MLPE Frame Attachment SS Coil Spring

Other Materials Required

① (1) MLPE Unit

MODULE FRAME

SS BONDING PIN

BOLT-TO-PLATE BONDING

MOUNTING PLATE

5/16"-18 SS FLANGE BOLT (TORQUE TO 10 FT-LBS)
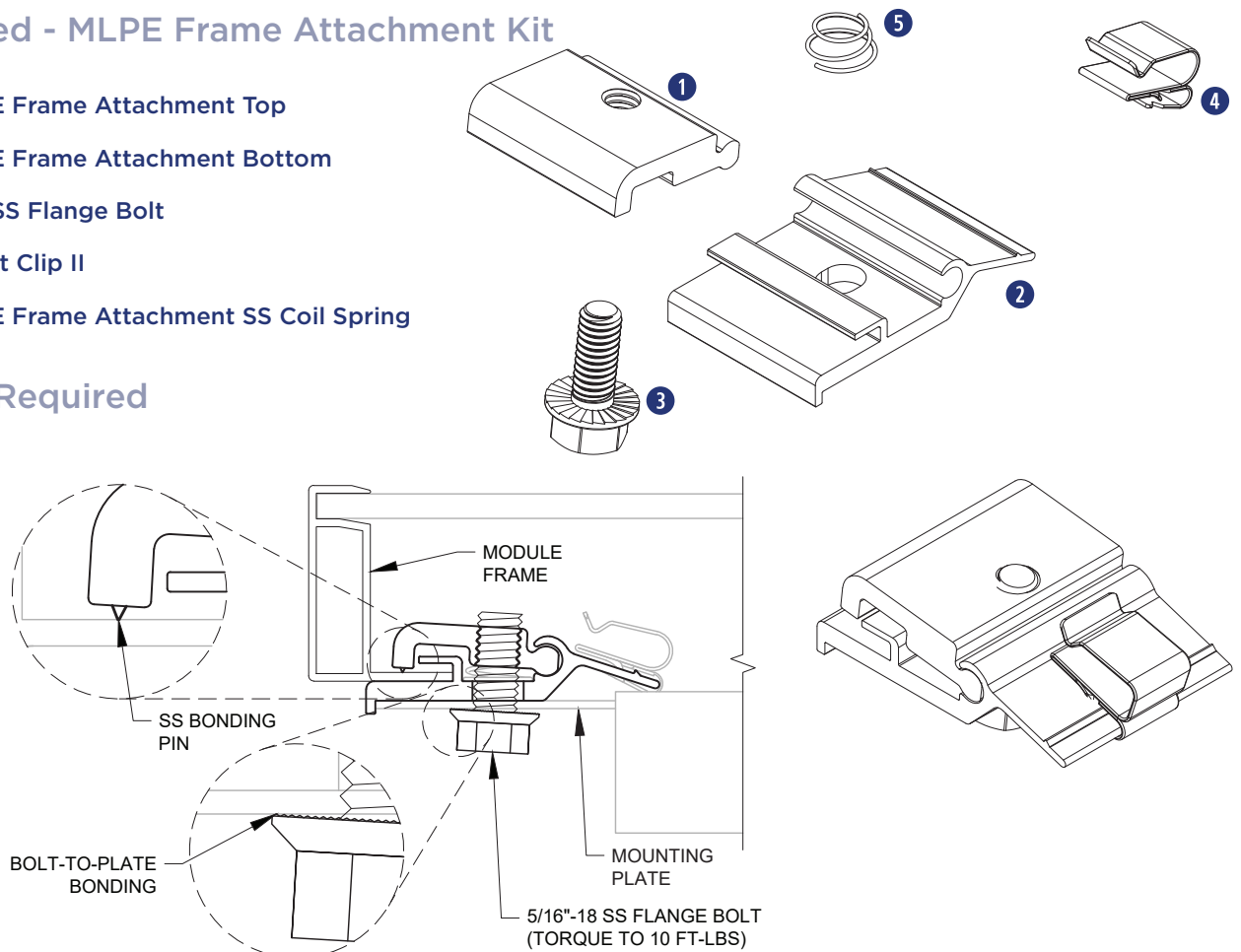
Materials Needed – SolarEdge Frame Mount

① **(1) SolarEdge Optimizer w/ Frame-Mounted Module Add-On**
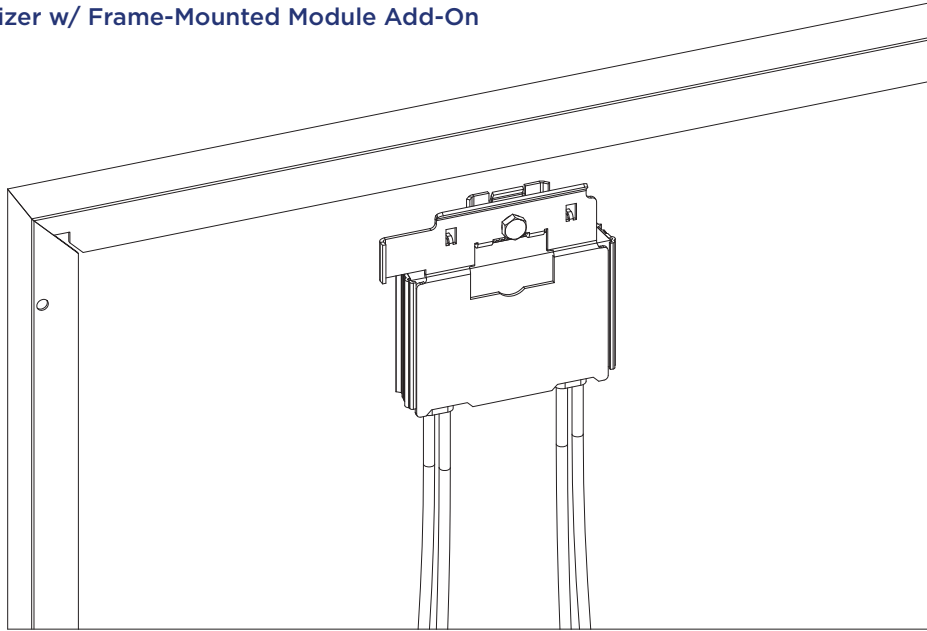
Materials Needed – Enphase Frame Mount

