

# CONTENTS

INTRODUCTION	3
REC ALPHA PURE 2 SERIES	4
REC ALPHA PURE-R SERIES	5
REC ALPHA PURE-RX SERIES	6
REC N-PEAK 3 SERIES	7

<sup>\*</sup>Product only available in the USA
\*Product not available in the USA

# INTRODUCTION

REC believes that the packaging of our products is just as important as the product itself. To ensure our solar panels arrive with our customers in as good condition as possible, REC takes every care to ensure a high quality level of packaging and uses international testing standards to ensure the panels reach their destination in the best condition. Except where specifically stated, the information givenon the following pages is relevant to all modules in the product family named and is therefore applicable to all product variants, e.g., different colored frames, backsheets, and/or cell types. The images shown are a generic representation of the instructions regardless of color or exact design.















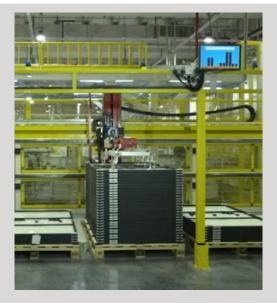


# PALLET HANDLING

This document contains instructions concerning the use and handling of pallets of REC solar panels. Following these instructions will ensure that the panels are in the best condition upon arrival at the installation site. Misuse or failure to follow these procedures may lead to damage or injury, and may invalidate the warranty on the product.

# QUALITY

REC performs a quality check on all pallets before and during loading. Vehicles will only be loaded if they are deemed safe and serviceable. During transportation, the pallets are stably loaded in protected containers with air bags between them to secure them in position. The freight company and driver are responsible for ensuring suitable load safety for each delivery vehicle. Vehicles without suitable load safety measures will not be loaded. Loading without the use of air bags or loading belts to secure the pallets may lead to damage to the pallet(s) and/or module(s) during transportation which may invalidate the warranty. If using loading belts to secure pallets, ensure these are correctly fitted as over-tightening may cause damage to the modules or pallet(s).





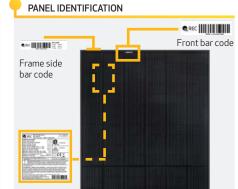
# RECYCI ING

REC makes every effort to ensure the panel packaging is kept to a minimum and that environmentally-friendly materials are used wherever possible. This minimizes waste and discarded items to dispose of at the installation site. The wooden pallets can be re-used or recycled. The paper and cardboard packaging used on REC pallets can be also be widely recycled and the protective wrapping and panel separating blocks are also recyclable in many areas. Please check for all applicable procedures and recycle all packaging and panels according to local guidelines and regulations. REC makes every effort to ensure environmentally-friendly packaging materials are used. Please recycle whenever possible.

# REC ALPHA PURE 2 SERIES

#### PALLET FRONT VIEW (DOUBLE STACKED)





### PALLET SIDE VIEW (DOUBLE STACKED)



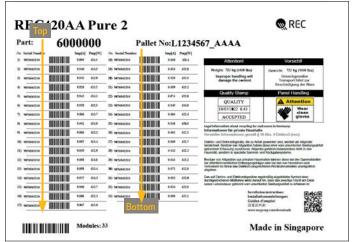


#### PALLET STACKING

Panel label (rear)



### PACKAGING DOCUMENTATION



- Pallet No. 1 is the top module in a stack
- Pallet No. 33 is the lowest module in a stack Pallet documentation shows:
- Module serial number Module bar code
- Manufacturing date Electrical data (IMP, PMP)

### STORAGE AND TRANSPORTATION

PALLET SHIPMENT DIMENSIONS

Height of Single Pallet Stack:

Height of Double Pallet Stack:

Stack Weight (Pallet + Panels):

DELIVERY INFORMATION

Panels per 40 ft GP/high cube

**DELIVERY DOCUMENTATION** 

Documentation is located on short side of pallet. Pallet

1910 mm (75.2 in)

1090 mm (42.9 in)

