

CONTENTS

INTRODUCT	TION	3
	Quality	3
	Pallet Handling	3
	Recycling	3
REC ALPHA	SERIES	4
	REC Alpha Series	4
	REC Alpha Black Series	4
	PURE SERIES	5
	REC Alpha Pure Series	5
REC ALPHA		6
	REC Alpha 72 Series	6

INTRODUCTION

REC believes that the packaging of our products is just as important as the product itself. To ensure our solar panels arrive with our customers in as good condition as possible, REC takes every care to ensure a high quality level of packaging and uses international testing standards to ensure the panels reach their destination in the best condition. Except where specifically stated, the information givenon the following pages is relevant to all modules in the product family named and is therefore applicable to all product variants, e.g., different colored frames, backsheets, and/or cell types. The images shown are a generic representation of the instructions regardless of color or exact design.















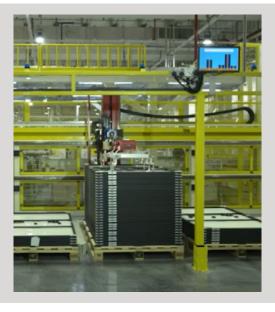


PALLET HANDLING

This document contains instructions concerning the use and handling of pallets of REC solar panels. Following these instructions will ensure that the panels are in the best condition upon arrival at the installation site. Misuse or failure to follow these procedures may lead to damage or injury, and may invalidate the warranty on the product.

QUALITY

REC performs a quality check on all pallets before and during loading. Vehicles will only be loaded if they are deemed safe and serviceable. During transportation, the pallets are stably loaded in protected containers with air bags between them to secure them in position. The freight company and driver are responsible for ensuring suitable load safety for each delivery vehicle. Vehicles without suitable load safety measures will not be loaded. Loading without the use of air bags or loading belts to secure the pallets may lead to damage to the pallet(s) and/or module(s) during transportation which may invalidate the warranty. If using loading belts to secure pallets, ensure these are correctly fitted as overtightening may cause damage to the modules or pallet(s).





RECYCLING

REC makes every effort to ensure the panel packaging is kept to a minimum and that environmentally-friendly materials are used wherever possible. This minimizes waste and discarded items to dispose of at the installation site. The wooden pallets can be re-used or recycled. The paper and cardboard packaging used on REC pallets can be also be widely recycled and the protective wrapping and panel separating blocks are also recyclable in many areas. Please check for all applicable procedures and recycle all packaging and panels according to local guidelines and regulations. REC makes every effort to ensure environmentally-friendly packaging materials are used. Please recycle whenever possible.

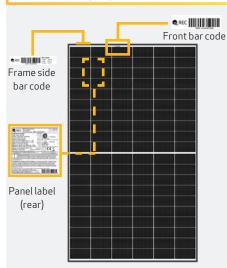
REC ALPHA SERIES

These packaging specifications are applicable to the following products: REC Alpha Series REC Alpha Black Series

PALLET FRONT VIEW (DOUBLE STACKED)



PANEL IDENTIFICATION



PALLET SHIPMENT DIMENSIONS

Length of pallet:	1769 mm (70 in)
Width of pallet:	1064 mm (42 in)
Height of single pallet stack:	1225 mm (48 in)
Height of double pallet stack:	2450 mm (96 in)
Pallet weight:	42 kg (93 lbs)
Stack weight (pallet + panels):	ca. 686 kg (1512 lbs)

P DELIVERY INFORMATION

Pan	els per pallet:	33
Pan	els per 40 ft GP/high cube container:	858 (26 pallets)
Pan	els per 13.6 m truck:	990 (30 pallets)
Pan	els per 53 ft truck:	957 (29 pallets)

PALLET SIDE VIEW (DOUBLE STACKED)



PALLET STACKING



P DELIVERY DOCUMENTATION

Documentation is located on short side of pallet.