① **(1) Enphase Microinverter**

② **(1) Enphase Frame Mount**
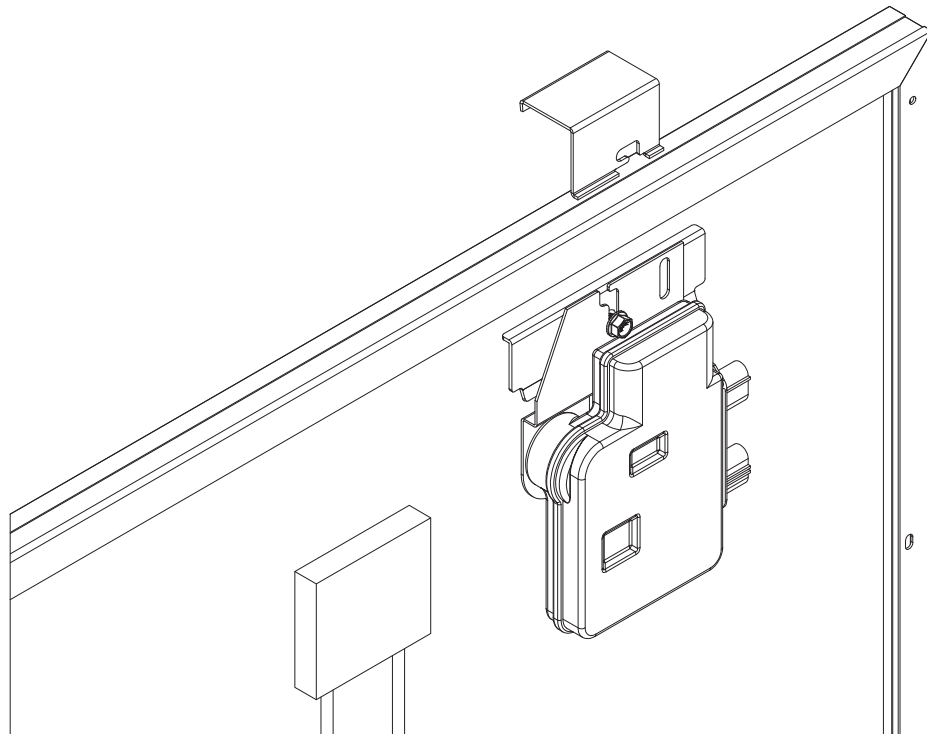
MLPE Installation

INSTALLATION INSTRUCTIONS - MLPE RAIL ATTACHMENT
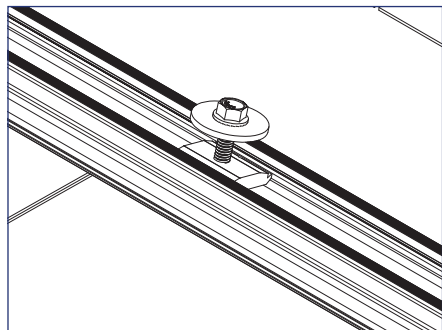
1) Snap the SnapNrack MLPE Rail Attachment Kit channel nut into the desired location on the rail where the microinverter will be installed.
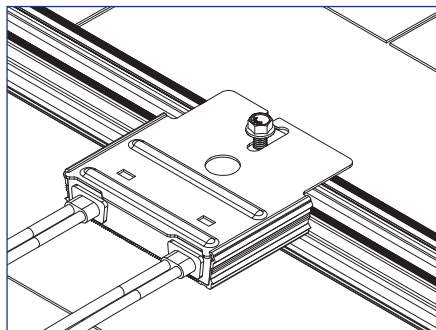
2) Install the microinverter mounting plate onto the bolt of the MLPE Rail Attachment Kit, ensuring that the large fender washer is between the rail and mounting plate.

> ⚙ **Install Note:**
> Bolt and washers may need to be removed and then replaced.
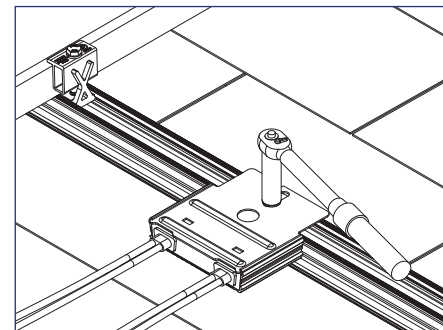
3) Tighten hardware to 10 ft-lbs.

> ⚙ **Install Note:**
> MLPE Attachment Kits are approved for bolt lengths between 1" and 1-1/2" long.

INSTALLATION INSTRUCTIONS - MLPE FRAME ATTACHMENT
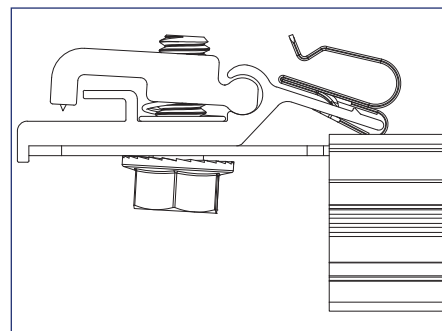
1) Slide the backplate channel of the MLPE device under the MLPE Frame Attachment Kit bolt. The MLPE mounting plate should rest against the MLPE mounting plate backstop on the MLPE Frame Attachment Kit.
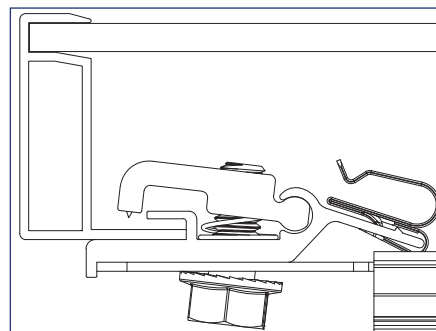
2) Position the MLPE Frame Attachment Kit on the module frame flange in a location that will not interfere with mounting system components. The module frame flange should rest against the module flange backstop on the MLPE Frame Attachment Kit.

> ⚙ **Install Note:**
> Avoid blocking module frame drainage holes when installing the MLPE Frame Attachment Kit.

4) Connect the module leads to the input con-nectors on the MLPE device and manage con-ductors with the integrated Smart Clip.
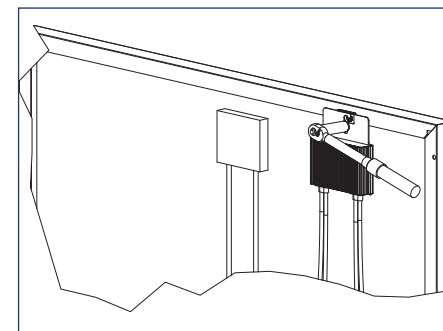
3) Tighten the mounting bolt on the MLPE Frame Attachment Kit to 10 ft-lbs.

> ⚙ **Install Note:**
> The MLPE Frame Attachment Kit bonds the following components: Module Frame, MLPE backplate and Smart Clip.