1205 mm (47.4 in)

2410 mm (94.9 in)

753 kg (1,660 lbs)

792 (24 Pallets)

924 (28 Pallets)

858 (26 Pallets)

40 kg (88 lbs)

33

Length of Pallet:

Width of Pallet:

Pallet Weight:

Panels per Pallet:

Panels per 13.6 m truck:

Panels per 53 ft truck:

documentation includes: Module flash data

> Serial Number Product Name

Stacking for Storage:	2 max
Stacking for Transportation:	2 max

**NOTE:** When double stacking pallets, ensure the upper pallet sits securely on the edge protector to avoid damage to the lower pallet during transportation or handling:

NOTE: Pallets delivered stacked are not bound

#### MINIMUM FORK LENGTHS FOR TRANSPORTATION

	SINGLE/DOUBLE STACK ON		
FORKLIFT	Long side	1.2 m	
	Short side	1.5 m	
PALLET JACK	Long side		
	Short side	1.5 m	
<b>NOTE:</b> Forks must be spaced a minimum of 500 mm apart			

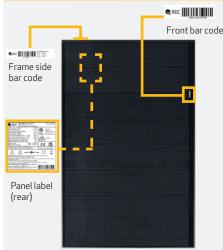
**NOTE:** Handlers must ensure that vehicles used for REC pallets can handle the specified load safely.

# REC ALPHA PURE-R SERIES

#### PALLET FRONT VIEW (DOUBLE STACKED)



## PANEL IDENTIFICATION



Length of Pallet:

PALLET SHIPMENT DIMENSIONS

Width of Pallet:	1150 mm (45.3 in)
Height of Single Pallet Stack:	1220 mm (48.0 in)
Height of Double Pallet Stack:	2440 mm (96.1 in)
Pallet Weight:	39 kg (86 lbs)
Stack Weight (Pallet + Panels):	753 kg (1,660 lbs)

1780 mm (70.1 in)

#### **DELIVERY INFORMATION**

Panels per Pallet:	33
Panels per 40 ft GP/high cube container:	858 (26 Pallets)
Panels per 13.6 m truck:	924 (28 Pallets)
Panels per 53 ft truck:	792 (24 Pallets)

#### DELIVERY DOCUMENTATION

Documentation is located on short side of pallet. Pallet documentation includes:

- Module flash data
- Serial Number
- Product Name
- Watt Class

#### PACKAGING MATERIAL

Pallet:	Wood
Foam pad:	Polyurethane Polyether Polyol
Top Cover:	Corrugated Cardboard
Edge Protectors:	Coreboard - Kraft
Corner pieces and spacers:	HDPE

#### PALLET SIDE VIEW (DOUBLE STACKED)



#### PALLET STACKING



### STORAGE AND TRANSPORTATION

Stacking for Storage:	2 max
Stacking for Transportation:	2 max

NOTE: When double stacking pallets, ensure the upper pallet sits securely on the edge protector to avoid damage to the lower pallet during transportation or