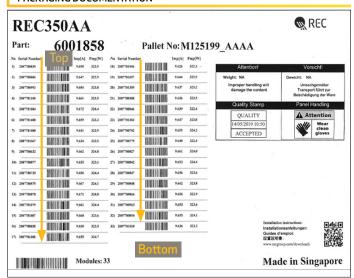
Pallet documentation includes:

- Module flash data
- Serial number
- Product name
- Watt class

PACK AGING MATERIAL

Pallet:	Wood
Foam pad:	Polyurethane Polyether Polyol
Top cover:	Corrugated cardboard
Edge protectors:	Core board - Kraft
Corner pieces and sp	pacers: HDPE

PACKAGING DOCUMENTATION



- Pallet No. 1 is the top module in a stack
- Pallet No. 33 is the lowest module in a stack
- Pallet documentation shows:
- Module serial numberModule bar code
- Manufacturing date
- Electrical data $(I_{SC}, I_{MP}, V_{OC}, V_{MP}, P_{MP}, Fill Factor)$

STORAGE AND TRANSPORTATION

Stacking for storage: 2 pallets ma							
Stacking for transportation: 2 pallets ma							
Note:	When double stacking pallet pallet sits securely on the ecavoid damage to the lower ptransportation or handling	lge protector to					

 $\textbf{Note:}\ \ \mathsf{Pallets}\ \mathsf{delivered}\ \mathsf{stacked}\ \mathsf{are}\ \mathsf{not}\ \mathsf{bound}\ \mathsf{together}$

MINIMUM FORK LENGTHS FOR TRANSPORTATION

			Single/Double stack only			
	Forklift	Longside	1.2 m (47 in) Loading & unloading of container only			
		Shortside	1.5 m (59 in)			
	Pallet	Longside	Χ			
١	jack	Shortside	1.5 m (59 in)			

Note: Forks must be spaced a minimum of 500 mm apart Handlers must ensure that vehicles used for REC pallets can handle the specified load safely.

Note: Specifications subject to change without notice



Ref: PM-DS-13-13-Rev.B 03.21

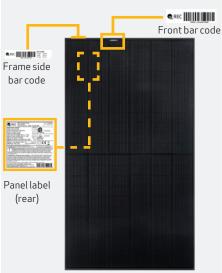
REC ALPHA PURE SERIES

These packaging specifications are applicable to the following products: REC Alpha Pure Series

PALLET FRONT VIEW (DOUBLE STACKED)



PANEL IDENTIFICATION



PALLET SHIPMENT DIMENSIONS

Length of pallet:	1880 mm (74 in)
Width of pallet:	1055 mm (41.5 in)
Height of single pallet stack:	1205 mm (47.5 in)
Height of double pallet stack:	2410 mm (95 in)
Pallet weight:	41 kg (90.4 lbs)
Stack weight (pallet + panels):	ca. 735 kg (1620 lbs)

PDELIVERY INFORMATION

DELIVER IN ORMATION	
Panels per pallet:	33
Panels per 40 ft GP/high cube container:	792 (24 pallets)
Panels per 13.6 m truck:	924 (28 pallets)
Panels per 53 ft truck:	891 (27 pallets)

PALLET SIDE VIEW (DOUBLE STACKED)



PALLET STACKING



P DELIVERY DOCUMENTATION

Documentation is located on short side of pallet. Pallet documentation includes:

- Module flash data
- Serial number
- Product name
- Watt class

PACKAGING MATERIAL

Pallet:	Wood
Foam pad:	Polyurethane Polyether Polyol
Top cover:	Corrugated cardboard
Edge protectors:	Core board - Kraft
Corner pieces and sp	pacers: HDPE