MLPE Installation

INSTALLATION INSTRUCTIONS - SOLAREDGE FRAME MOUNT
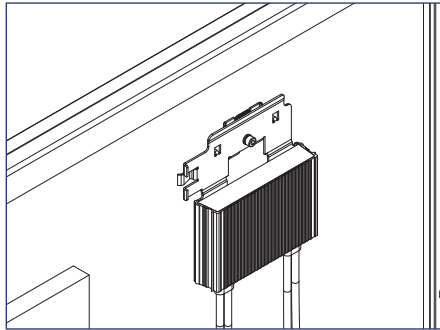
1) Locate the SolarEdge optimizer with Frame-Mounted Module Add-On at a location on the module frame that will not interfere with the SnapNrack rail.
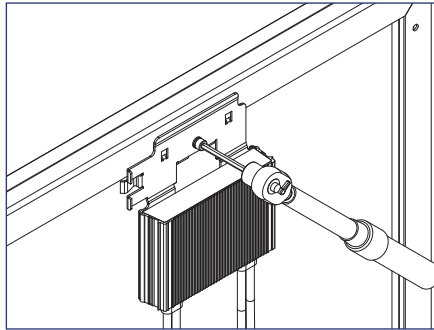
2) Install the optimizer mounting plate onto the module frame and tighten hardware to 7 ft-lbs.
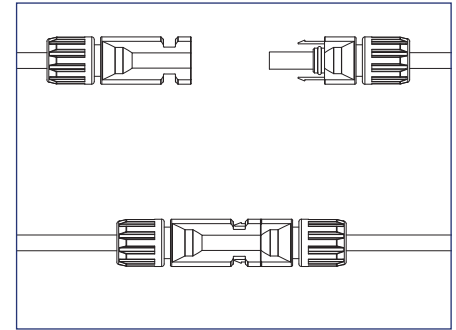
3) Connect the module leads to the input connectors on the optimizer.

⚙ Install Note:

Refer to the SolarEdge optimizer Frame-Mounted Module Add-On installation guide for additional instructions.

INSTALLATION INSTRUCTIONS - ENPHASE FRAME MOUNT
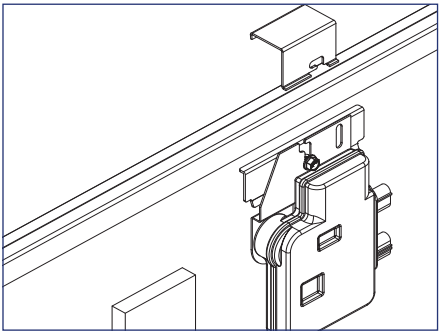
1) Locate the Enphase Frame Mount bracket clamp at a location on the module frame that will not interfere with the SnapNrack rail.
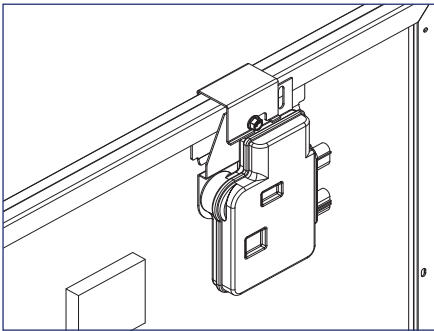
2) Slide the microinverter unit onto the bracket clamp, then move it slightly to the left.

⚙ Install Note:

The microinverter mounting flange should be on the outside of the module frame.
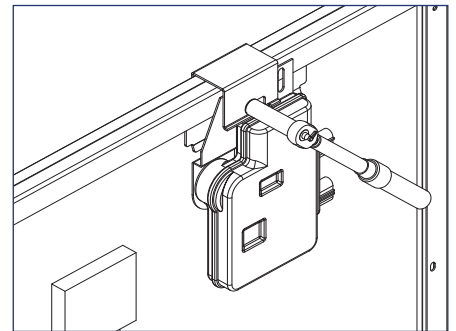
3) Tighten hardware to 13 ft-lbs
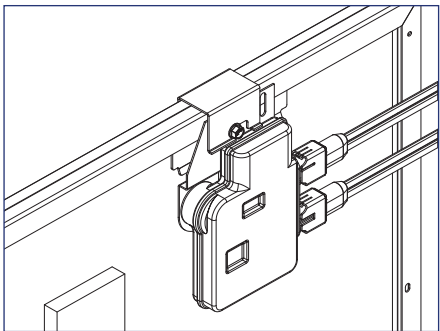
4) Connect the module leads to the microinverter DC connectors.

⚙ Install Note:

Refer to the Enphase Frame Mount installation guide for additional instructions.

Grounding Specifications

System Bonding Methods

1. **SnapNrack Ultra Rail Mid Clamp**

2. **SnapNrack Ultra Rail End Clamp**

3. **SnapNrack Mid Clamp**

4. **SnapNrack Adjustable End Clamp**

5. **SnapNrack UR-40 Rail Splice**

6. **SnapNrack UR-60 Rail Splice**

ULTRA RAIL CLAMP TOP

SS BONDING PIN

MODULE FRAME

RAIL

ULTRA RAIL CLAMP BASE

SS BONDING CLIP (2 TOTAL)

RAIL

SPLICE ASSEMBLY

RAIL

SPLICE ASSEMBLY

SS BONDING PIN (2 TOTAL)
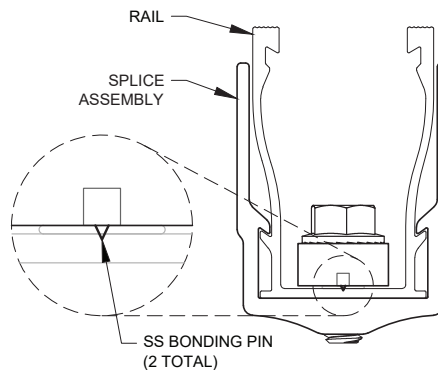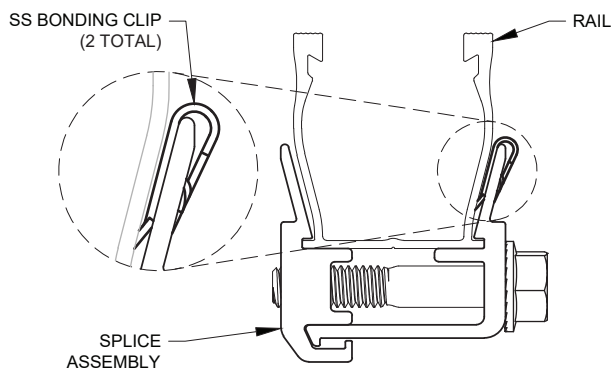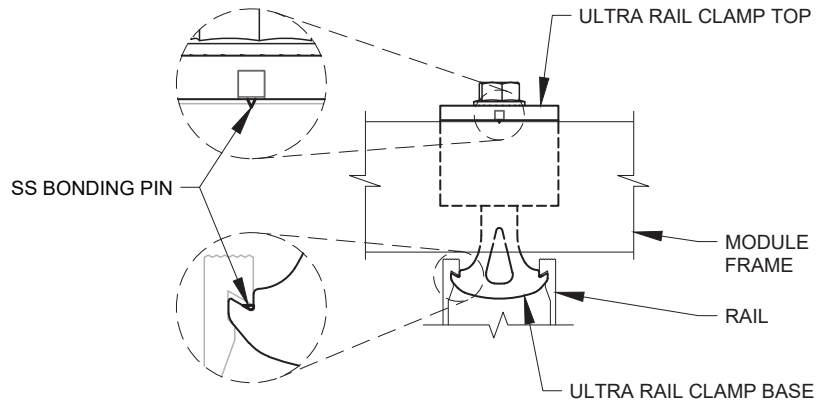
Note:

SnapNrack module clamps contain a SnapNrack Channel Nut with integral bonding clips or pins in assembly to properly bond the system (except Universal End Clamps).

Note:

SnapNrack Ultra Rail Splices contain integral bonding clips in assembly to properly bond the system.

SnapNrack Ground Lug Assembly

5/16"-18 X 1" BOLT S.S. WITH SPLIT LOCK WASHER S.S.

SNAPNRACK GROUND LUG, 6-12 AWG

COPPER WIRE, TYP.

SNAPNRACK ULTRA SERIES RAIL

SNAPNRACK BONDING CHANNEL NUT

Grounding Specifications
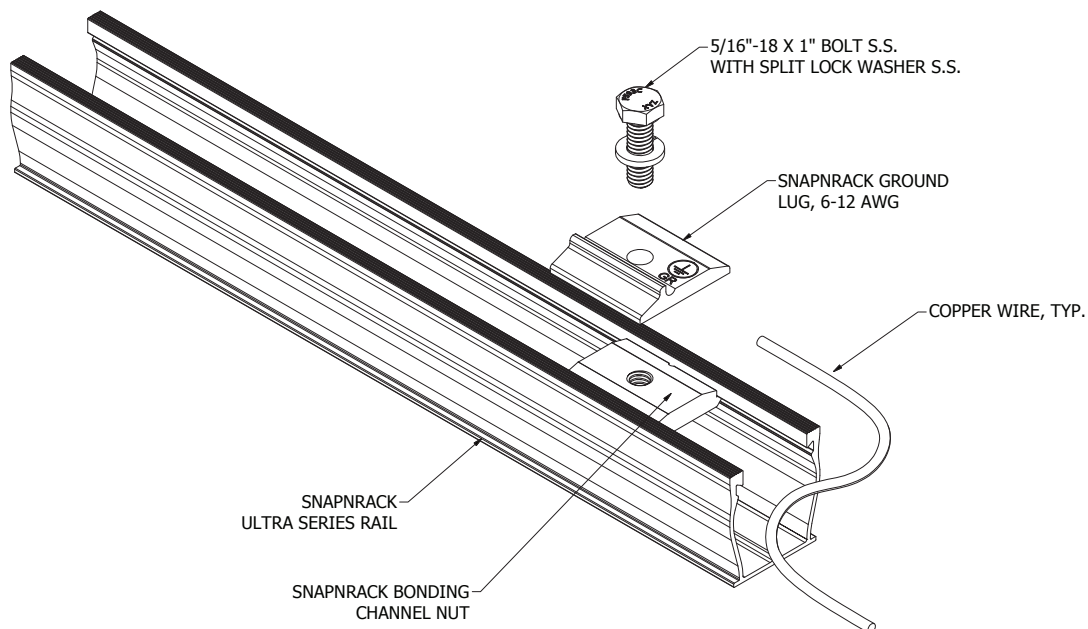
Ilsco Lay-in Lug Assembly

SNAPNRACK
ULTRA SERIES RAIL

#10 NUT SS
WITH STAR WASHER

ILSCO GBL-4DBT GROUND LUG

#10 BOLT SS

COPPER WIRE, TYP.

Ground Path Details

TO EGC

TO EGC

	RAIL		RAIL SPLICE	⊗ MOUNT	◇ GROUND LUG	M	MODULE CLAMP

M = MIDCLAMP
X = X-END CLAMP
U = UNIVERSAL END
    CLAMP

GROUND PATH   EQUIPMENT GROUNDING CONDUCTOR

Ground Path Details - SolarEdge

TO EGC

TO EGC

▭ RAIL	▬ RAIL SPLICE	⊗ MOUNT	◇ GROUND LUG	M MODULE CLAMP
⚡ GROUND PATH	⏚ EQUIPMENT GROUNDING CONDUCTOR	▢ SOLAREDGE OPTIMIZER		M = MIDCLAMP X = X-END CLAMP U = UNIVERSAL END CLAMP

Ground Path Details - Enphase

TO EGC

▭ RAIL	▬ RAIL SPLICE	⊗ MOUNT	◇ GROUND LUG	M MODULE CLAMP
⚡ GROUND PATH	⏚ EQUIPMENT GROUNDING CONDUCTOR	▢ ENPHASE MICRO-INVERTER		M = MIDCLAMP X = X-END CLAMP U = UNIVERSAL END CLAMP

INSTALLATION INSTRUCTIONS - SNAPNRACK GROUND LUG

1) Snap the SnapNrack Ground Lug into the rail channel on one rail per module row.

> **Install Note:**
> SnapNrack Ground Lug may be used in side or top channel, and may be rotated 90 degrees relative to slot to facilitate running copper across top of rails.
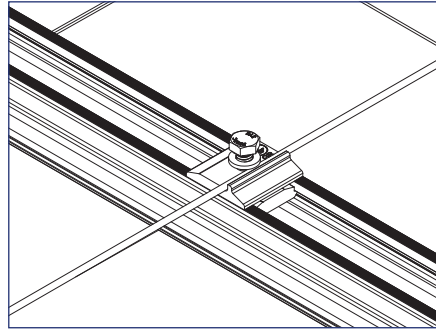
2) Place grounding conductor into slot underneath split ring washer.

> **Install Note:**
> SnapNrack Ground Lug only Listed for use with 6-12 AWG solid copper conductor.

3) Tighten hardware to 16 ft-lbs.