NOTE: Pallets delivered stacked are not bound

## PACKAGING DOCUMENTATION

Part:	600	)24	62			Pallet N	o:L	33947	96_AAAA		
a Serial Number		Imp[A]	Pmp[W]	No.	Serial Number		Imp[A]	Pmp[W]			
) 4008721147		9.587	398.0	18)	4008720961		9.580	395.9	Attention!	Vorsic	nt!
) 4008721051		9.563	396.0	19)	4008721071		9,594	396.8	Weight: 753 kg (1660 lbs)	Gewicht: 753 kg	(1660 lbs)
9 4008720948		9.576	397.6	20)	4008721041		9.590	396.7	Improper handling will damage the content	Unsachge Transport fü	ührt zur
4008721168		9.552	396.7	21)	4008721043	III II EARA	9.578	397.0		Beschädigung	
4008720969		9.586	396.1	22)	4008721042		9.572	395.9	Quality Stamp	Panel Har	-
4008721128	9 11 1111	9,590	399.0	23)	4008721036		9.592	399.0	QUALITY 17/06/2021 10:43	Atte	Wear
4008721171	111111111	9.566	396.7	24)	4008720928		9.576	397.3	ACCEPTED	/ / / / / / / / / / / / / / / / / / /	clean
4008721014		9.589	396.1	25)	4008721083		9.611	397.6	110001100		
9 4008721078	MALL	9.530	397.2	26)	4008721049		9.568	395.4			
0) 4008721114	H SI HIII	9,578	396.6	27)	4008721033		9.559	395.9			
1) 4008720943		9.584	396.4	28)	4008721040		9.571	396.1			
2) 4608721084		9,580	396.1	29)	4008721166		9.586	395.1			
3) 4008721088		9.594	396.3	30)	4008721048		9.598	397.4			
4) 4008721072		9.579	396.2	31)	4008720938	7111111111	9.569	395.5			
5) 4008721075		9.593	394.7	32)	4068	tom	9.566	395.8	*		
6) 4008721087		9.593	397.0	33)	4008720770		9.588	395.3	Installat	ion instructions: ionsanleitungen:	显然
7) 4008721064		9.563	396.1	+					設置規模	d'emploi:   書: group.com/downloads	

- Pallet No.1 is the top module in a stack
  Pallet No.33 is the lowest module in a stack
  Pallet documentation shows:

  Module serial number

  Module bar code

  Manufacturing date

  Electrical data (IMP, PMP)

#### MINIMUM FORK LENGTHS FOR TRANSPORTATION

	SINGLE/DOUBLE STACK ONLY		
FORKLIFT	Long side	1.2 m	
	Short side	1.5 m	
PALLET JACK	Long side		
	Short side	1.5 m	
<b>NOTE:</b> Forks must be spaced a minimum of 500 mm apart			

**NOTE:** Handlers must ensure that vehicles used for REC pallets can handle the specified load safely.

# REC ALPHA PURE-RX SERIES

### PALLET FRONT VIEW (DOUBLE STACKED)

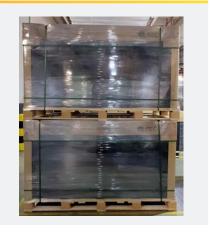


# PANEL IDENTIFICATION € REC Front bar code Frame side



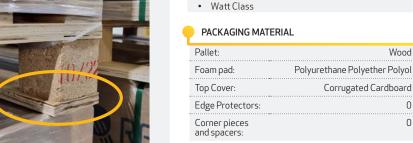


# PALLET SIDE VIEW (DOUBLE STACKED)

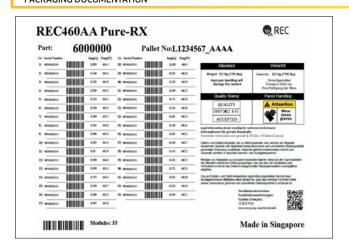




#### PALLET STACKING



### PACKAGING DOCUMENTATION



- Pallet No. 1 is the top module in a stack
- Pallet No. 13 is the lowest module in a stack
  Pallet documentation shows:

  Module serial number

  Module bar code

- Manufacturing date Electrical data (IMP, PMP)

### STORAGE AND TRANSPORTATION

PALLET SHIPMENT DIMENSIONS

Height of Single Pallet Stack:

Height of Double Pallet Stack:

Stack Weight (Pallet + Panels):

DELIVERY INFORMATION

Panels per 40 ft GP/high cube

**DELIVERY DOCUMENTATION** 

Documentation is located on short side of pallet. Pallet

1780 mm (70.1 in)

1240 mm (48.8 in)

1220 mm (48.0 in)

2440 mm (96.1 in)

812 kg (1,790 lbs)

594 (18 Pallets)

660 (20 Pallets)

792 (24 Pallets)

40 kg (88 lbs)

33

Length of Pallet:

Width of Pallet:

Pallet Weight:

Panels per Pallet:

Panels per 13.6 m truck:

Panels per 53 ft truck:

documentation includes: Module flash data

> Serial Number Product Name

Stacking for Storage:	2 max
Stacking for Transportation:	2 max

**NOTE:** When double stacking pallets, ensure the upper pallet sits securely on the edge protector to avoid damage to the lower pallet during transportation or handling:

NOTE: Pallets delivered stacked are not bound

#### MINIMUM FORK LENGTHS FOR TRANSPORTATION

	SINGLE/DOUB	LE STACK ONLY
FORKLIFT	Long side	1.2 m
	Short side	1.5 m
PALLET JACK	Long side	
	Short side	1.5 m
NOTE E I		

**NOTE:** Forks must be spaced a minimum of 500 mm apart

**NOTE:** Handlers must ensure that vehicles used for REC pallets can handle the specified load safely.

# REC N-PEAK 3 SERIES [ONLY AVAILABLE IN THE USA]

#### PALLET FRONT VIEW (DOUBLE STACKED)



# PANEL IDENTIFICATION Front bar code **Q** acc | | | | | | | | | | | | € REC Frame side bar code Panel label (rear)

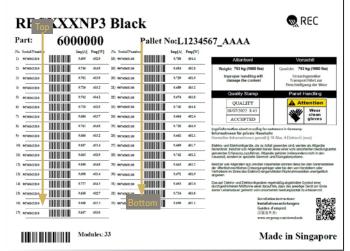
#### PALLET SIDE VIEW (DOUBLE STACKED)



#### **PALLET STACKING**



### PACKAGING DOCUMENTATION



- Pallet No. 1 is the top module in a stack
- Pallet No. 33 is the lowest module in a stack
- Pallet documentation shows:
- Module serial number Module bar code
- Manufacturing date Electrical data (IMP, PMP)

## PALLET SHIPMENT DIMENSIONS

Length of Pallet:	1950 mm (76.8 in)
Width of Pallet:	1090 mm (42.9 in)
Height of Single Pallet Stack:	1205 mm (47.4 in)
Height of Double Pallet Stack:	2410 mm (94.9 in)
Pallet Weight:	40 kg (88 lbs)
Stack Weight (Pallet + Panels):	753 kg (1,660 lbs)
Stack Weight (Pallet + Panels):	753 kg (1,660 lbs)

#### **DELIVERY INFORMATION**

Panels per Pallet:

Panels per 40 ft GP/high cube container:	792 (24 Pallets)
Panels per 13.6 m truck:	924 (24 Pallets)
Panels per 53 ft truck:	858 (26 Pallets)

#### **DELIVERY DOCUMENTATION**

Documentation is located on short side of pallet. Pallet documentation includes:

- Module flash data
- Serial Number
- Product Name
- Watt Class

#### **PACKAGING MATERIAL**

Pallet:	Wood
Foam pad:	Polyurethane Polyether Polyol
Top Cover:	Corrugated Cardboard
Edge Protectors:	Coreboard - Kraft
Corner pieces and spacers:	HDPE

#### STORAGE AND TRANSPORTATION

Stacking for Storage:	2 max
Stacking for Transportation:	2 max

**NOTE:** When double stacking pallets, ensure the upper pallet sits securely on the edge protector to avoid damage to the lower pallet during transportation or handling:

**NOTE:** Pallets delivered stacked are not bound together:

#### MINIMUM FORK LENGTHS FOR TRANSPORTATION

	SINGLE/DOUBLE STACK ONLY	
FORKLIFT	Long side	1.2 m
	Short side	1.5 m
PALLET JACK	Long side	
	Short side	1.5 m

NOTE: Forks must be spaced a minimum of 500 mm apart

**NOTE:** Handlers must ensure that vehicles used for REC pallets can handle the specified load safely.



REC SOLAR PTE. LTD. 20 TUAS SOUTH AVENUE 14 SINGAPORE 63/312 SINGAPORE Tel: +65 6495 9228 Mail: post@recgroup.com