PACKAGING DOCUMENTATION

REC	395A	A A	Pı	ır	·e				REC
Part:	Top	24	62			Pallet N	o:L	33947	1796_AAAA
No. Serial Numbe		Imp[A]	Pmp[W]	No.	Serial Number		Imp[A]	Pmp[W]	
1) 4008721147		9.587	398.0	18)	4008720961		9,580	395.9	Attention! Vorsicht!
2) 4008721051		9.563	396.0	19)	4008721071		9.594	396.8	Weight: 735 kg (1620 lbs) Gewicht: 735 kg (1620 lbs)
3) 4668729948		9.576	397.6	20)	4008721041		9.590	396.7	Improper handling will Unsachgemäßer damage the content Transport führt zur
4) 4008721168		9.552	396.7	21)	4008721043		9.578	397.0	Beschädigung der Ware
5) 4008720969		9.586	396.1	22)	4008721042		9.572	395.9	Quality Stamp Panel Handling
6) 4068721128		9,590	399.0	23)	4008721636		9.592	399.0	QUALITY Attention 17/06/2021 10:43 Wear
7) 4008721171		9.566	396.7	24)	4008720928		9.576	397.3	ACCEPTED clean gloves
8) 4008721014		9.589	396.1	25)	4008721083		9.611	397.6	
5) 4008721078		9.530	397.2	26)	4008721049		9.568	395.4	_
10) 4008721114		9.578	396.6	27)	4008721033		9.559	395.9	_
11) 4608720943		9.584	396.4	28)	4008721040		9.571	396.1	
12) 4008721084		9.580	396.1	29)	4008721166		9.586	395.1	_
13) 4008721088		9.594	396.3	30)	4008721048		9,598	397.4	
14) 4008721072		9,579	396.2	31)	4008720938		9.569	395.5	
15) 4008721075		9.593	396.7	32)	4008720956	711111111111	9.566	395.8	Installation instructions:
16) 4008721087		9.593	397,0	33)	4008720996		9.588	395.3	Installation instructions: Installationsanleitungen: Guides d'emploi:
17) 4008721064		9.563	396.1) <u>_</u>			受証的の表 ・
Bottom www.regroup.com/downloads									
Modules: 33 Made in Singapor									

- $\bullet \ \ \mathsf{Pallet}\,\mathsf{No.1}\,\mathsf{is}\,\mathsf{the}\,\mathsf{top}\,\mathsf{module}\,\mathsf{in}\,\mathsf{a}\,\mathsf{stack}$
- Pallet No. 33 is the lowest module in a stack
- Pallet documentation shows:
- Module serial number
- Module bar codeManufacturing date
- Electrical data $(I_{SC}, I_{MP}, V_{OC}, V_{MP}, P_{MP}, Fill Factor)$

STORAGE AND TRANSPORTATION

Stacking for storage: 2 pallets ma							
Stack	Stacking for transportation: 2 pallets max						
Note:	When double stacking pallets, er pallet sits securely on the edge p avoid damage to the lower pallet transportation or handling	rotectorto					

 $\textbf{Note:}\ \ \mathsf{Pallets}\ \mathsf{delivered}\ \mathsf{stacked}\ \mathsf{are}\ \mathsf{not}\ \mathsf{bound}\ \mathsf{together}$

MINIMUM FORK LENGTHS FOR TRANSPORTATION

		Single/Double stack only		
Forklift	Longside	1.2 m (47 in) Loading & unloading of container only		
	Shortside	1.5 m (59 in)		
Pallet	Longside	Х		
jack	Shortside	1.5 m (59 in)		

Note: Forks must be spaced a minimum of 500 mm apart Handlers must ensure that vehicles used for REC pallets can handle the specified load safely.

Note: Specifications subject to change without notice



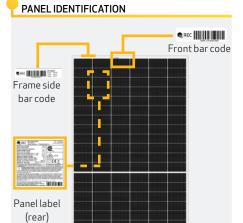
Ref: PM-DS-13-13-Rev.A 06.20

REC ALPHA 72 SERIES

These packaging specifications are applicable to the following products: REC Alpha 72 Series

PALLET FRONT VIEW (DOUBLE STACKED)





PALLET SHIPMENT DIMENSIONS

Length of pallet:	2100 mm (83 in)
Width of pallet:	1074 mm (42 in)
Height of single pallet stack:	1205 mm (47 in)
Height of double pallet stack:	2410 mm (95 in)
Pallet weight:	45 kg (99 lbs)
Stack weight (pallet + panels):	ca. 824 kg (1817 lbs)

P DELIVERY INFORMATION

Panels per pallet:	33
Panels per 40 ft GP/high cube container:	726 (22 pallets)
Panels per 13.6 m truck:	792 (24 pallets)
Panels per 53 ft truck:	792 (24 pallets)
	Panels per 40 ft GP/high cube container: Panels per 13.6 m truck:

PALLET SIDE VIEW (DOUBLE STACKED)



PALLET STACKING



P DELIVERY DOCUMENTATION

Documentation is located on short side of pallet. Pallet documentation includes:

- Module flash data
- Serial number
- Product name
- Watt class

PACKAGING MATERIAL

Pallet:	Wood
Foam pad:	Polyurethane Polyether Polyol
Top cover:	Corrugated cardboard
Edge protectors:	Core board - Kraft
Corner pieces and sp	acers: HDPE

PACKAGING DOCUMENTATION

art:	600	21	17			Pallet N	o:L	33535	510_AAAA	
A Serial Number	Top	Imp[A]	Pmp[W]	N_0	Serial Numb	er	Imp[A]	Pmp[W]		
4007207329	iop	9.907	441.5	16)	4007207354		9.900	442.2	Attention	Vorsicht
4007230838		9,929	442.1	19)	4007231856		9.892	443.3	Weight: 824 kg (1817 lbs)	Gewicht: 824 kg (1817 lb
4007207330		9.862	443.8	20)	4007231795		9.885	442.4	Improper handling will damage the content	Unsachgemäßer Transport führt zur
4007207368		9,902	460.9	21)	4007207304		9.894	442.5		Beschädigung der Wa
4007207336		9,921	443.6	22)	4007231902		9.889	440.7	Quality Stamp	Panel Handling
4007209755		9,992	40.2	29)	4007231829		9,997	642.7	QUALITY 03/06/2020 12:39	Attention Wear
4007209796		9,925	403.7	20	4007231923		9.872	489.6	ACCEPTED	clean
4007234835		9.942	443.4	25)	8007236842		9.861	486.6	THE CELL LED	• •
4007209740		9,966	412.9	20	4007207313		9.891	410.6		
9 4007230797		9,905	442.8	27)	4007209746		9.922	441.4		
4007207333		9,971	444.2	28)	8007214139		9.951	442.5		
4007220828		9,927	416.1	26)	4807209762		9.959	443.1		
a007207335		9,978	401.3	30)	4007207330		9.994	449.4		
p 4007207295		9,909	480.1	31)	4007230847		9.947	40.1		
a 4007207355		9,929	442.9	32)	4007209738		9.954	40.3		
4007207300		9.891	440.6	33)	4007200755		9.909	48.9		e instruction:
4007210820		9.926	442.9	-					Guides d	emploi:
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- Pallet No. 1 is the top module in a stack
- Pallet No. 33 is the lowest module in a stack
- Pallet documentation shows:
- Module serial number
- Module bar code
- Manufacturing date
- Electrical data (I_{SC}, I_{MP}, V_{OC}, V_{MP}, P_{MP}, Fill Factor)

STORAGE AND TRANSPORTATION

Stacking for storage: 2 pallets ma Stacking for transportation: 2 pallets ma Note: When double stacking pallets, ensure the upper pallet sits securely on the edge protector to avoid damage to the lower pallet during transportation or handling						
Note: When double stacking pallets, ensure the upper pallet sits securely on the edge protector to avoid damage to the lower pallet during	Stacking for storage: 2 pallets i					
pallet sits securely on the edge protector to avoid damage to the lower pallet during	Stacking for transportation: 2 pallets ma					
	protector to					

 $\textbf{Note:}\ \ \mathsf{Pallets}\ \mathsf{delivered}\ \mathsf{stacked}\ \mathsf{are}\ \mathsf{not}\ \mathsf{bound}\ \mathsf{together}$

MINIMUM FORK LENGTHS FOR TRANSPORTATION

			Single/Double stack only	
	Forklift	Longside	1.2 m (47 in) Loading & unloading of container only	
		Shortside	1.8 m (71 in)	
	Pallet jack	Longside	Х	
		Shortside	1.8 m (71 in)	
- 1				

Note: Forks must be spaced a minimum of 500 mm apart Handlers must ensure that vehicles used for REC pallets can handle the specified load safely.

Note: Specifications subject to change without notice





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