INSTALLATION INSTRUCTIONS - ILSCO LAY-IN LUG
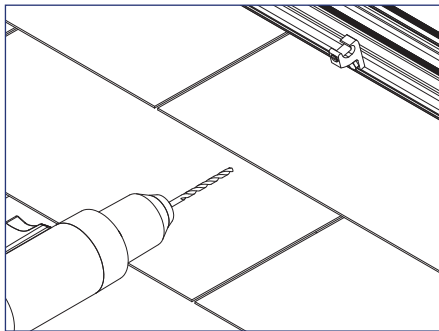
1) Drill and deburr a 1/4" hole in the back side of the rail for the Ilsco lug to attach to, place the bolt through the hole, and attach the lug assembly on one rail per module row.

> **Install Note:**
> Torque rail connection to 35 in-lbs.
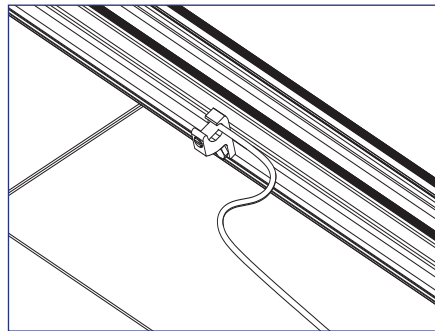
2) Place grounding conductor into slot.
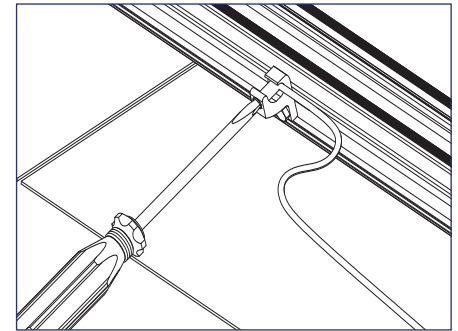
3) Tighten set screw per Ilsco's recommendation (see below).

> **Install Note:**
> Torque set screw to 20 in-lbs for #10-#14 solid and stranded copper, 25 in-lbs for #8 stranded copper, and 35 in-lbs for #4-#6 stranded copper.

> **Note:**
> • System has been evaluated to a maximum overcurrent device (OCD) protection level of 20 Amps.
> • Universal End Clamp (UEC) does not bond module to rail. Be sure to separately ground any modules that are only secured by UECs, especially during servicing.
> • SnapNrack recommends that bare copper never come into contact with aluminum.
> • SnapNrack Ground Lug: torque bolt to 16 ft-lbs. The Ground Lug may be used in side or top channel. It may be rotated 90 degrees relative to slot to facilitate running copper across top of rails.
> • Grounding with a standard Ilsco GBL-4DBT Lug is a listed alternate and requires drilling of a hole in the rail.
> • Ilsco hardware connection to rail: 5 ft-lbs. Torque for lug set screw: #10-#14 solid and stranded copper- 20 in-lbs, #8 stranded copper- 25 in-lbs, #4-#6 stranded copper- 35 in-lbs.

Ground Path Details - DynoBond

▭ RAIL	▬ RAIL SPLICE	⊗ MOUNT	◇ GROUND LUG	[M] MODULE CLAMP
▬ DYNORAXX DYNOBOND		⏚ EQUIPMENT GROUNDING CONDUCTOR		M = MIDCLAMP
⚡ GROUND PATH				E = END CLAMP
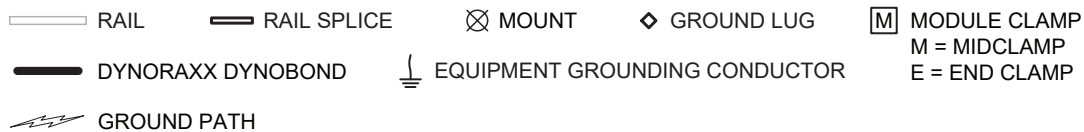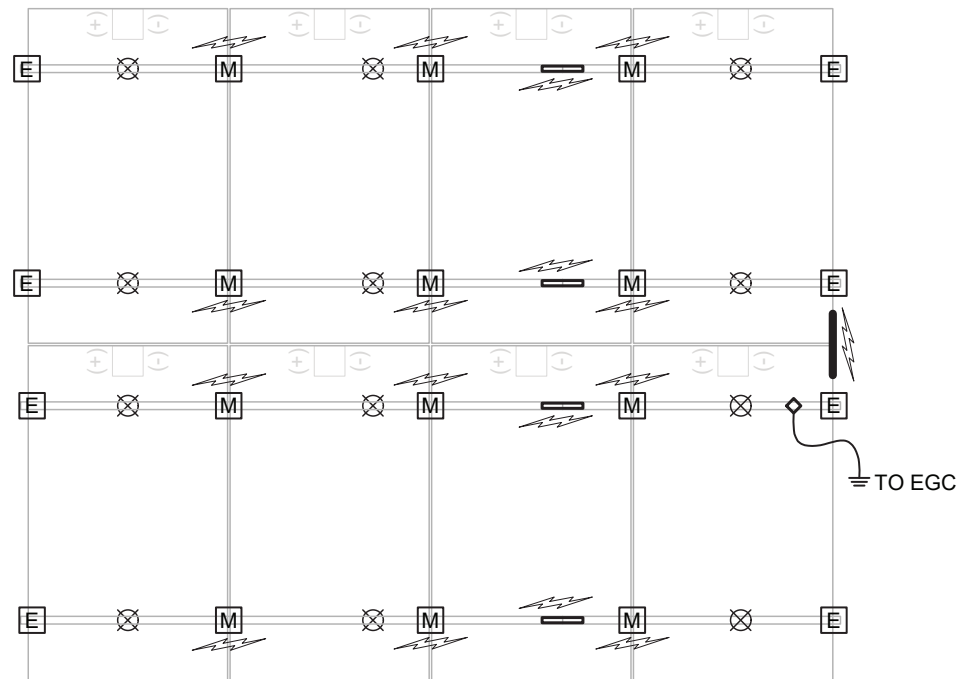
R/C (QIMS2), DynoRaxx (E357716) photovoltaic bonding jumper cat. no. DynoBond is an optional component that may be used with this system. The DynoBond jumper has been evaluated to provide module to module bonding. The DynoBond device attaches to the frame flange of adjacent modules.

GROUNDING MARKING DETAILS

All components included in the Ultra Rail UL 2703 Listing for grounding/bonding are packaged and marked with the UL logo, SnapNrack File E359313, and "PV Mounting System"

The SnapNrack Ground Lug is marked with the ground symbol
Ilsco Ground Lugs have green colored set screws or bolts to indicate connection to the grounding electrode conductor

SnapNrack™
Solar Mounting Solutions
www.snapnrack.com

242-02054
SNAPNRACK,
BONDING MID CLAMP,
33-45MM (1.30-1.77IN),
BLACK

UL LISTED

installation manuals
1234567-001
10/23/18
QTY: 20
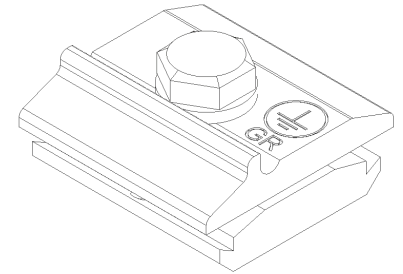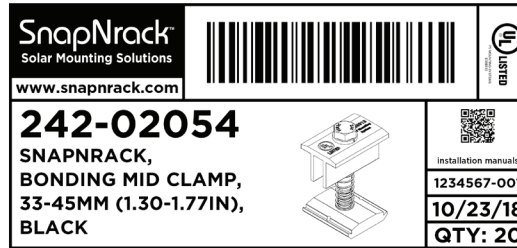
Ultra Rail has been tested with the following UL Listed modules:

The Ultra Rail System employs top-down clamps which have been evaluated for frame-to-system bonding, at specific mounting torques and with the specific modules listed below.

Manufacturer	Model	Wattage
Aptos Solar	DNA-120-MF23-XXX	320-340
	DNA-120-BF23-XXX	320-345
	DNA-144-MF23-XXX	390-410
	DNA-144-BF23-XXX	390-415
Boviet Solar	BVM6610P-XXX	225-275
	BVM6610M-XXX	235-280
	BVM6612P-XXX	270-330
	BVM6612M-XXX	280-340
Canadian Solar	CS6K-XXX-M	240-335
	CS6K-XXX-M-SD	240-305
	CS6K-XXX-P	220-320
	CS6K-XXX-P-SD	240-300
	CS6K-XXX-MS	240-335
	CS6P-XXX-M	200-300
	CS6P-XXX-P	200-300
	CS6P-XXX-P-SD	240-300
	CS6V-XXX-M	215-225
	CS6V-XXX-P	250-255
	CS6X-XXX-P	250-360
	CS3K-XXX-P	250-350
	CS3K-XXX-MS	280-345
	CS3U-XXX-MS	350-420
	CS3U-XXX-P	295-420
	CS1K-XXX-MS	285-345
	CS1H-XXX-MS	310-350
	CS1H-XXX-MS-AB	310-350

Manufacturer	Model	Wattage
ET Solar	ET-P660XXXBB	200-265
	ET-P660XXXWB	200-265
	ET-P660XXXWW	200-265
	ET-P660XXXWWG	235-265
	P660XXXWB/WW	200-265
	P660XXXWWG	240-250
	M660XXXBB	250-265
	M660XXXWW	200-270
Hanwha Q Cells	Q.PEAK BLK-G3.1-XXX	245-295
	Q.PEAK G3.1-XXX	270-325
	Q.PLUS BFR-G3.1-XXX	270-325
	B.LINE PLUS BFR-G4.1-XXX	245-295
	B.LINE PRO BFR-G4.1-XXX	245-295
	Q.BASE GY-XXX	245-295
	Q.PEAK BFR-G4-XXX	290-305
	Q.PEAK BFR-G4.1-XXX	285-295
	Q.PEAK BLK-G4.1-XXX	270-325
	Q.PEAK BLK-G4.1/TAA-XXX	270-325
	Q.PEAK G4-XXX	245-295
	Q.PEAK G4.1-XXX	270-325
	Q.PEAK G4.1/MAX-XXX	270-325
	Q.PEAK G4.1/TAA-XXX	270-325
	Q.PLUS BFR-G4-XXX	245-295
	Q.PLUS BFR-G4.1-XXX	245-295
	Q.PLUS BFR-G4.1/TAA-XXX	245-295
	Q.PLUS G4-XXX	245-295
	Q.PLUS GY-XXX	245-295
	Q.PLUS BFR-GY-XXX	245-295
	Q.PRO BFR-G4-XXX	245-295
	Q.PRO BFR-G4.1-XXX	245-295
	Q.PRO BFR-G4.3-XXX	245-295
	Q.PRO BFR-GY-XXX	245-295
	Q.PRO BLK-GY-XXX	245-295
	Q.PRO G4-XXX	245-295
	Q.PRO GY-XXX	245-295
	Q.PRO GY/SC-XXX	245-295
	Q.PEAK DUO-G5-XXX	290-360
	Q.PEAK DUO-BLK-G5-XXX	290-360
	Q.PLUS DUO-G5-XXX	290-360
	Q.PEAK DUO-G7-XXX	310-350
	Q.PEAK DUO-BLK-G7-XXX	290-350
	Q.PEAK DUO-G7.2-XXX	310-350

Manufacturer	Model	Wattage
Hanwha Q Cells	Q.PEAK DUO-G6+-XXX	320-360
	Q.PEAK DUO-BLK-G6+-XXX	310-350
	Q.PEAK DUO-G6-XXX	320-360
	Q.PEAK DUO-BLK-G6-XXX	310-350
	Q.PEAK DUO-G8+-XXX	290-360
	Q.PEAK DUO-BLK-G8+-XXX	290-360
	Q.PEAK DUO-G8-XXX	290-360
	Q.PEAK DUO-BLK-G8-XXX	290-360
	Q.PLUS L-G4-XXX	280-355
	Q.PLUS L-G4.1-XXX	280-355
	Q.PLUS L-G4.2-XXX	280-355
	Q.PEAK L-G4.1-XXX	330-390
	Q.PEAK L-G4.2-XXX	330-390
	Q.PLUS DUO-L-G5-XXX	340-425
	Q.PLUS DUO-L-G5.1-XXX	340-425
	Q.PLUS DUO-L-G5.2-XXX	340-425
	Q.PLUS DUO-L-G5.3-XXX	340-425
	Q.PEAK DUO-L-G5.2-XXX	360-425
	Q.PEAK DUO-L-G5.3-XXX	360-425
	Q.PEAK DUO-L-G7-XXX	360-415
	Q.PEAK DUO-L-G7.1-XXX	360-415
	Q.PEAK DUO-L-G7.2-XXX	360-415
	Q.PEAK DUO-L-G7.3-XXX	360-415
	Q.PEAK DUO-L-G6-XXX	375-425
	Q.PEAK DUO-L-G6.2-XXX	360-430
	Q.PEAK DUO-L-G6.3-XXX	360-430
	Q.PEAK DUO-L-G8-XXX	360-430
	Q.PEAK DUO-L-G8.1-XXX	360-430
	Q.PEAK DUO-L-G8.2-XXX	360-430
	Q.PEAK DUO-L-G8.3-XXX	360-430
	Q.PEAK DUO-G5/SC-XXX	290-360
	Q.PEAK DUO-BLK-G5/SC-XXX	290-360
	Q.PEAK DUO-G6+/SC-XXX	320-360
	Q.PEAK DUO-BLK-G6+/SC-XXX	310-350
	Q.PEAK DUO BLK-G6+/AC-XXX	340-350
	Q.PEAK DUO-ML-G9-XXX	370-390
	Q.PEAK DUO-BLK-ML-G9-XXX	365-385
	Q.PEAK DUO-G5/TS-XXX	290-360
	Q.PEAK DUO BLK-G5/TS-XXX	290-360
	Q.PEAK DUO-G6/TS-XXX	320-360
	Q.PEAK DUO BLK-G6/TS-XXX	310-350
	Q.PEAK DUO-G6+/TS-XXX	320-360
	Q.PEAK DUO BLK-G6+/TS-XXX	310-350

Grounding Specifications

Manufacturer	Model	Wattage
Hanwha SolarOne	HSL60P6-PB-2-XXXQ	230-270
	HSL60P6-PB-4-XXXQ	230-270
Heliene	60M-XXX	225-325
	60P-XXX	200-270
	72M-XXX	275-390
	72P-XXX	250-350
Hyundai	HiS-MXXXRG	235-275
	HiS-SXXXRG	245-295
	HiS-SXXXRW	250-265
	HiS-MXXXMG	210-270
	HiS-SXXXMG	220-275
JA Solar	JAM6-60-XXX/SI	250-270
	JAP6-60-XXX/3BB	235-265
	JAM60S09-XXX/PR	310-325
	JAM60S10-XXX/MR	330-345
	JAM60S10-XXX/PR	320-335
	JAM60S12-XXX/PR	305-320
	JAP72S01-XXX/SC	315-335
	JAM72S09-XXX/PR	370-395
	JAM72S10-XXX/MR	395-415
	JAM72S10-XXX/PR	380-405
	JAM72S12-XXX/PR	365-385
	JAP6(k)-72-XXX/4BB	305-325
	JAM60S17-XXX/MR	320-330
Jinko Solar	JKMXXXM-60	200-305
	JKMXXXM-60L	305-325
	JKMXXXM-60HL	315-335
	JKMXXXM-60HBL	310-330
	JKMXXXP-60	200-290
	JKMXXXP-60-J4	200-290
	JKMXXXP-60-V	200-290
	JKMXXXP-60B-J4	200-290
	JKMXXXPP-60	200-290
	JKMXXXPP-60-V	200-300
	JKMXXXM-72	250-365
	JKMXXXM-72L-V	370-390
	JKMXXXP-72	250-360
	JKMXXXP-72-V	250-360
	JKMXXXPP-72	250-360
	JKMXXXPP-72-V	250-360
	JKMSXXXP-72	250-330

Grounding Specifications

Manufacturer	Model	Wattage
Jinko Solar	JKMXXXM-72HL-V	370-420
	JKMXXXM-72HL-TV	380-410
Kyocera	KUXXX-6YYY	250-280
	KUXXX-8YYY	315-355
LG	LGXXXN1C-A5	320-345
	LGXXXN1K-A5	310-355
	LGXXXQ1C-A5	340-385
	LGXXXQ1K-A5	315-375
	LGXXXS1C-A5	280-320
	LGXXXN2C-B3	330-340
	LGXXXN2W-B3	330-340
	LGXXXN1C-G4	280-340
	LGXXXN1K-G4	280-300
	LGXXXS1C-G4	250-300
	LGXXXN2C-G4	360-395
	LGXXXN2K-G4	360-385
	LGXXXN2W-G4	360-395
	LGXXXS2C-G4	300-360
	LGXXXS2W-G4	300-360
	LGXXXN1C-V5	325-355
	LGXXXN1W-V5	325-345
	LGXXXN2T-V5	385-430
	LGXXXN2T-J5	385-405
	LGXXXN1T-V5	310-340
	LGXXXA1C-V5	360-380
	LGXXXM1C-L5	355-370
	LGXXXM1K-L5	340-350
	LGXXXN1C-N5	330-360
	LGXXXN1K-L5	310-335
Longi	LR6-60-XXXM	270-300
	LR6-60BK-XXXM	270-300
	LR6-60HV-XXXM	270-300
	LR6-60PB-XXXM	280-320
	LR6-60PE-XXXM	280-320
	LR6-60PH-XXXM	280-320
	LR6-60HPB-XXXM	295-320
	LR6-60HPH-XXXM	300-320
	LR4-60HPB-XXXM	335-365
	LR4-60HIB-XXXM	335-365
	LR4-60HPH-XXXM	350-380
	LR4-60HIH-XXXM	350-380
	LR6-60HIH-XXXM	300-330
	LR6-60HIB-XXXM	295-320
	LR4-72HPH-XXXM	420-455

Grounding Specifications

Manufacturer	Model	Wattage
Mission Solar	MSEXXXSO5T	260-290
	MSEXXXSO5K	270-290
	MSEXXXSQ5T	280-300
	MSEXXXSQ5K	285-305
	MSEXXXMM4J	320-330
	MSEXXXMM6J	320-330
	MSEXXXSO6W	320-340
	MSEXXXSO4J	320-350
	MSEXXXSO6J	320-350
	MSEXXXSQ6S	345-365
	MSEXXXSQ4S	345-365
	MSEXXXSR8K	315-335
	MSEXXXSR8T	310-330
	MSEXXXSR9S	375-400
	MSE60AXXX	290-315
	MSEXXXTS60	300-310
Panasonic	VBHNXXXKA01	310-325
	VBHNXXXKA02	310-325
	VBHNXXXSA16	320-325
	VBHNXXXKA03	310-325
	VBHNXXXKA04	310-325
	VBHNXXXSA17	325-335
	VBHNXXXSA18	325-335
	VBHN325SA17E	325-330
	VBHXXXRA18N	325-340
	VBHXXXRA03K	320-335
Phono Solar	PSXXXM-20/U	270-320
	PSXXXMH-20/U	270-320
REC	RECXXXPE	214-280
	RECXXXPE-BLK	214-280
	RECXXXTP	260-300
	RECXXXTP-BLK	260-300
	RECXXXTP IQ	260-300
	RECXXXTP2	260-300
	RECXXXTP2-BLK	260-300
	RECXXXNP	310-330
	RECXXXTP2M	300-315
	RECXXXTP72	330-345
	RECXXXPE72	295-325
	RECXXPE72XV	295-325
	RECXXXTP2M 72	350-400
	RECXXXTP2M 72 BLK	350-400

Grounding Specifications

Manufacturer	Model	Wattage
REC	RECXXXTP2M 72 BLK2	350-400
	RECXXXTP2SM 72	350-400
	RECXXXTP2SM 72 BLK	350-400
	RECXXXTP2SM 72 BLK2	350-400
	RECXXXAA	340-380
	RECXXXTP3M	295-340
Renesola	JCXXXM-24/Bb	200-270
	JCXXXM-24/BBh	235-370
Silfab	SLAXXX-M	225-320
	SLAXXX-P	225-275
	SSAXXX-M	225-300
	SSAXXX-P	225-270
	SILXXXBL	280-330
	SILXXXML	280-320
	SILXXXNL	280-320
	SLGXXX-M	265-380
	SLGXXX-P	265-320
	SSGXXX-M	265-360
	SSGXXX-P	265-320
	SILXXXNT	350-380
	SILXXXHL	265-320
Solaria	Solaria PowerXT-XXXR-PX	315-385
	Solaria PowerXT-XXXR-BX	315-385
	Solaria PowerXT-XXXR-AC	315-385
	Solaria PowerXT-XXXR-PM	360-440
	Solaria PowerXT-XXXR-PM-AC	360-440
SolarWorld	SWXXX-Mono	200-300
	SWXXX-Mono XL	320-350
Suniva	MVX-XXX-60-5-701	235-265
	MVX-XXX-60-5-7B1	235-265
	OPT-XXX-60-4-100	240-300
	OPT-XXX-60-4-1B0	235-300
	OPT-XXX-60-4-800	250-275
	OPT-XXX-60-4-8B0	250-275
Sunpower	SPR-EYY-###	225-250
	SPR-XYY-###	233-274
	SPR-EYY-###	285-345
	SPR-XYY-###	310-365
Talesun	TP660M-XXX	240-300
	TP660P-XXX	235-285
	TP672M-XXX	290-360
	TP672P-XXX	280-345

Grounding Specifications

Manufacturer	Model	Wattage
Trina	TSM-XXXDD05(II)	260-300
	TSM-XXXDD05A.05(II)	260-300
	TSM-XXXDD05A.08(II)	260-300
	TSM-XXXDD05A.082(II)	260-315
	TSM-XXXPA05	215-260
	TSM-XXXPA05.05	215-260
	TSM-XXXPA05.08	215-260
	TSM-XXXPD05	240-280
	TSM-XXXPD05.002	215-275
	TSM-XXXPD05.05	240-280
	TSM-XXXPD05.05S	215-275
	TSM-XXXPD05.08	240-280
	TSM-XXXPD05.082	215-275
	TSM-XXXPD05.08D	245-275
	TSM-XXXPD05.08S	215-275
	TSM-XXXDD06M.05(II)	315-350
	TSM-XXXDE15H(II)	380-420
	TSM-XXXDE15M(II)	335-420
	TSMXXXDD05H.05(II)	275-340
Yingli	YLXXXA-29b	220-255
	YLXXXP-29b	215-260
Znshine	ZM6-60-XXX/M	295-330

Ultra Rail has been tested with the following Module Level Power Electronic (MLPE) devices:

The UR-40 and UR-60 mounting systems have been tested with the following UL/NRTL Listed Module Level Power Electronic (MLPE) Devices. The back plates of the MLPEs have been evaluated for bonding to UR-40 and UR-60 rail through the MLPE Attachment Kit.

AP Smart	RSD-S-PLC	
Celestica International	DG-006-F001201x	DG-006-F001401x
Delta Electronics	GPI00010105	
Enphase	C250	IQ7-60-2-US
	M215	IQ7-60-B-US
	M250	IQ7PLUS-72-2-US
	IQ6-60-2-US	IQ7PLUS-72-B-US
	IQ6PLUS-72-2-US	
Ginlong Technologies	Solis-RSD-1G	Solis-MLRSD-R2-1G
	Solis-MLRSD-R1-1G	
SolarEdge	P300-5NC4ARS	P405
	P320-5NC4ARS	P485
	P370-5NC4AFS	P505
	P400-5NC4AFS	P730
	P320	P800p
	P340	P850
	P370	P860
	P400	P950
	P401	
SMA	RSB-2S-US-10	
Tigo	TS4-R-F	TS4-R-S-DUO
	TS4-R-M	TS4-A-F
	TS4-R-O	TS4-A-2F
	TS4-R-S	TS4-A-O
	TS4-R-M-DUO	TS4-A-S
	TS4-R-O-DUO	

Notes:

AP Smart RSD-S-PLC, Ginlong Solis-MLRSD-R1-1G and Solis-MLRSD-R2-1G, and all Tigo models have not been investigated for bonding since the enclosures are constructed entirely of polymeric materials.

The SolarEdge P320 and P370 models are both frame mount and rail mount. All other PXXX series models are rail mount.

Functionality of these devices was not evaluated.

Not all UR-40 and UR-60 components have been evaluated for Mechanical Loading. The following structural components have been evaluated:

UR-40 Rail, UR-60 Rail, UR-40/UR-60, Ultra Rail Mid Clamp, Ultra Rail End Clamp, Mid Clamp, X End Clamp, Universal End Clamp, UR-40 and UR-60 Splice, SpeedSeal™ Foot for UR40/UR60, UR-40/UR-60 Composition Mount Kits, Standard Standoff for UR-40/UR-60, Four Hole Standoff for UR-40/UR-60, Heavy Duty Standoff for UR-40/UR-60, Metal Roof Base Standoff for UR-40/UR-60, UR-40/UR-60 Corrugated Block, Standard Base Seam Clamp for UR-40/UR-60, Wide Base Seam Clamp for UR-40/UR-60, UR-40/UR-60 Universal Tile Hook, UR-40/UR-60 Flat Tile Hook, Flat Tile Replacement Kit for UR-40/UR-60, S Tile Replacement Kit for UR-40/UR-60, W Tile Replacement Kit for UR-40/UR-60, UR-40/UR-60 Tile Hook F, UR-40/UR-60 Tile Hook WS, UR-40/UR-60 Hanger Bolt Clamp, UR-40/UR-60 Tilt Kits.

The following non-structural components have not been evaluated for mechanical loading:

Skirt Assembly, MLPE Frame Attachment Kit, MLPE Rail Attachment Kit, Smart Clips, Ground Lugs.

The UL Listing covers mechanical load ratings for the following span lengths, module orientations and downforce, uplift, and down-slope ratings:

Span	Orientation	Direction	Load Rating (lb/ft²)
4 or 6 feet	Long Side or Short Side Mounting	Downforce	10
		Uplift	5
		Down-Slope	5

UR-40 and UR-60 have been evaluated for Mechanical Loading with all UL/NRTL Listed Photovoltaic modules listed in this manual for the minimum mechanical load ratings per UL 2703.